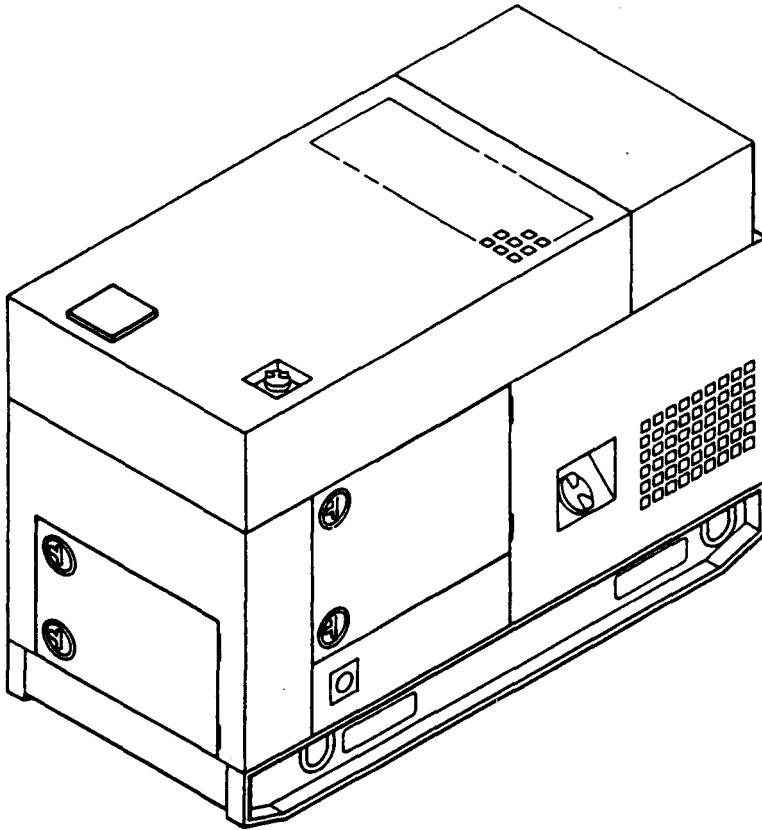


TECHNICAL MANUAL

OPERATOR'S MANUAL



**GENERATOR SET,
SKID MOUNTED, TACTICAL QUIET**

15 kW, 50/60 AND 400 Hz

MEP-804A (50/60 Hz) 6115-01-274-7388

MEP-814A (400 Hz) 6115-01-274-7393

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**EQUIPMENT
DESCRIPTION
PAGE 1-4**

**OPERATING
INSTRUCTIONS
PAGE 2-1**

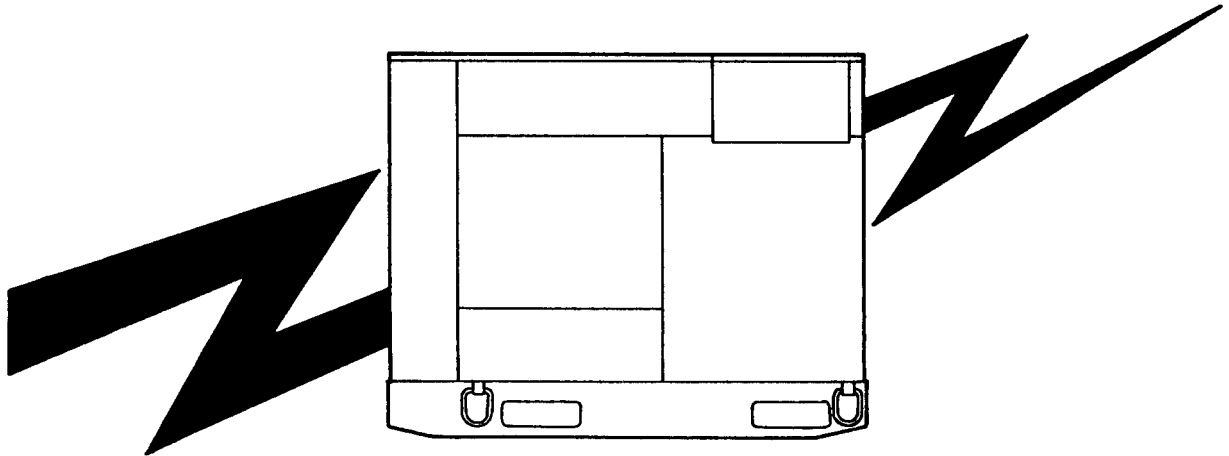
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**LUBRICATION
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PAGE 3-1**

**TROUBLESHOOTING
PROCEDURES
PAGE 3-1**

**MAINTENANCE
PROCEDURES
PAGE 3-11**

**INDEX
PAGE I-1**



WARNING

High voltage is produced when this generator set is in operation. Improper operation could result in personal injury or death.

WARNING

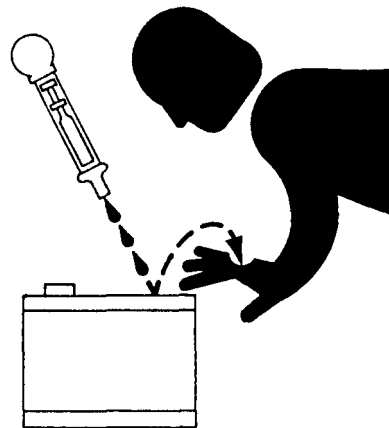
Never attempt to start the generator set if it is not properly grounded. Failure to observe this warning could result in serious injury or death by electrocution.

WARNING

Never attempt to connect or disconnect load cables while the generator is running. Failure to observe this warning could result in severe personal injury or death by electrocution.

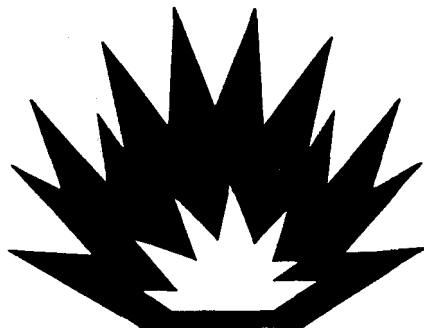
WARNING

DC voltages are present at generator set electrical components even with generator set shut down. Avoid grounding yourself when touching any electrical components. Failure to observe this warning can result in personal injury.



WARNING

Battery acid will cause burns to unprotected skin.



WARNING

The fuels in this generator set are highly explosive. Do not smoke or use open flame when performing maintenance. Flames and explosion could result in severe personal injury or death.

WARNING

Hot fueling of generators while they are operating presents a safety hazard and should not be attempted. Hot engine surfaces and sparks produced from the engine and generator circuitry are possible sources of ignition. Failure to observe this warning could cause severe personal injury or death may result.

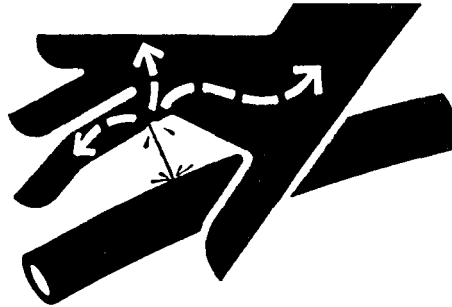
WARNING

Batteries give off flammable gas. Do not smoke or use open flame when performing maintenance. Flames and explosion could result in personal injury or death.



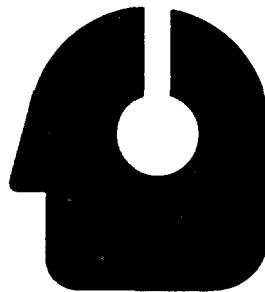
WARNING

Exhaust discharge contains deadly gases. Do not operate generator set in enclosed area unless exhaust discharge is properly vented outside. Severe personal injury or death due to carbon monoxide poisoning could result.



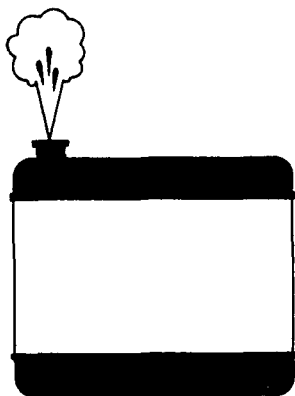
WARNING

Liquids under pressure are generated as a result of operation of the generator set. High pressure leaks could cause severe personal injury or death.



WARNING

With any access door open, the noise level of this generator set when operating could cause hearing damage. Hearing protection must be worn when working near the generator set while running.



WARNING

Cooling system operates at high temperatures. Personal injury or death from burns or scalding could result from contact with high pressure steam and/or liquid.



WARNING

Avoid contacting metal items with bare skin in extreme cold weather. Failure to observe this warning can result in personal injury.

FOR FIRST AID REFER TO FM 21-11.

CHANGE
NO. 3

HEADQUARTERS, DEPARTMENTS OF
THE ARMY AND AIR FORCE
WASHINGTON, D.C., 30 October 1996

Operator's Manual

GENERATOR SET, SKID MOUNTED, TACTICAL QUIET
15kW, 50/60 AND 400Hz
MEP -04A (50/60Hz), 6115-01-274-7388
MEP-814A (400 Hz), 611-01-274-7393

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2-17 and 2-18
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3-9 and 3-10

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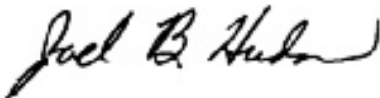
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Operator's Manual

**GENERATOR SET, SKID MOUNTED, TACTICAL QUIET
15 kW, 50/60 AND 400 HZ
MEP-804A (50/60 HZ), 6115-01-274-7368
MEP-814A (400 HZ), 6115-01-274-7393**

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TECHNICAL MANUAL

Operator's Manual

GENERATOR SET, SKID MOUNTED, TACTICAL QUIET
15 kW, 50/60 AND 400 HZ
MEP-804A (50/60 HZ), 6115-01-274-7388
MEP-814A (400 HZ), 6115-01-274-7393

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2-29 and 2-30

2-39 and 2-40

3-3 and 3-4

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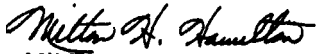
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TECHNICAL MANUAL
NO. 9-6115-643-10

HEADQUARTERS
DEPARTMENTS OF THE ARMY AND AIR FORCE
WASHINGTON, D.C., 30 December 1992

Operator's Manual

**GENERATOR SET, SKID MOUNTED, TACTICAL QUIET
165kW, 50/60 AND 400Hz
MEP-804A (50/60Hz), 6115-01-274-7388
MEP-814A (400 Hz), 6115-01-274-7393**

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REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know.

(A): Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 20282 located in the back of this manual directly to: Commander, US Army Aviation and Troop Command, ATTN: AMSATIMP, 4300 Goodfellow Blvd., St. Louis, MO 631201798. You may also submit your recommended changes by Email directly to <mpmt%avma28@astlouisemh7.army.mil>. Instructions for sending an electronic 2028 may be found at the back of this publication immediately preceding the hard copy 2028.

(F): Air Force - AFTO Form 22 directly to: Commander, Sacramento Air Logistics Center, ATTN: TILBA, McClellan AFB, CA 95652-5990.

A reply will be furnished directly to you.

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HOW TO USE THIS MANUAL

In this manual (TM 9-6115-643-10), paragraphs are underlined and the sections and chapters appear in capital letters. The location of additional material that must be referenced is clearly marked. Drawings in this text are located as close as possible to their references.

Chapter 1 - Introduction. Chapter 1 contains general information, equipment description and technical principles of operation.

Chapter 2 - Operating Instructions. Chapter 2 contains a description of generator set operation controls and indicators. The control panel assembly is illustrated and each control and indicator is described in a follow-on table. Operating procedures which include Preventive Maintenance Checks and Services (PMCS) and operation under usual and unusual conditions are detailed.

Chapter 3 - Maintenance. Chapter 3 lists maintenance procedures authorized at the operator level, and troubleshooting procedures used to recognize generator set malfunction, test or inspection, and corrective action.

Appendices.

Appendix A is a list of the other publications referenced by this manual. Included are other manuals which should be used with this operator's manual.

Appendix B is the Components of End Item (COEI) and Basic Issue Items (BII) Lists.

Appendix C is the Additional Authorization List (AAL).

Appendix D is the Expendable/Durable Supplies and Materials List (EDSML).

Index. The index contains key technical manual subjects arranged in alphabetical order. If you require information on a specific subject (i.e., starting), but you are not sure where to look, use index to locate specific page.

CHAPTER 1

INTRODUCTION

SECTION I. GENERAL INFORMATION

1-1 SCOPE.

1-1.1 Type of Manual. This manual contains operation and operator maintenance instructions for the Tactical Quiet (TQ), 15 kW 50/60 and 400 Hz Generator Sets (FIGURE 1-1), herein referred to as generator set. Included are descriptions of major components and their functions in relation to other components.

1-1.2 Model Numbers and Equipment Names.

<u>Model Number</u>	<u>Equipment Name</u>
MEP-804A	Generator Set, Skid Mounted, Tactical Quiet 15 kW 50/60 Hz.
MEP-814A	Generator Set, Skid Mounted, Tactical Quiet 15 kW 400 Hz.

1-1.3 Purpose of Equipment.

The generator set provides tactical quiet AC power. The generator set is easily transported, operated, and maintained.

1-2 MAINTENANCE FORMS AND RECORDS.

1-2.1 (A) Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA PAM 738-750, The Army Maintenance Management System (TAMMS) .

1-2.2 (F) Maintenance Forms and Records maintained by the Air Force are prescribed in AFR 66-1 and the applicable TO 00-20 Series Technical Orders.

1-2.3 (N) Navy users should refer to their service peculiar directives to determine the applicable maintenance forms and records to be used.

1-3 REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR) .

1-3.1 If your generator set needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design or performance. We will send you a reply.

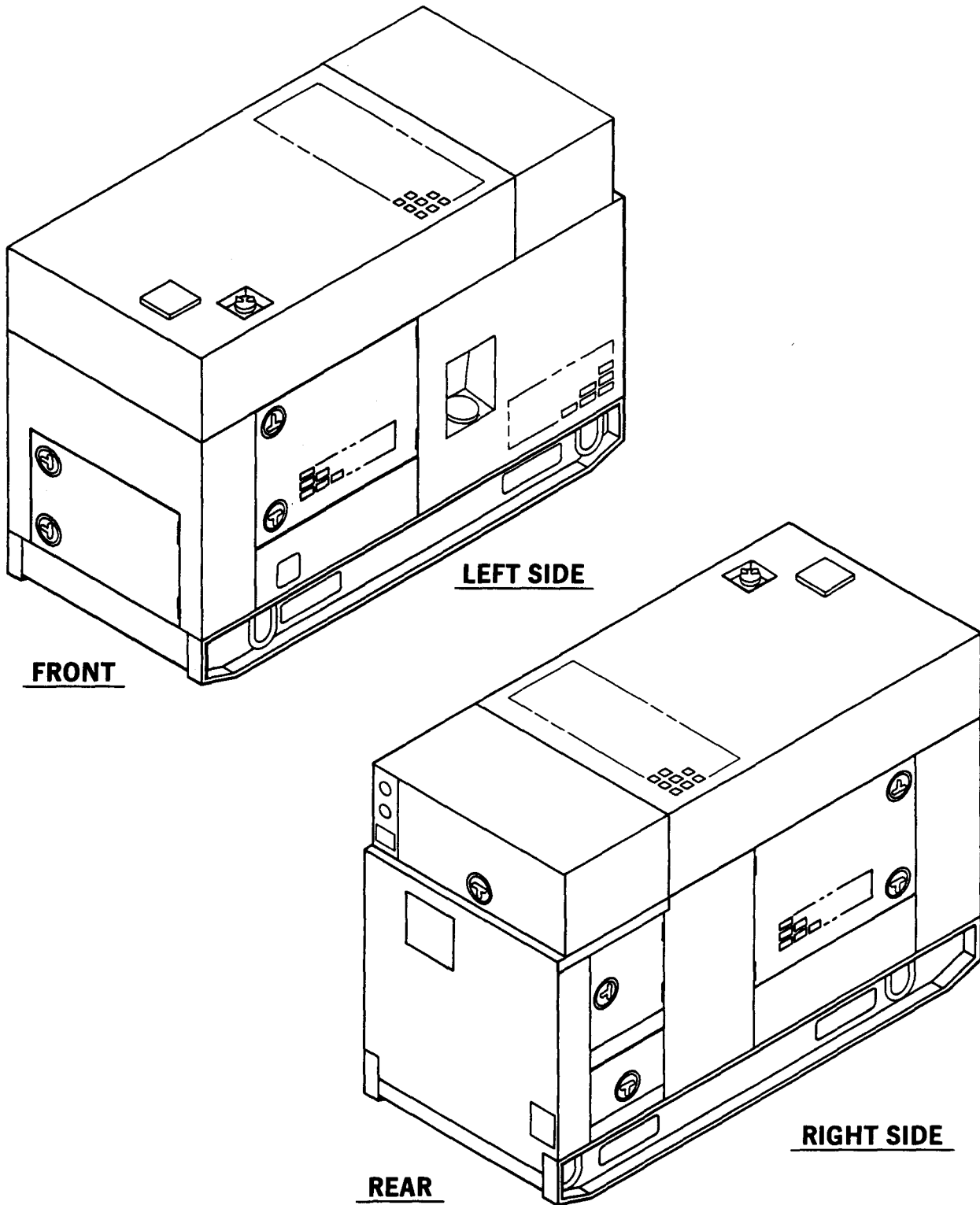


FIGURE 1-1. Generator Set, 15 kW, Tactical Quiet

1-3.2 (A) Put it on an SF 368 (Quality Deficiency Report). EIRs should be mailed directly to:

Commander
U.S.Army Aviation and Troop Command
Attn: AMSAT-I-MDC
4300 Goodfellow Blvd.
St.Louis,MO 63120-1798.

1-3.3 (N) Put it on applicable Navy form and mail it directly to:

Naval Construction Battalion
Center
Attn: Code 157 Civil Engineer
Support Office (CESO)
Port Hueneme,
CA 93043-5000

1-3.4 (F) Quality Deficiency Reports/Materiel Deficiency Reports shall be sent by electronic message to:
SMALC CA//TILE//.

1-4 WARRANTY INFORMATION.

The generator sets (MEP-804A and MEP-814A) are warranted by Libby Corporation for a period of 36 months or 1800 operating hours, whichever occurs first. Refer to Warranty Technical Bulletin TB 9-6115-643-24. The warranty starts on the date found in block 23, DA Form 2408-9, in the logbook. Report all defects in

material or workmanship to your supervisor, who will take appropriate action through your Unit Maintenance Shop.

1-5 LIST OF ABBREVIATIONS.

The following list of abbreviations consists of those special or unique abbreviations that are not contained in MIL-STD-12 and do not conflict with those in MIL-STD-12.

<u>Abbreviation</u>	<u>Description</u>
KPA	Kilopascal
KVA	Kilovolt-ampere
kW	Kilowatt
CTA	Common Table of Allowance
MTOE	Modified Table of Organization and Equipment
NATO	North Atlantic Treaty Organization
JTA	Joint Table of Allowances
AOAP	Army Oil Analysis Program

SECTION II. EQUIPMENT DESCRIPTION

1-6 EQUIPMENT CHARACTERISTICS, CAPABILITIES AND FEATURES.

The generator sets, models MEP-804A and MEP-814A (FIGURE 1-2), are fully enclosed, self-contained, skid-mounted, portable units. They are equipped with controls, instruments and accessories necessary for operation as single units or in parallel with another unit of the same class and mode. The generator sets consist of a diesel engine, brushless generator, excitation system, speed governing system, fuel system, 24 VDC starting system, control system and fault system.

NOTE

All locations referenced in FIGURE 1-2 are given facing the control panel assembly (rear) of the generator set.

1-7 LOCATION AND DESCRIPTION OF MAJOR COMPONENTS.

1-7.1 Engine (16). The generator is powered by a four cylinder, four cycle, fuel injected, naturally aspirated, liquid-cooled diesel engine which occupies the front half of the generator set. The engine is also equipped with a fuel filter/water separator, oil filter, and an air cleaner assembly. Protection devices automatically stop the engine during conditions of high coolant temperature, low oil pressure, no fuel, over-speed, or over-voltage.

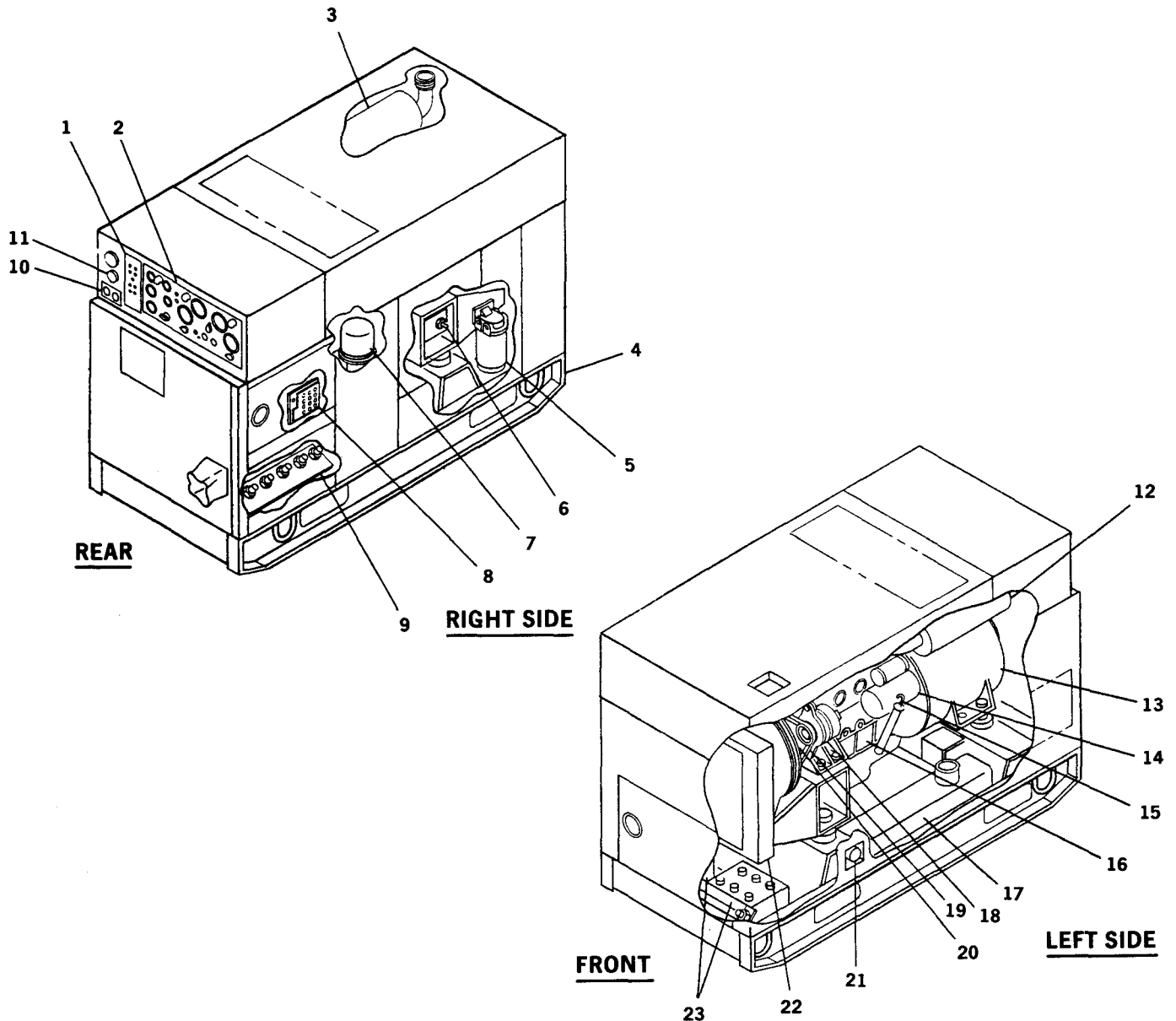
1-7.2 Radiator (22). The radiator is located at the front of the generator set. It acts as a heat exchanger for the engine coolant.

1-7.3 Muffler (3). The muffler and exhaust tubing are connected to the exhaust manifold on the engine. The exhaust exits from the top of the generator set housing. Gases are exhausted upward.

1-7.4 Starter (14). The starter is located on the left side of the engine. The electric starter mechanically engages the engine flywheel in order to start the diesel engine.

1-7.5 Battery Charging Alternator (18). The battery charging alternator is located on the left side of the engine. It is capable of maintaining the batteries in a state of full charge in addition to providing the required 24 VDC control power.

1-7.6 Batteries (23). Two batteries are located at front of the generator set. The batteries are electrolyte serviceable, lead acid, 12 volt type, connected in series. After starting, the generator set is capable of operating with batteries removed. A diode and a fuse, located behind the control panel assembly, protect the generator set if the batteries are incorrectly connected.



- | | | | |
|----|-------------------------------------|----|-----------------------------|
| 1 | Malfunction Indicator Panel | 12 | Air Cleaner Assembly |
| 2 | Control Panel Assembly | 13 | AC Generator |
| 3 | Muffler | 14 | Starter |
| 4 | Skid Base | 15 | Dipstick |
| 5 | Fuel Filter/Water Separator | 16 | Engine |
| 6 | Dead Crank Switch | 17 | Fuel Tank |
| 7 | Oil Filter | 18 | Battery Charging Alternator |
| 8 | Voltage Reconnection Terminal Board | 19 | Fan Belt |
| 9 | Load Output Terminal Board | 20 | Water Pump |
| 10 | Convenience Receptacle | 21 | NATO Slave Receptacle |
| 11 | Paralleling Receptacle | 22 | Radiator |
| | | 23 | Batteries |

FIGURE 1-2. Generator Set Components

1-7.7 Air Cleaner Assembly (12). The air cleaner assembly is located on the left side behind the air cleaner access door. It consists of a dry-type, disposable paper element and canister. The air cleaner assembly features a dust collector which traps large dust particles. The air cleaner assembly has a restriction indicator which will indicate when the air cleaner element requires servicing.

1-7.8 Fuel Tank (17). The fuel tank is located below the engine and between the skid base side members. The fuel tank has a capacity of 14 gallons (53 liters) which will allow the generator set to operate for at least 8 hours without refueling.

1-7.9 AC Generator (13). The AC generator is a single bearing, drip-proof, synchronous, brushless, three phase, fan-cooled generator. The generator is coupled directly to the rear of the diesel engine.

1-7.10 Load Output Terminal Board (9). The load output terminal board is located on the right side (rear) of the generator set. There are four output terminals located on the board. They are marked L1, L2, L3 and L0. A fifth terminal, marked GND, is located next to the output terminals and serves as equipment ground for the generator set. A removable, solid copper bar is connected between the L0 and GND terminals.

1-7.11 Control Panel Assembly (2). The generator set control panel assembly is located at the rear of the generator set and

contains controls and instruments for operating the engine and the generator.

1-7.12 Malfunction Indicator Panel (1). The malfunction indicator panel is located to the left of the control panel assembly. It indicates malfunctions of the generator set components.

1-7.13 NATO Slave Receptacle (21). The NATO slave receptacle is located on the left side of the generator set under engine compartment access door. It is used for slave starting.

1-7.14 Skid Base (4). The skid base supports the generator set. It has fork lift access openings and cross members for short distance movement. The skid base has provisions in the bottom for installation of the generator set on a trailer.

1-7.15 Voltage Reconnection Terminal Board (8). The voltage reconnection terminal board is located on the right side (rear) of the generator set. The board allows reconfiguration from 120/208 to 240/416 VAC output.

1-7.16 Fuel Filter/Water Separator (5). The fuel filter/water separator is located in the engine compartment on the right side. The element removes impurities and water from the diesel fuel.

1-7.17 Dipstick (15). The dipstick is located in the engine compartment on the left side. The dipstick shows the lubricating oil level in the engine crankcase.

1-7.18. Oil Filter (7). The oil filter is located in the engine compartment on the right side. The filter removes impurities from the engine lubricating oil.

1-7.19 Fan Belt (19). The fan belt is located in the engine compartment on the front of the engine. The belt drives the fan, water pump and battery charging alternator.

1-7.20 Water Prin. (20). The water pump is located in the engine compartment on the front of the engine. The pump circulates the engine coolant through the engine block and the radiator.

1-7.21 Dead Crank Switch (6). The Dead Crank switch is located in the engine compartment on the right side. The switch allows the engine to be cranked without starting for maintenance purposes.

1-7.22 Paralleling Receptacle (11). The Paralleling receptacle is used to connect the paralleling cable between two generator sets of the same size and mode to operate in parallel.

1-7.23 Convenience Receptacle (10). The convenience receptacle is a 10 Amp, 120 VAC receptacle used to operate small plug in type equipment. It is protected by a Ground Fault Circuit Interrupter located below the Malfunction Indicator (17.12), an Overload Circuit Breaker located inside the control box, and an inline fuse on generator sets, contract number DAAKO188DD082. The convenience receptacle power is available at all times during operation of the generator set.

1-8 DIFFPRNCES BETWEEN MODELS.
The differences between models of the generator sets covered in this manual are as follows:

Model 50/60 Hz is equipped with a 50/60 Hz generator

Model 400 Hz is equipped with a 400 Hz generator

1-9 RQUIPMFNT DATA. For a list of Leading Particulars refer to TABLE 1-1.

Table 1-1. Leading Particulars

1.	Generator Set:	
	Model Numbers	
	15kW 50/60 Hz Tactical Quiet	MEP-804A
	15kW 400 Hz Tactical Quiet	MEP-814A
	National Stock Numbers	
	15kW 50/60 Hz Tactical Quiet	NSN 6115-01-274-7388
	15kW 400 Hz Tactical Quiet	NSN 6115-01-274-7393
	Overall Length	
	MEP-804A	69.7 in. (177.2 cm)
	MEP-814A	69.7 in. (177.2 cm)

TABLE 1-1. Leading Particulars - Continued

1. Generator Set - Continued:	
Overall Width	
MEP-804A	35.7 in. (90.8 cm)
MEP-814A	35.7 in. (90.8 cm)
Overall Height	
MEP-804A	55 in. (139.7 cm)
MEP-814A	55 in. (139.7 cm)
Dry Weights (less Basic Issue Items)	
MEP-804A	1885 lb. (855 kg.)
MEP-814A	2015 lb. (911.2 kg.)
Wet Weights	
MEP-804A	2140 lb. (970.8 kg.)
MEP-814A	2250 lb. (1022.7 kg.)
2. Engine:	
Manufacturer	Isuzu
Model	C240
Type	four cylinder, four cycle, naturally aspirated diesel
Displacement	145 cu. in. (2.4 liters)
Altitude Degradation, 4000 ft (1220 m) to 8000 ft (2440m)	3.5% per 1000 ft (305 m)
Firing Order	1, 3, 4, 2
Cold Weather Starting Aid System Use	When temperature is 40°F (4°C) or below
Valve Tappet Clearance Adjustment	
Hot or Cold (Intake)	0.045 in. (12 mm)
Hot or Cold (Exhaust)	0.018 in. (0.45 cm)
3. Cooling System:	
Type	Pressurized radiator and pump
Capacity	13.5 qts. (12.8 liters)
Normal Operating Temperature	170-200°F (77-93°C)
Temperature Indicating System	
Voltage Rating	24 VDC
4. Lubricating System:	
Type	Full flow, circulating pressure
Oil Pump Type	Positive displacement gear

TABLE 1-1. Leading Particular - Continued

4. Lubricating System - Continued:		
Normal Operating Pressure	25-60 psi (172-414 kPa)	
Oil Filter Type	Full flow, spin-on, replaceable element	
Lubricating System Capacity	6 qts. (5.7 liters)	
Pressure Indicating System		
Voltage Rating	24 VDC	
5. Fuel System:		
Type of Fuel	DF-1, DF-2, DF-A, JP4, JP5, JP8	
Fuel Tank Capacity	14 gal. (53 liters)	
Fuel Consumption Rate:	50/60 Hz	
	1.50 gal. (5.7 liters) per hour	
	400 Hz	
	1.75 gal. (6.6 liters) per hour	
Auxiliary Fuel Pump:		
Voltage Rating	24 VDC	
Delivery Pressure	5.0-6.5 psi (34.5-65.5 kPa) (max)	
Fuel Level Switch:		
Type	Float	
Current	3.0 amp at 6 to 32 VDC	
6. Engine Starting System:		
Batteries	Two 12 volt, connected in series	
Starter:		
Manufacturer	Hitachi	
Model	S25-121	
Voltage Rating	24 VDC	
Drive Type	Gear Reduction	
Battery Charging Alternator:		
Manufacturer	Hitachi	
Model	LR220-24	
Rating	20 amps at 24 VDC	
Protective Fuse	30 amps	
7. AC Generator:		
	MEP-804A	MEP-814A
Manufacturer	Marathon Electric	Marathon Electric

TABLE 1-1. Leading Particulars - Continued

7. AC Generator - Continued:		
	MEP-804A	MEP-814A
Type	Rotating field synchronous	Rotating field synchronous
Load Capacity	15 kW	15 kW
Current Ratings:	60 Hz:	400 Hz:
120/208 volt connection	52 amps	52 amps
240/416 volt connection	26 amps	26 amps
	50 Hz:	
120/208 volt connection	43 amps	
240/416 volt connection	21 amps	
Power Factor	0.8	0.8
Cooling	fan cooled	fan cooled
Drive Type	direct coupling	direct coupling
Duty Classification	continuous	continuous
8. Governing System:		
Load Measuring Unit:		
Manufacturer		Technology Research
Model		19310
Governor Control Unit:		
Manufacturer		Barber-Colman
Model		DYNA 10502-001-0-2
9. Protection Devices:		
Low Oil Pressure Switch:		
Trip Pressure	15 ± 3 psi	(103.4 ± 20.7 kPa)
Voltage Rating		24 VDC
Current Rating		5 amps
Coolant High Temperature Switch:		
Trip Temperature	220 ± 3.5° F	(104 ± 2° C)
Voltage Rating		12-120 VDC
Current Rating		2 amps

Table 1-1. Leading Particulars - Continued

1. Protection Devices - Continued:		
Speed switch:		
Element Trip and Reset		2200 ± 40 RPM
Voltage Rating		28 VDC
Current Rating		1 amp
Overvoltage:		
Trip Point Conditions		153 ± 3 VAC for no less than 200 milliseconds (120 VAC coil windng)
Trip Point		No more than 1.25 seconds after trip conditions exist

SECTION III. TECHNICAL PRINCIPLES OF OPERATION

1-10 INTRODUCTION.

This section contains functional descriptions of the generator set and explains how the controls and indicators interact with the system.

1-11 ENGINE STARTING SYSTEM.

The Engine Starting System (FIGURE 1-3), consists of two 12-volt batteries connected in series, a starter, a 24 volt battery charging alternator, a magnetic pickup (for sensing engine speed) and the related switches and relays required for control of the starting system. For engine cranking, battery power is supplied to the starter motor through the starter solenoid which in turn is controlled by the cranking relay. The starter then engages the engine flywheel causing the engine to turn over. For engine starting, the DEAD CRANK switch must be in the NORMAL position, the DC Control power circuit breaker must be pushed in, the Emergency Stop Switch must be in the Out position and the MASTER SWITCH is moved to the START position. The cranking relay is then controlled by a circuit consisting of the start relay and crank disconnect switch. As the engine accelerates to the preset speed (sensed by the magnetic pickup), the crank disconnect switch opens and deenergizes the cranking relay to stop and disengage the starter. The starting sequence may also be stopped by moving the MASTER SWITCH to OFF. The engine may be cranked without starting by use of the DEAD CRANK switch. With the DEAD CRANK switch in the CRANK position, the cranking relay, starter solenoid and starter motor are energized without activating any other starting or control function.

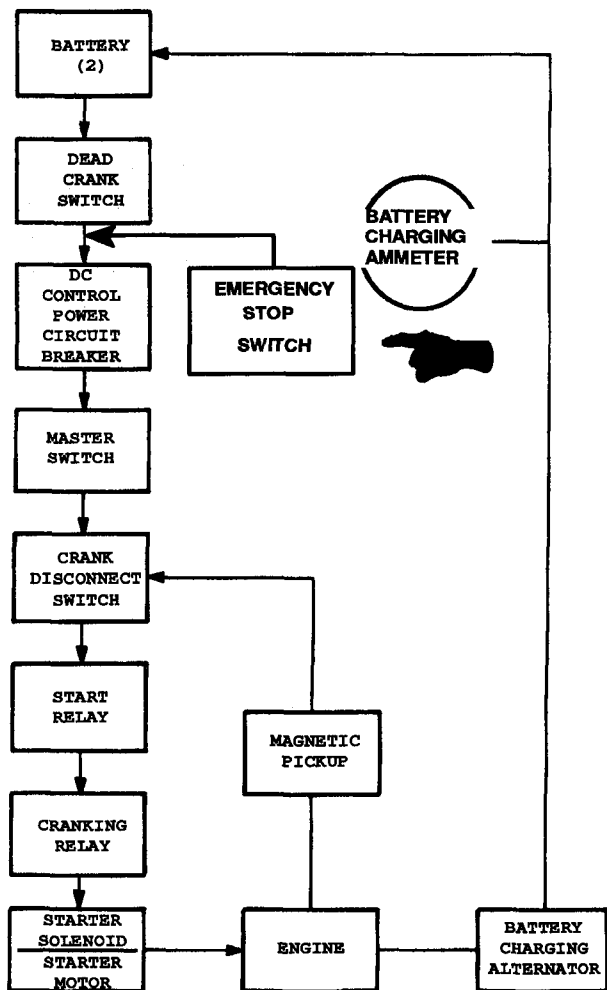


Figure 1-3. Engine Starting System

The batteries are charged by the battery charging alternator that is belt driven by the engine. Generator set control system power is also supplied by the battery charging alternator. The BATTERY CHARGE ammeter indicates the charge/discharge rate of the batteries, from -10 AMPS to +20 AMPS, in 5 AMPS increments. Normal operating indication depends on the state of charge in the batteries. A low charge, such as exists immediately after engine starting, will cause a high reading (needle moves toward CHARGE area). When the charge in the batteries has been restored, the indicator moves near zero.

1-12 FUEL SYSTEM.

1-12.1 The Fuel System (FIGURE 1-4), consists of piping, fuel tank, transfer pump, fuel filter/water

separator, injection pump and injectors. Fuel is drawn from the fuel tank by the transfer pump. After reaching the transfer pump, fuel passes through a fuel filter/water separator where water and small impurities are removed. The fuel then goes to an injection pump where it is pressurized and pushed into the injectors. Through the injectors fuel enters the diesel engine combustion chamber, where it is mixed with air and ignited. The fuel that is not used is returned to the fuel tank via an excess fuel return line.

1-12.2 The Auxiliary Fuel System consists of an external fuel supply, fuel filter, piping, a 24 VDC auxiliary fuel pump and a fuel level float switch. When the MASTER SWITCH is set on PRIME & RUN AUX FUEL it actuates the auxiliary fuel pump and transfers fuel from the external fuel supply to the generator

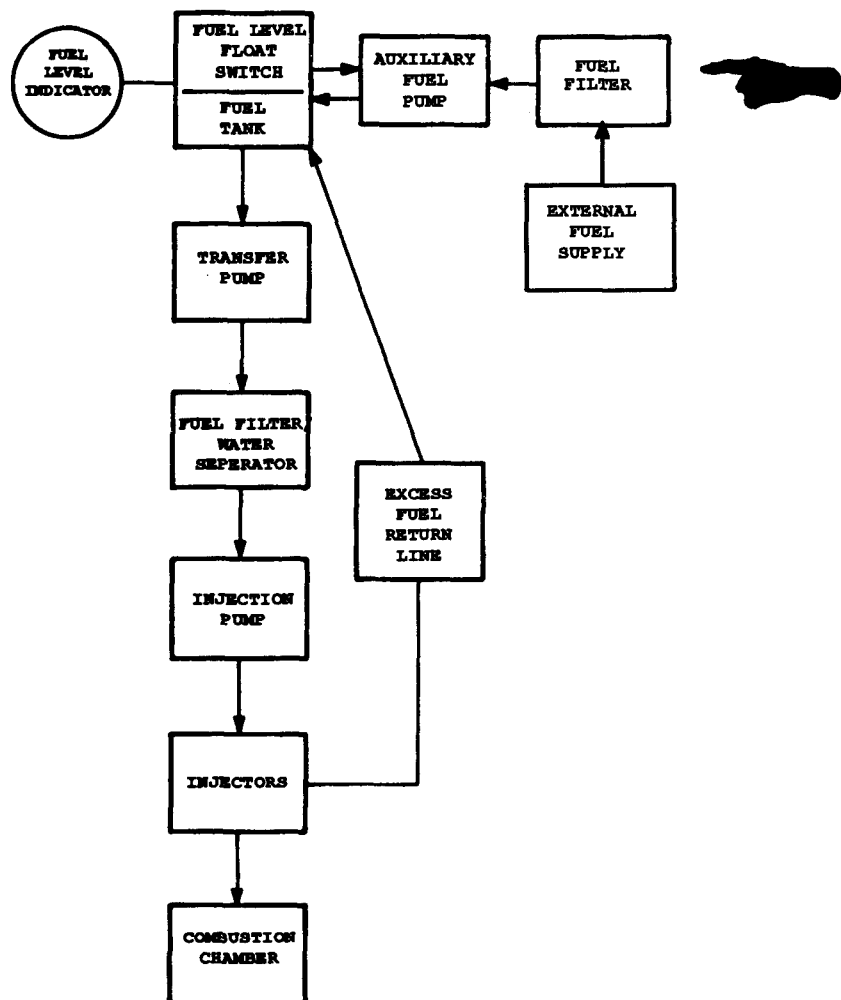


Figure 1-4. Fuel System

fuel tank. The fuel level float switch shuts off the auxiliary fuel pump when the generator fuel tank is full and reactivates the pump as the level drops. The FUEL LEVEL indicator indicates fuel level of generator fuel tank from (E) empty to (F) full in quarter tank increments.

1-13 ENGINE COOLING SYSTEM.

1-13.1 The Engine Cooling System (FIGURE 1-5) consists of a radiator, hoses, thermostat, water pump, a belt driven fan, and cooling jackets (part of engine). The water pump forces coolant through passages (cooling jackets) in the engine block and cylinder head where the coolant absorbs heat from the engine. When the engine reaches normal operating temperature, the thermostat opens and the heated coolant flows through the upper radiator hose assembly into the radiator. The cooling fan circulates air through the radiator where the coolant temperature is reduced.

1-13.2 A coolant high temperature switch provides automatic shut down in the event that coolant temperature exceeds $220 \pm 3.5^\circ \text{F}$ ($104 \pm 2^\circ \text{C}$). The COOLANT TEMP indicator indicates the engine coolant temperature, from 120°F to 240°F (48°C to 115°C).

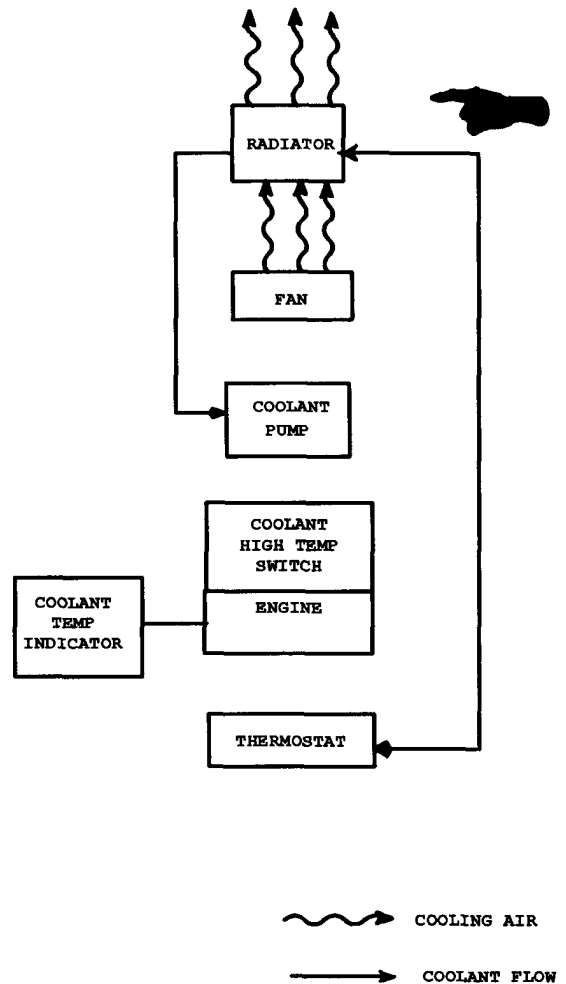


Figure 1-5. Engine Cooling System

1-14 LUBRICATION SYSTEM.

The Lubrication System (FIGURE 1-6) consists of an oil pan, dipstick, pump, oil pressure sender, AOAP sample valve, and filter. The oil pan is a reservoir for engine lubricating oil. The dipstick indicates oil level in the oil pan. A pump draws oil from the oil pan and through a screen removing large impurities. The oil then passes through a spin-on type filter where small impurities are removed. From the filter, oil enters the engine and is distributed to the engine's internal moving parts. After passing through the engine, the oil returns to the oil pan. The OIL PRESSURE indicator indicates oil pressure sensed by the oil pressure sender in the engine. The engine will shut off automatically if the oil pressure drops to a dangerously low level. The oil level can be checked with engine running.

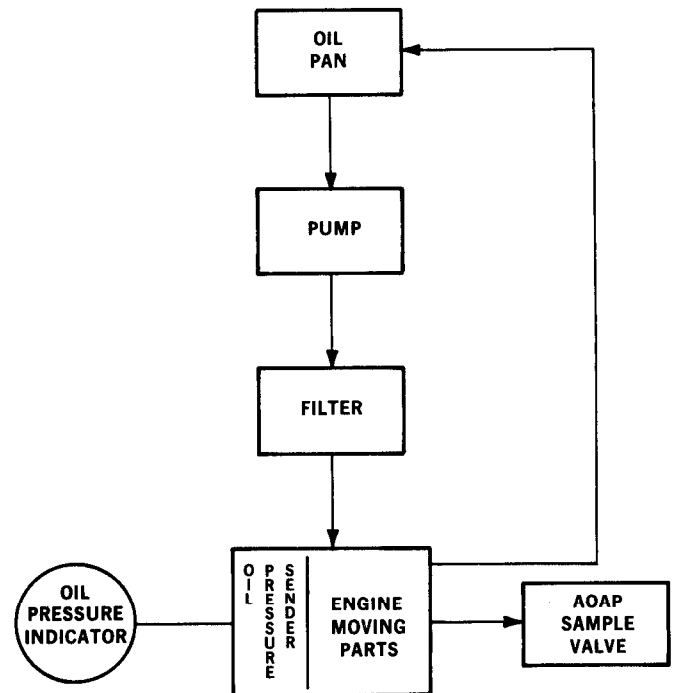


FIGURE 1-6. Engine Lubrication System

1-15 AIR INTAKE AND EXHAUST SYSTEM.

1-15.1 The Air Intake and Exhaust System (FIGURE 1-7), consists of an air cleaner assembly, intake manifold, glow plugs, positive crankcase ventilation (PCV) valve, exhaust manifold and muffler. Ambient air is drawn into the air cleaner assembly where it passes through the air cleaner element. Airborne dirt is removed and trapped in the element. A restriction indicator, located on the air cleaner assembly housing, displays red when the air cleaner element should be serviced.

Filtered air is drawn out of the air cleaner assembly through air intake tubes to the intake manifold where it passes into the engine and is mixed with fuel from the injectors.

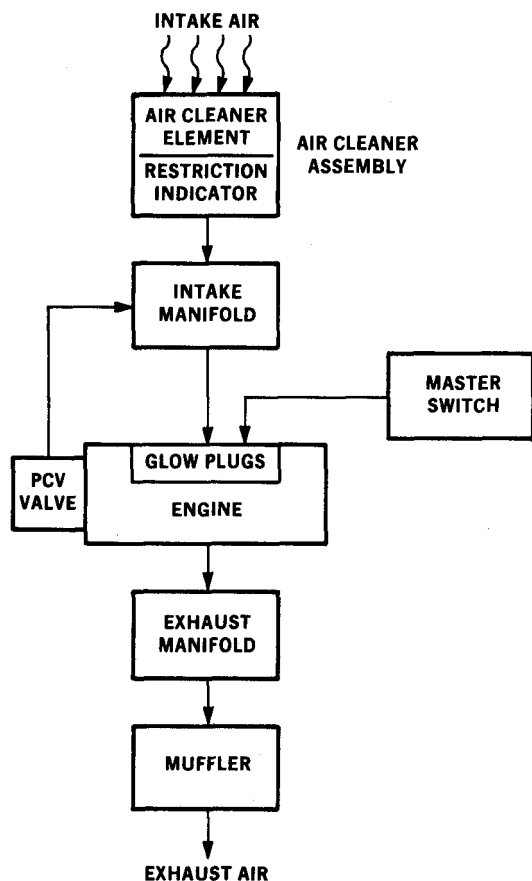


FIGURE 1-7. Air Intake and Exhaust System

1-15.2 The engine exhaust gases are expelled into the exhaust manifold. The exhaust manifold channels the gases into the muffler that deadens the sound of the exhaust gases. The gases pass from the muffler through the muffler outlet and are vented upward from the generator set housing.

1-15.3 Cold outside temperatures make starting the engine difficult. To improve engine starting, a cold weather starting aid has been provided that features a glow plug for each cylinder. The glow plugs are activated when the MASTER SWITCH is in PREHEAT position.

1-16 OUTPUT SUPPLY SYSTEM.

1-16.1 The Output Supply System (FIGURE 1-8) consists primarily of the AC generator, the output load terminal board, the voltage reconnection terminal board, the AM-VM transfer switch and the AC circuit interrupter relay. Power created by the AC generator is supplied through the voltage reconnection terminal board and the AC circuit interrupter relay to the output load terminals on the output load terminal board. The voltage reconnection terminal board allows configuration of the generator set for 120/208 volt connections or 240/416 volt connections.

1-16.2 The AC CIRCUIT INTERRUPTER switch closes and opens the AC circuit interrupter relay. This enables or interrupts the power flow between the voltage reconnection terminal board and the output load terminals. The AC circuit interrupter relay is also opened automatically during any of the specified set faults. The voltage regulator senses AC generator output voltage and provides control voltage to the AC generator exciter to maintain the desired AC generator output voltage. The position of the AM-VM transfer switch selects the output load terminals from which current and voltage are

measured and are indicated on the AC voltmeter (VOLTS AC) and the ammeter (PERCENT RATED CURRENT).

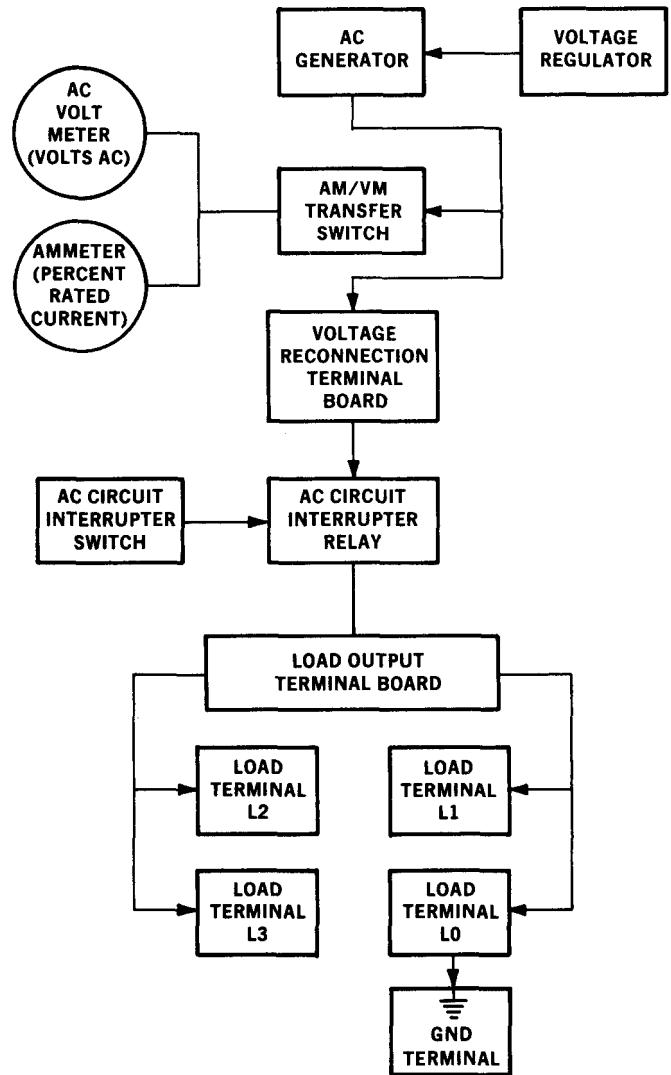


FIGURE 1-8. Output Supply System

CHAPTER 2

OPERATING INSTRUCTIONS

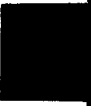
**SECTION I. DESCRIPTION AND USE OF OPERATOR'S
CONTROLS AND INDICATORS**

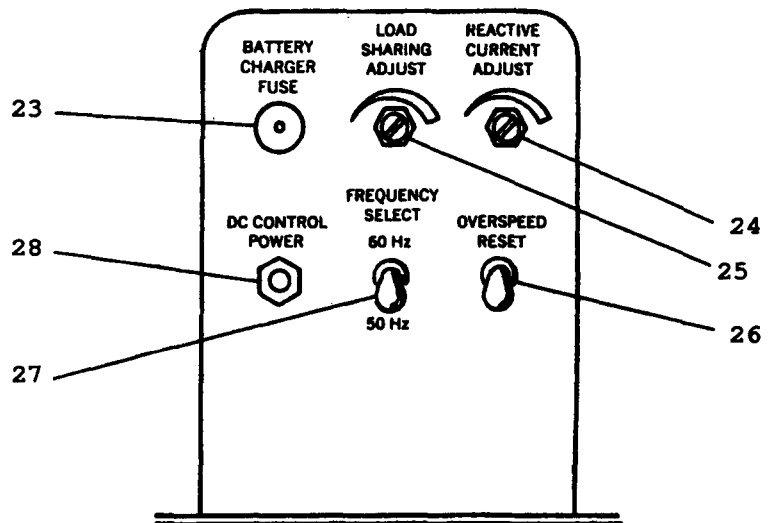
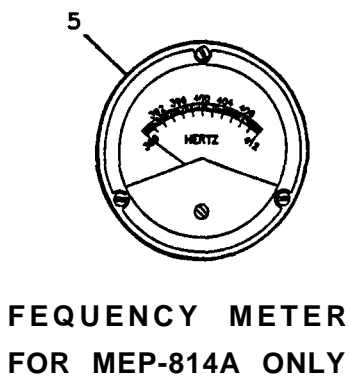
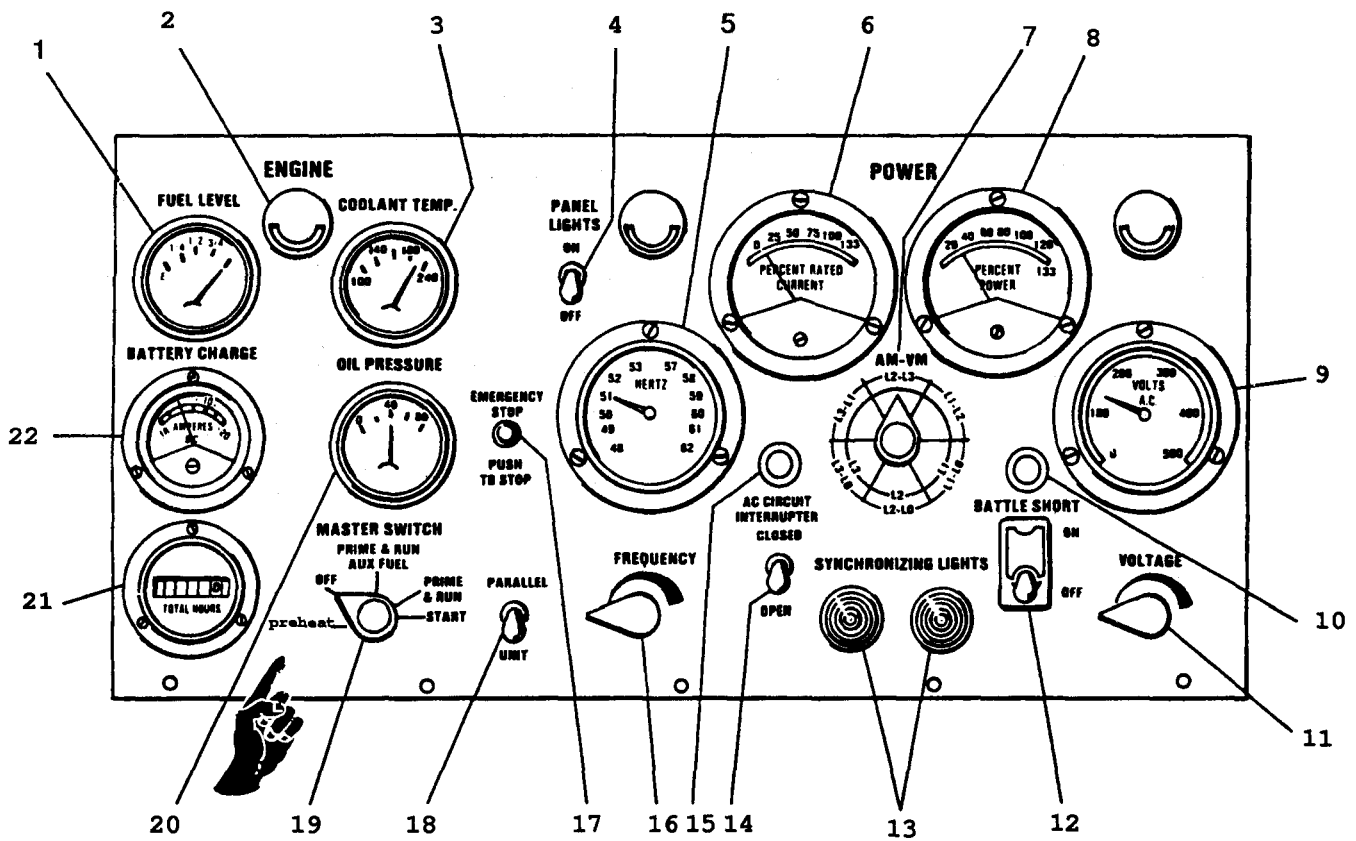
2-1 GENERAL.

This section describes and illustrates the controls and indicators to ensure proper operation of the generator set.

2-2 CONTROL PANEL ASSEMBLY.

The control panel assembly contains most of the operating controls and indicators for the generator set. FIGURE 2-1 shows the control panel assembly layout and TABLE 2-1 describes each control and indicator.





CONTROLS BRACKET ASSEMBLY
 (LOCATED BEHIND CONTROL PANEL)

Figure 2-1. Control Panel/Controls Bracket Assembly

TABLE 2-1. Control Panel Controls and Indicators

Key	Control or Indicator	Function																					
1	FUEL LEVEL indicator	Indicates fuel level.																					
2	Panel lights	Illuminates control panel.																					
3	COOLANT TEMP. indicator	Indicates engine coolant temperature.																					
4	PANEL LIGHTS switch	Activates or deactivates panel lights.																					
5	FREQUENCY meter (HERTZ)	Indicates generator set output frequency.																					
6	Ammeter (PERCENT RATED CURRENT)	Indicates generator set load current as a percent of rated current.																					
7	AM-VM transfer switch	<p>Allows selection of current and voltage readings between output load terminals as follows:</p> <table border="1"> <thead> <tr> <th>Switch Position</th> <th>Voltage</th> <th>Current</th> </tr> </thead> <tbody> <tr> <td>L1-LO</td> <td>120* 240**</td> <td>L1</td> </tr> <tr> <td>L2-LO</td> <td>120* 240**</td> <td>L2</td> </tr> <tr> <td>L3-LO</td> <td>120* 240**</td> <td>L3</td> </tr> <tr> <td>L1-L2</td> <td>208* 416**</td> <td>None</td> </tr> <tr> <td>L2 - L3</td> <td>208* 416**</td> <td>None</td> </tr> <tr> <td>L1-L3</td> <td>208* 416**</td> <td>None</td> </tr> </tbody> </table> <p>AC Reconnection Terminal Board Setting * 120/208 ** 240/416</p>	Switch Position	Voltage	Current	L1-LO	120* 240**	L1	L2-LO	120* 240**	L2	L3-LO	120* 240**	L3	L1-L2	208* 416**	None	L2 - L3	208* 416**	None	L1-L3	208* 416**	None
Switch Position	Voltage	Current																					
L1-LO	120* 240**	L1																					
L2-LO	120* 240**	L2																					
L3-LO	120* 240**	L3																					
L1-L2	208* 416**	None																					
L2 - L3	208* 416**	None																					
L1-L3	208* 416**	None																					
8	Kilowattmeter (PERCENT POWER)	Indicates generator set output power as a percent of rated power.																					
9	AC Voltmeter (VOLTS AC)	Indicates output voltage of generator set.																					
10	BATTLE SHORT light	Amber light indicates switch on.																					
11	VOLTAGE adjust Potentiometer	Adjusts generator set voltage.																					
12	BATTLE SHORT switch	Bypasses protective devices.																					

TABLE 2-1. Control Panel Controls and Indicators - Continued

Key	Control or Indicator	Function
13	SYNCHRONIZING LIGHTS	Indicates synchronization of units to be paralleled.
14	AC CIRCUIT INTERRUPTER switch	Opens or closes AC circuit interrupter relay.
15	AC CIRCUIT INTERRUPTER light	Green light indicates AC circuit interrupter is closed.
16	FREQUENCY adjust Potentiometer	Adjusts frequency of generator set.
17	EMERGENCY STOP pushbutton	Shuts down generator set.
18	PARALLEL UNIT switch	Energizes or deenergizes paralleling circuits.
19	MASTER SWITCH	<p>PREHEAT - Energizes glow plugs.</p> <p>OFF - Deenergizes all circuits, except panel lights.</p> <p>PRIME & RUN AUX FUEL - Energizes generator set run circuits with auxiliary fuel pump operating.</p> <p>PRIME & RUN - Energizes generator set run circuits with auxiliary fuel system deenergized.</p> <p>START - Energizes starter.</p>
20	OIL PRESSURE indicator	Indicates oil pressure.
21	Time meter (TOTAL HOURS)	Indicates total engine operating hours.
22	BATTERY CHARGE ammeter	Indicates charge/discharge rate of batteries.
23	BATTERY CHARGER FUSE (Located on controls bracket assembly)	Protects battery charging alternator from overload.
24	REACTIVE CURRENT ADJUST rheostat (Located on controls bracket assembly)	Adjusts current for load sharing requirements (maintenance personnel only).

TABLE 2-1. Control Panel Controls and Indicators - Continued

Key	Control or Indicator	Function
25	LOAD SHARING ADJUST rheostat (Located behind control panel)	Adjusts power for load sharing requirements (maintenance personnel only).
26	OVERSPEED RESET switch (Located on controls bracket assembly)	Resets generator set after an overspeed condition (maintenance personnel only).
27	FREQUENCY SELECT switch (MEP-804A only) (Located on controls bracket assembly)	Allows selection of 50 Hz or 60 Hz.
28	DC CONTROL POWER circuit breaker (Located on controls bracket assembly)	Energizes or deenergizes DC circuits.

2-3 MALFUNCTION INDICATOR PANFT..

The malfunction indicator panel (FIGURE 2-2) is located to the left of the control panel.

It contains a series of lights which indicate a generator set failure or abnormal operating condition. TABLE 2-2 describes each indicator light.

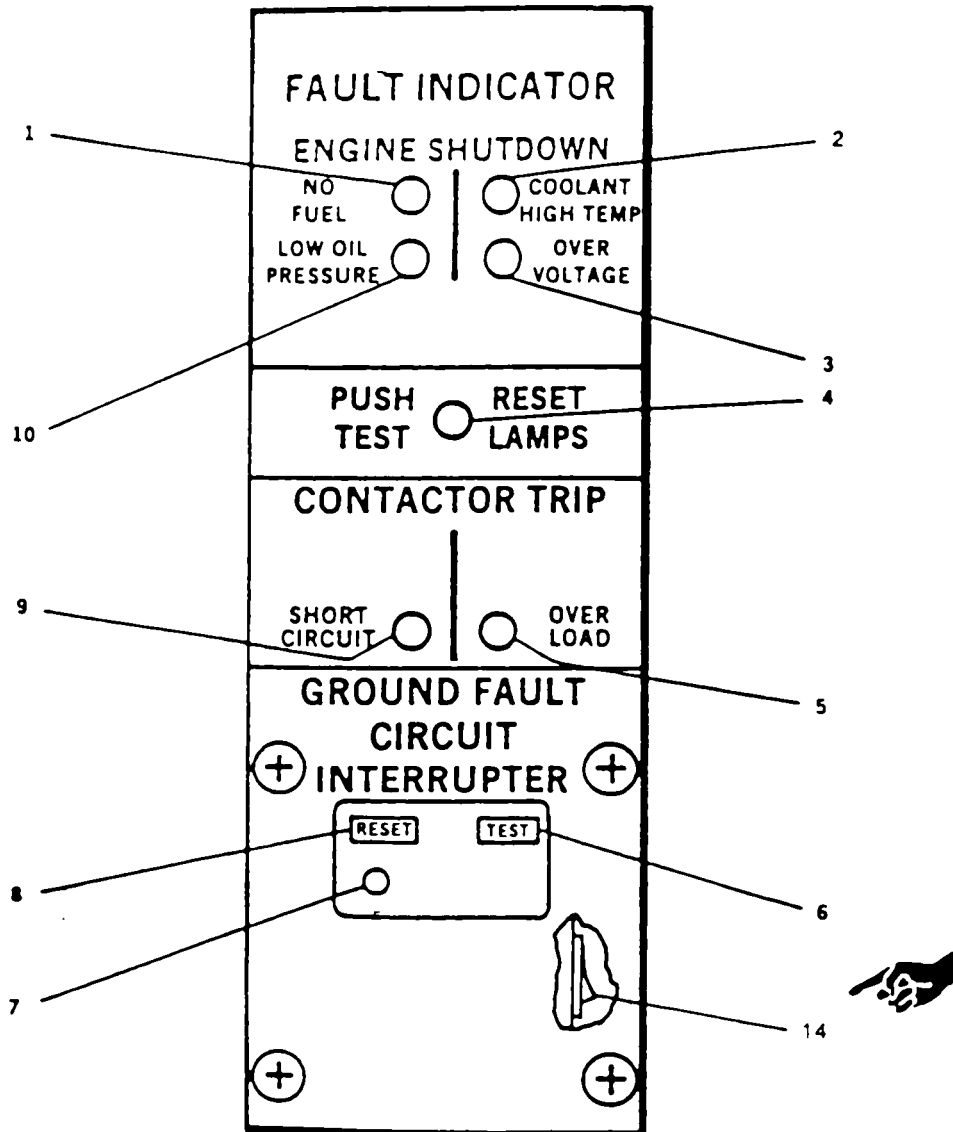


FIGURE 2-2. Malfunction Indicator Panel

TABLE 2-2. Malfunction Indicator Panel

Key	Control or Indicator	Function
1	NO FUEL indicator	Lights when fuel level in fuel tank is below preset level.
2	COOLANT HIGH TEMP indicator	Lights when engine coolant temperature exceeds 220° t 3.5° F (1040 t 2° F).
3	OVERVOLTAGE indicator	Lights when voltage in 120 volt generator coil exceeds 153 t 3 volts.
4	OVERSPEED indicator	Lights when engine speed exceeds 2200 t 40 RPM.
5	REVERSE POWER indicator	Lights when power flow into generator set exceeds 20 t 3 percent of rated current.
6	OVER LOAD indicator	Lights when current in any phase exceeds 110 percent of rated current.
7	GROUND FAULT CIRCUIT INTERRUPTER TEST pushbutton	Tests GROUND FAULT CIRCUIT INTERRUPTER.
8	GROUND FAULT CIRCUIT INTERRUPTER indicator	Indicates a ground fault condition.
9	GROUND FAULT CIRCUIT INTERRUPTER RESET pushbutton	Rests GROUND FAULT CIRCUIT INTERRUPTER.
10	SHORT CIRCUIT indicator	Lights when generator set output in any phase exceeds 425 t 25 percent of rated current.
11	UNDER VOLTAGE indicator	Lights when voltage in 120 volt generator coil winding drops below 99 t 4 VAC.
12	PUSH TEST RESET LAMPS switch	Tests and resets fault indicator lamps.
13	LOW OIL PRESSURE indicator	Lights when engine lubrication systems pressure is less than 15 ± 3 psi (103.4 ± 20.7 kPa) during engine operation.
14	Convenience Receptacle Overload Circuit Breaker (10-amp in-line fuse on generator sets, contract number DAAK01-88-D-D082)	Circuit breaker trips on when load on convenience receptacle exceeds 10 amps (fuse blows on generator sets, contract number DAAK01-88-D-D082).

SECTION II. PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2-4 GENERAL. To ensure that the generator set is ready for operation at all times, it must be inspected so that defects can be discovered and corrected before they result in serious damage or failure.

2-4.1 Before You Operate. Always keep in mind the CAUTIONS and WARNINGS. Perform your before (B) PMCS.

2-4.2 While You Operate. Always keep in mind the CAUTIONS and WARNINGS. Perform your during (D) PMCS.

2-4.3 AFTER YOU OPERATE. Be sure to perform your after (A) PMCS.

2-4.4 If Your Equipment Fails to Operate. If your equipment does not perform as required, refer to Chapter 3 under Troubleshooting for possible problems. Report any malfunctions or failures on the proper DA Form 2404, or refer to DA PAM 738-750.

2-5 PMCS PROCEDURES

NOTE

For general location of the items to be inspected in TABLE 2-3, refer to FIGURE 1-2 and FIGURE 2-1.

2-5.1 Purpose of PMCS TABLE. Your Preventive Maintenance Checks and Services (TABLE 2-3) list the inspections and care of your equipment required to keep it in good operating condition.

2-5.2 Purpose of Service Intervals. The interval column of your PMCS table tells you when to do a certain check or service.

2-5.3 Special Instructions. The following guidelines have been provided to help you in classifying leaks observed while performing PMCS.

Class I. Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.

Class II. Leakage of fluid great enough to form drops but not enough to cause drops to drip from item being checked/inspected.

Class III. Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

CAUTION

Equipment operation is allowable with minor oil and coolant leakage (Class I or II) and is able to perform its combat missions (refer to DA PAM 738-750).

Of course, you must consider the fluid capacity in the item/system being checked/inspected. When in doubt, notify the next higher level of maintenance.

When operating with Class I or Class II leaks, continue to check fluid levels as required in your PMCS.

All leaks should be reported to the next higher level of maintenance.

2-5.4 Procedures Column. The procedures column of your PMCS table tells you how to do the required checks and services. Carefully follow these instructions. If you do not have the tools, or if the procedures indicate, complete a DA Form 2404 and submit it to the next higher level of maintenance.

2-5.5 The "Equipment is not ready/available if." This column tells you when and why the generator set cannot be used.

NOTE

The terms "ready/available" and "mission capable", refer to the same status: Generator set is on hand and is able to perform its combat missions, refer to DA PAM 738-750.

2-5.6 Reporting and Correcting Deficiencies. If your generator set does not perform as required, refer to Chapter 3 under Troubleshooting for possible problems. Report any malfunctions or failures on DA Form 2404, refer to DA PAM 738-750.

2-5.7 Removal of Assemblies/Equipment to Perform PMCS. There is no requirement to remove assemblies/equipment prior to performing the PMCS.

2-5 **PMCS PROCEDURES.** - Continued

Table 2-3. Operator Preventive Maintenance Checks and Services

Table 2-2.

Item No.	Interval	Location Item to Check/ Service	Procedure	Not Fully Mission Capable If:
1	Before	Generator Set Exterior	<p style="text-align: center;">NOTE</p> <p>The generator set can be operated continuously at any load from no load up to and including rated load. However, at light loads (less than 25% of set rating) an oily residue (unburned fuel oil) may occasionally be noticed in the exhaust system outlet and around connection joints in the exhaust system. This residue is caused by the inability of the fuel injection system to consistently meter the small amount of fuel required to operate at these low load levels and is not a defect in the fuel system. The oily residue could affect engine performance and create a cosmetic problem on and around the generator set. Operation at rated load will burn off this oily residue. The length of time required at rated load depends on the amount of residue. The muffler may also need to be removed and cleaned if excessive build up occurs. This oily residue can be prevented by increasing the electrical load on the set.</p>	Cannot secure door
		Housing	<p style="text-align: center;">NOTE</p> <p>If the equipment must be kept in continuous operation, check and service only those items that can be checked and serviced without disrupting operations. Complete all checks and services when equipment is shut down.</p> <p>Check door panels, hinges, and latches for damage, loose, or corroded items.</p> <p>Inspect air intake and exhaust grills for debris.</p> <p>Check to ensure identification plates are secure.</p>	
2	Before	Identification Plates	<p style="text-align: center;">NOTE</p> <p>If the equipment must be kept in continuous operation, check and service only those items that can be checked and serviced without disrupting operations. Complete all checks and services when equipment is shut down.</p> <p>Check door panels, hinges, and latches for damage, loose, or corroded items.</p> <p>Inspect air intake and exhaust grills for debris.</p> <p>Check to ensure identification plates are secure.</p>	
Change 3			2-9	

2-5 PMCS PROCEDURES. - Continued

Table 2-3. Operator Preventive Maintenance Checks and Services - Continued

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
3	Before	Skid Base	Inspect skid base for cracks and/or are corrosion.	Skid base is cracked or shows signs of structural damage.
4	Before	Acoustical Materials Engine Assembly	Ensure that acoustical materials are free of damage and not missing . WARNING With any access door open while the generator set is in operation, the noise level may cause hearing damage. To avoid hearing damage, hearing protection should be worn. WARNING The fuels used in this generator set are highly explosive. DO NOT smoke or use open flame when performing maintenance. Flames and explosion can occur resulting in severe injury or death.	
5	Before	Engine Assembly	Inspect for loose, damaged, or missing hardware.	Any loose, damaged, or missing hardware.

2-5 PMCS PROCEDURES - Continued

Table 2-3. Operator Preventive Maintenance Checks and Services - Continued

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
6	Before	Fuel System	Inspect for leaks, damage, loose, or missing hardware.	Any fuel leaks, damage, loose or missing parts.
7	Before	Fuel Filter/Water Separator	Inspect for leaks, cracks, damage, proper mounting, loose or missing parts. Drain water from fuel filter/water separator.	Any fuel leaks. Water not drained.
8	Before	Lubrication System	Inspect for leaks, damage, loose or missing parts. Inspect oil level. Inspect for contamination.	Class III leaks, damage, loose or missing parts. Oil level is low. Oil shows signs of contamination.
		Cooling System		
			WARNING Cooling system operates at high temperatures. Personal injury or death from burns or scalding can result from contact with high pressure steam and/or liquid.	
9	Before	Radiator	Inspect for leaks, damage, loose or missing parts.	Class III leaks or missing radiator cap.
10	Before	Hoses	Inspect for leaks, cracks, or missing parts.	Class III leaks or missing clamps or hoses.
11	Before	Cooling Fan	Inspect for obstruction, damage, or looseness. Inspect for unusual noise in fan area.	Damaged or loose. Unusual noise from area.
12	Before	Fan Belt	Inspect for cracks, fraying, or looseness.	Broken or missing belt.
13	Before	Overflow Bottle	Inspect for proper mounting, leaks, or missing hardware.	Class III leaks or missing hardware.

2-5 PMCS PROCEDURES. - Continued

Table 2-3. Operator Preventive Maintenance Checks and Services

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
14	Before	Exhaust/Intake System	<p>WARNING</p> <p>Exhaust discharge contains deadly gases. DO NOT operate generator set in an enclosed areas unless exhaust discharge is vented outside. Severe personal injury or death due to carbon monoxide poisoning could occur.</p> <p>Inspect for leaks, corrosion, and missing parts.</p>	Leaks, damaged, or missing parts.
		Exhaust System		
15	Before	Air Cleaner Assembly	<p>Inspect for loose, damaged, or missing parts</p> <p>Inspect restriction indicator for clogged air cleaner element.</p>	Loose or missing parts. Clogged air cleaner element.
		Grounding Rod Assembly		
16	Before	Ground Rod Cable and Connections	<p>WARNING</p> <p>NEVER attempt to start the generator set if it is not properly grounded. Personal injury or death due to electrocution may result.</p> <p>Inspect for damage, corrosion, and loose connections.</p>	Damaged, corroded or loose connections

2-5 **PMCS PROCEDURES - Continued.**

TABLE 2-3. Operator Preventive Maintenance Checks and Services - Continued

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:		
		Item to be Check/Service				
		Electrical System	<p align="center"><u>WARNING</u></p> <p align="center">Battery Acid can cause burns to unprotected skin. Batteries give off a flammable gas. DO NOT smoke or use open flame when performing maintenance. Flames and explosion could result in severe personal injury or death. DC voltage is present at generator set electrical components even with generator set shut down. Avoid grounding self when in contact with electrical components. Personal injury or death due to electrocution could result.</p>			
17	Before	Batteries			Inspect electrolyte level.	Electrolyte is below battery plates.
18	Before	Battery Cables			Inspect for corrosion, damage, loose connections, or missing parts.	Damaged, loose, or missing parts.
19	Before	Output Box Assembly			Inspect cables for damage or loose connections. Inspect output terminals for damage or missing hardware.	Damaged, loose, or missing parts. Damaged or missing hardware.
		Control Box Assembly			Inspect for damage or missing parts.	Damaged or missing parts.
20	Before	Controls and Indicators				
21	Before	Control Box Harness	<p align="center"><u>WARNING</u></p> <p align="center">High voltage is produced when this generator set is in operation. Personal injury or death due to electrocution could result.</p> Inspect for damage and looseness.	Damaged or loose.		

2-5 PMCS PROCEDURES - Continued.

TABLE 2-3. Operator Preventive Maintenance Checks and Services

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
22	During	Generator Set Exterior	<p align="center">NOTE</p> <p align="center">If The equipment must be kept in continuous operation, check and service only those items that can be checked and serviced without disrupting operations. Complete all checks and services when equipment is shut down.</p> <p>Check door panels, hinges, and latches for damage, loose, or corroded items.</p> <p align="center"><u>WARNING</u></p> <p align="center">With any access door open while the generator set is in operation, the noise level may cause hearing damage. To avoid hearing damage, hearing protection should be worn.</p> <p align="center"><u>WARNING</u></p> <p align="center">The fuels used in this generator set are highly explosive. DO NOT smoke or use open flame when performing maintenance. Flames and explosion can occur resulting in severe injury or death.</p>	Cannot secure door.
		Housing		
		Engine Assembly		
23	During	Engine Assembly	Inspect for loose, damaged, or missing hardware.	Any loose, damaged, or missing hardware.
24	During	Fuel System	Inspect for leaks, damage, loose, or missing hardware.	Any fuel leaks, damage, loose or missing parts.
25	During	Lubrication System	Inspect for leaks, damage, loose or missing parts. Inspect oil level. Inspect for contamination.	Class III leaks, damage, loose or missing parts. Oil level is low. Oil shows signs of contamination.

2-5 PMCS PROCEDURES - **Continued.**

TABLE 2-3. Operator Preventive Maintenance Checks and Services

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
26	During	Cooling System	Inspect for obstruction, damage, or looseness. Inspect for unusual noise in fan area.	Damaged or loose. Unusual noise from area.
		Cooling Fan		
27	During	Overflow Bottle	Inspect for proper mounting, leaks, or missing hardware.	Class III leaks or missing hardware.
28	During	Grounding Rod Assembly	Inspect for damage, corrosion, and loose connections.	Damaged, corroded, or loose connections.
		Ground Rod Cable and Connections		
29	During	Control Box Assembly	<p style="text-align: center;"><u>WARNING</u></p> <p style="text-align: center;">High voltage is produced when this generator set is in operation. Personal injury or death due to electrocution could result.</p>	Indicators are not operating properly.
		Controls and Indicators		
30	After	Generator Set Exterior	<p style="text-align: center;">NOTE</p> <p style="text-align: center;">If The equipment must be kept in service continuous operation, check and only those items that can be checked and serviced without disrupting operations. Complete all checks and services when equipment is shut down.</p>	Cannot secure door.
		Housing		
31	After	Identification Plates	Check to ensure identification plates are secure	
32	After	Skid Base	Inspect skid base for cracks and/or corrosion.	Skid base is cracked or shows signs of structural damage.

2-5 P MCS PROCEDURES - Continued.

TABLE 2-3. Operator Preventive Maintenance Checks and Services

Item Number	Interval	Location	Procedure	Not Fully Mission Capable if:
		Item to be Check/Service		
			<u>WARNING</u> The fuels used in this generator set are highly explosive. DO NOT smoke or use open flame when performing maintenance. Flames and explosion can occur resulting in severe injury or death.	
33	After	Engine Assembly	Inspect for loose, damaged, or missing hardware.	Loose, damaged, or missing hardware.
34	After	Fuel System	Inspect for leaks, damage, loose, or missing hardware.	Any fuel leaks, damage, loose or missing parts.
35	After	Fuel Filter/Water Separator	Inspect for leaks, cracks, damage, proper mounting, loose or missing parts.	Any fuel leaks.
36	After	Lubrication System	Drain water. Inspect for leaks, damage, loose or missing parts. Inspect oil level. Inspect for contamination.	Water not drained. Class III leaks, damage, loose or missing parts. Oil level is low. Oil shows signs of contamination.
		<u>Cooling System</u>		
			<u>WARNING</u> Cooling system operates at high temperatures. Personal injury or death from burns or scalding can result from contact with high pressure steam and/or liquid.	
37	After	Radiator	Inspect for leaks, damage, loose or missing parts.	Class III leaks or missing radiator
cap. 38	After	Hoses	Inspect for leaks, cracks, or missing parts.	Class III leaks or missing clamps or hoses.
39	After	Fan Belt	Inspect for cracks, fraying, or looseness.	Broken or missing belt.
		<u>Control Box Assembly</u>		
40	After	Controls and Indicators	Inspect for damaged or missing parts.	Damaged or missing parts.

SECTION III. OPERATION UNDER USUAL CONDITIONS

2-6. GENERAL. This section provides information and guidance for generator set operation under normal conditions, refer to FM 2031.

2-7 ASS MRTMY AND PRRPARATION FOR USR.

2-7.1 Installation of Ground Rod.

WARNING

Do not operate the generator set until it has been connected to a suitable ground. Serious injury or death can result from operating an ungrounded generator set.

- a. Insert ground cable (2, FIGURE 23) through slot on load output terminal board terminal marked GND (1) . Tighten terminal nut.
- b. Connect coupling (5) to ground rod (4) and screw driving stud (3) into coupling (5). Make sure that driving stud (3) seats on ground rod (4).
- c. Drive ground rod into ground until coupling is just above surface.
- d. Remove driving stud and install another section of ground rod.
- e. Install another coupling (5) and driving stud (3). Drive ground rod down until new coupling is just above ground surface.

- f. Repeat steps d and e until ground rod has been driven eight feet or deeper, providing an effective ground.
- g. Connect clamp (6) and ground cable (2) to ground rod (4) and tighten clamp screw.

2-7.2 Installation of Load Cables.

WARNING

Never attempt to connect or disconnect load cables while the generator set is running. Failure to observe this warning could result in severe personal injury or death by electrocution.

CAUTION

Do not connect the load cables to the convenience receptacle. Failure to observe this caution can result in damage to the generator set.

- a. Shutdown generator set.
- b. Select required output terminals from TABLE 2-4.
- c. Open output load terminal door.

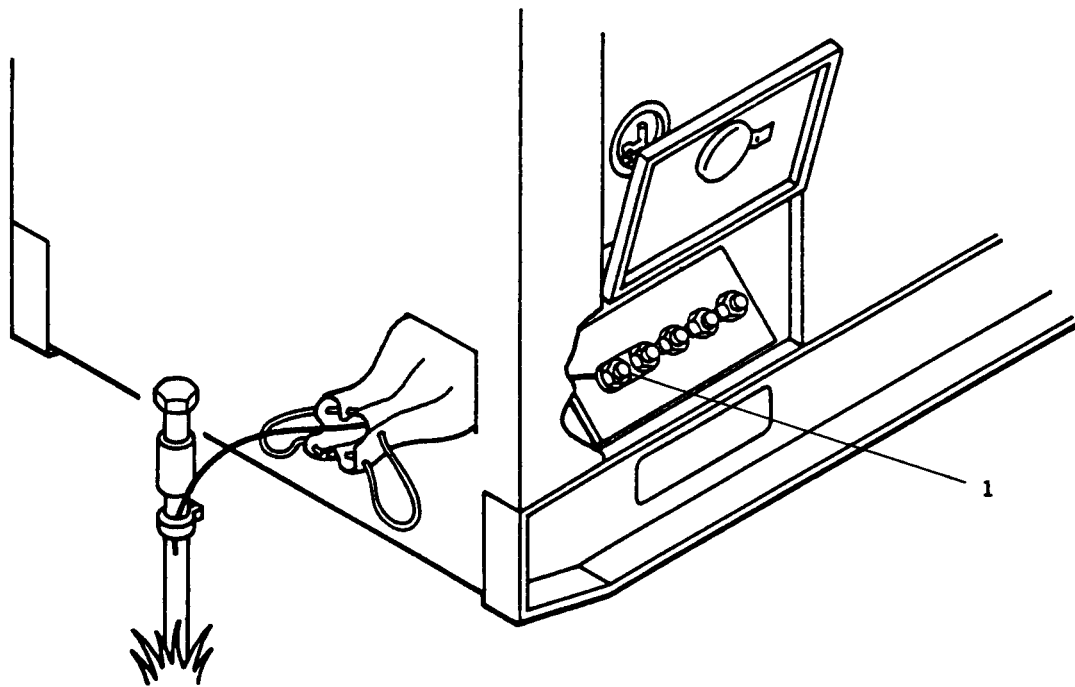
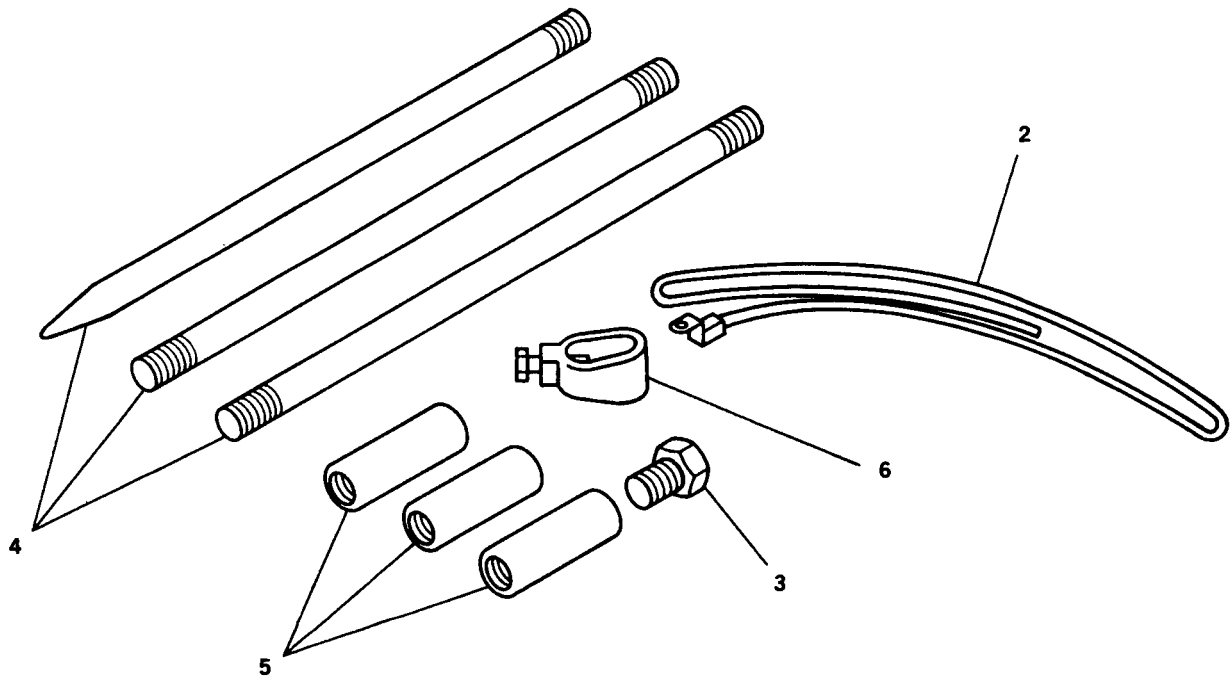


FIGURE 2-3. Grounding Connections

- d. Using terminal nut wrench (3, FIGURE 2-4) loosen terminal nuts (1) on terminals (2) selected in Step b.
- g. Secure wrench (3) in bracket inside load terminal board door, and close door.

CAUTION

- e. Insert ends of load cables through load cable entrance box. Insert ends of cables into slots of load terminal studs (2).
- f. Tighten load terminal nuts (1) .
- When using single phase connections, always attempt to balance loads between terminals (do not connect all loads between one terminal and L0) . Failure to observe this caution can result in damage to generator set.

TABLE 2-4. Load Terminal, AC Reconnection Board and AM-VM Transfer Switch Selection

RECONNECTION BOARD POSITION	TERMINALS	AM-VM TRANSFER SWITCH POSITION	VOLTAGE READING	CURRENT READING (TERMINAL)
120/208	L1, L2, L3, L0 3 PHASE. (SINGLE PHASE LOADS CAN BE SERVED USING ANY TERMINAL TO L0)	L1-L0 L2 - L0 L3 - L0 L1 - L2 L2 - L3 L3 - L1	120 VOLTS 120 VOLTS 120 VOLTS 208 VOLTS 208 VOLTS 208 VOLTS	L1 L2 L3 NONE NONE NONE
240/416	L1, L2, L3, L0 3 PHASE. (SINGLE PHASE LOADS CAN BE SERVED USING ANY TERMINAL TO L0)	L1-L0 L2 - L0 L3 - L0 L1 - L2 L2 - L3 L3 - L1	240 VOLTS 240 VOLTS 240 VOLTS 416 VOLTS 416 VOLTS 416 VOLTS	L1 L2 L3 NONE NONE NONE

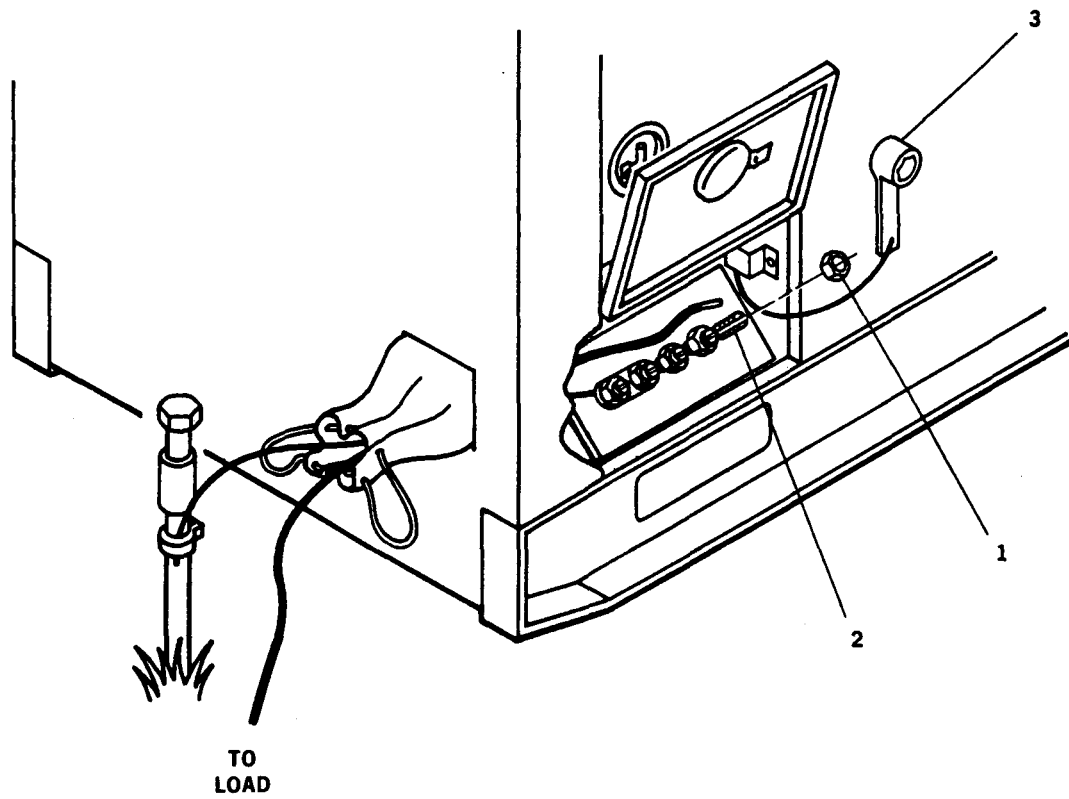


FIGURE 2-4. Installation of Load Cables

2-8 INITIAL ADJUSTMENTS. DAILY CHECKS AND SELF TEST.

2-8.1 Perform all before (B) PMCS, refer to TABLE 2-3.

2-8.2 Initial Adjustments.

- a. Place DEAD CRANK switch in NORMAL position.
- b. Push DC CONTROL POWER circuit breaker in.
- c. Place FREQUENCY SELECT switch to required position (50/60 Hz).
- d. Ensure voltage reconnection terminal board is positioned to match voltage requirements. If voltage reconnection terminal board must be changed, notify next higher maintenance level.
- e. Place AM-VM transfer switch in a position corresponding to output terminal load connections, refer to TABLE 2-4.
- f. Place PARALLEL UNIT switch in UNIT position.
- g. Pull out Emergency Stop Switch.

2-8.3 Self Test.

- a. Place MASTER SWITCH to PRIME & RUN position.

- b. Push PRESS TO TEST pushbutton on malfunction indicator panel. Ensure all indicator lights are lit. When PRESS TO TEST pushbutton is released, all lights should go out.
- c. Press BATTLE SHORT press to test light on the control panel assembly. Ensure indicator light is lit. When press to test light is released, light should go out.
- d. Press AC CIRCUIT INTERRUPTER press to test light on the control panel assembly. Ensure indicator light is lit. When press to test light is released light should go out.

2-9 OPERATING PROCEDURE.

WARNING

High voltage is produced when generator set is in operation. Improper operation could result in personal injury or death.

WARNING

Exhaust discharge contains deadly gases. Do not operate the generator set in enclosed areas unless exhaust discharge is properly vented outside. Severe personal injury or death due to carbon monoxide poisoning could result.

NOTE

If generator set is to be operated in parallel with another unit, refer to PARALLEL UNIT OPERATION, paragraph 2-10.

2-9.1 Starting Procedure.

WARNING

Never attempt to start the generator set if it has not been properly grounded. Failure to observe this warning could result in serious injury or death by electrocution.

CAUTION

Do not crank engine in excess of fifteen seconds. Allow starter to cool at least fifteen seconds between attempted starts. Failure to observe this caution could result in damage to the starter.

NOTE

At temperatures below 40°F (4°C) it may be necessary to use the Cold Weather Starting Aid.

NOTE

Ensure all generator set access doors, except control panel access door, are closed.

- a. At temperatures below 40°F (4°C) turn MASTER SWITCH to PREHEAT for 30 seconds.
- b. Rotate MASTER SWITCH to START position.
- c. Hold MASTER SWITCH in START position until oil pressure reaches at least 25 psi (172 kPa), voltage has increased to its approximate rated value, and engine has reached stable operating speed.

- d. Release MASTER SWITCH to PRIME AND RUN position.
- e. If operating with an auxiliary fuel source, rotate MASTER SWITCH to PRIME AND RUN AUX FUEL position.

NOTE

Warm up engine without load for five minutes. (If required, load can be applied immediately) .

- f. Check COOLANT TEMP [170-200°F (77-93°C)] and OIL PRESSURE [25-60 psi (172-414 kPa)] indicators for normal readings.
- g. Turn VOLTAGE and FREQUENCY adjust potentiometers to required values for voltage and frequency.
- h. Press GROUND FAULT CIRCUIT INTERRUPTER TEST pushbutton. Ensure indicator window is clear. Press RESET pushbutton and ensure indicator is red.

- i. Place AC CIRCUIT INTERRUPTER switch to CLOSED position.
- j. Ensure voltage and frequency are still at rated values. Adjust if necessary.
- k. Rotate AM-VM transfer switch to each phase position while observing ammeter (PERCENT RATED CURRENT) . If more than rated load is indicated in any phase, reduce load.
- 1. Check kilowattmeter (PERCENT POWER). If indication is more than 100 percent rated load, reduce load.

WARNING

With any access door open, the noise level of this generator set when operating could cause hearing damage. Hearing protection must be worn when working near the generator set while running.

- m. Perform all DURING (D) OPERATION PMCS requirements in accordance with TABLE 2-3.

2-9.2 Stopping Procedure.

- a. Place AC CIRCUIT INTERRUPTER switch in OPEN position.
- b. Allow generator set to operate five minutes with no load applied.
- c. Place MASTER SWITCH in OFF position.
- d. Perform all AFTER (A) OPERATION PMCS requirements in accordance with TABLE 2-3.
- e. Place DEAD CRANK switch in OFF position.

2-10 PARALLEL UNIT OPERATION (LOAD SHARING).

CAUTION

Ensure generator sets are the same size and mode before attempting parallel operation.

2-10.1 General. The following method of Parallel operation will be used to share the load between two generator sets. Refer to FIGURE 2-1 for location of operator controls and indicators mentioned below and FIGURE 2-5 for proper paralleling configuration.

2-10.2 Pre-Operation.

WARNING

Prior to making any connections for parallel operation, ensure that there is no input to the load and that the generator sets are shut down. Failure to observe this warning can result in injury or death by electrocution.

- a. Ensure that load requirement is equal or below the combined rated capacity of the two generator sets.

WARNING

Never attempt to start the generator set if it is not properly grounded. Failure to observe this warning could result in serious injury or death by electrocution.

- b. Determine voltage requirements of load and position voltage reconnection terminal boards of the two generator sets to the required voltage connection. Ensure FREQUENCY SELECT switch (MEP-804A) for both generators are positioned for the same load requirements.
- c. Identify one generator set as No. 1 and the other as No. 2.
- d. Remove paralleling cable from storage box located inside battery compartment access door.
- e. Connect the paralleling cable between the two generator sets. Connect the generator sets to the load observing the proper phase polarity.

CAUTION

Do not close the AC CIRCUIT INTERRUPTER switch on either of the generator sets, nor close the load contactor at load until specifically directed to do so. Closing any of these devices at any other time may severely damage one or both of the generator sets.

2-10.3 Operation.

- a. Start each generator set, refer to paragraph 2-9.1.
- b. Rotate both VOLTAGE adjust potentiometers to obtain the same voltage indication on each set.

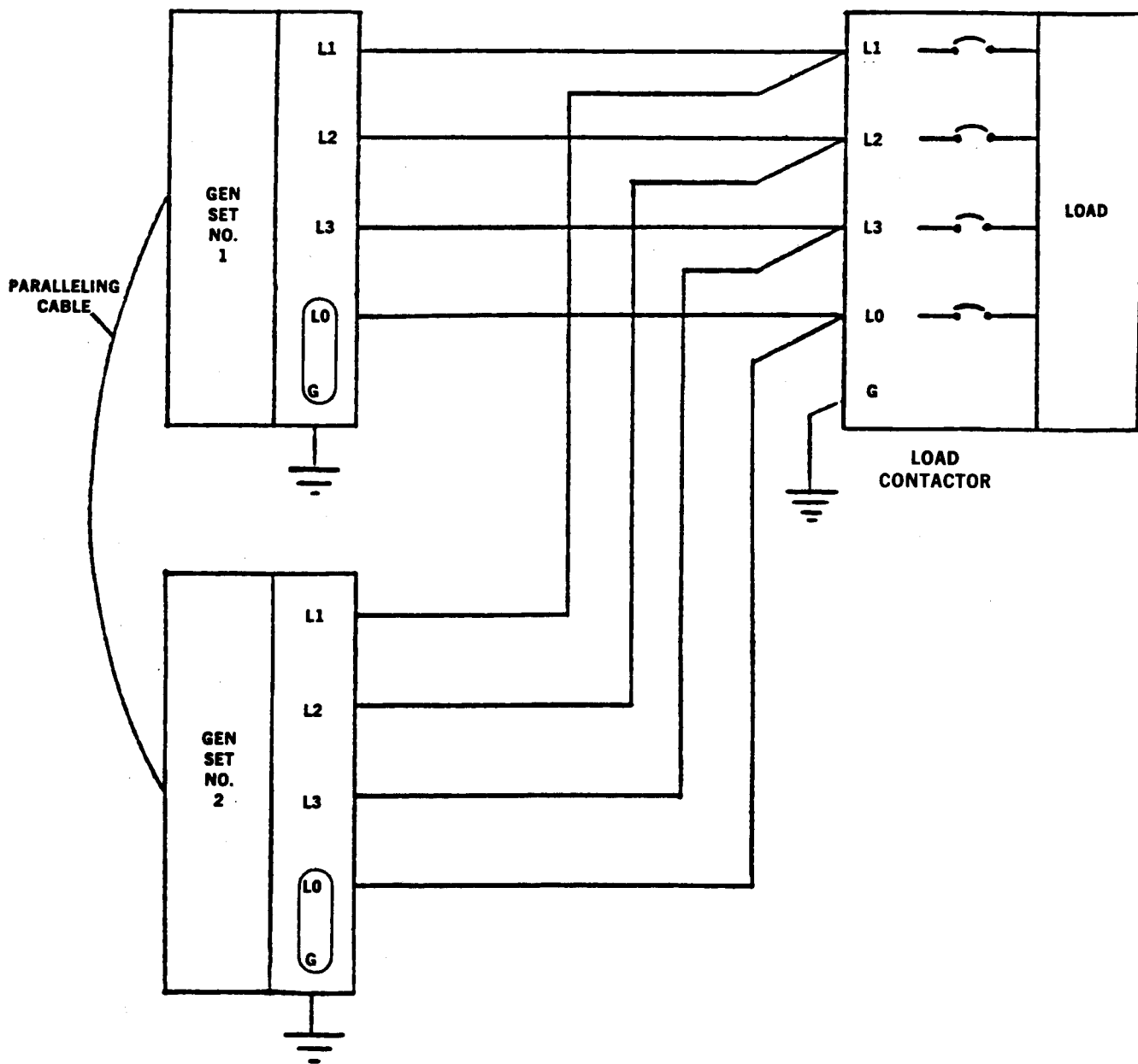


FIGURE 2-5. Parallel Operation Setup

c. Rotate both FREQUENCY adjust potentiometers to obtain the same frequency indication on both sets. Ensure load contactor at load is open.

d. Position and hold AC CIRCUIT INTERRUPTER switch, on generator set No. 1, to CLOSED until indicator lights.

e. Place the UNIT-PARALLEL switch on both units in PARALLEL position.

CAUTION

If synchronizing lights on generator set No. 2 do not glow bright and dark in unison, the phasing is wrong. Shut down generator sets and check that load cables are connected properly. Failure to observe this caution can result in damage to generator sets.

f. Observe synchronizing lights on generator set No. 2. The lights should be glowing bright and dark in unison.

g. Adjust frequency of generator set No. 2 until synchronizing lights glow bright and dark in unison at 2 to 3 second intervals.

CAUTION

Check that load contactor at load is open before attempting to place generators on the line. Failure to observe this caution can result in damage to generator sets.

h. When both synchronizing lights are dark, position and hold AC CIRCUIT INTERRUPTER switch of generator set No. 2 to the CLOSED position until indicator lights.

NOTE

The generator sets are now operating in parallel with no load.

i. Rotate FREQUENCY adjust potentiometer of generator set No. 1 until kilowattmeter (PERCENT POWER) indicates approximately "0" .

- j. Rotate the VOLTAGE adjust potentiometer of generator set No. 1 until ammeter (PERCENT RATED CURRENT) reads approximately "0".
- k. Close the load contactor at the load.

NOTE

If the REVERSE POWER indicator of either generator set lights, and the AC Circuit Interrupter relay opens, open the load contactor at load and re-synchronize the generator sets. (Repeat the necessary steps d through k above.)

- 1. Compare ammeter (PERCENT RATED CURRENT) readings of both generator sets. If readings are not within 10 percent, notify next higher level of maintenance.
- m. Compare kilowatt-meter (PERCENT POWER) readings of both generator sets. If readings are not within 10 percent, notify next higher level of maintenance.

2-10.4 Removal from Parallel Operation.

WARNING

If necessary to move a generator set which has been operating in parallel with another generator set, shut down remaining generator set connected to the load, prior to removing load cables or ground. Failure to observe this warning can result in injury or death by electrocution.

CAUTION

Prior to removal of generator set from parallel operation, make sure load does not exceed full load rating of generator set remaining on the line. Failure to observe this caution can result in damage to generator set.

- a. Position AC CIRCUIT INTERRUPTER switch to OPEN until indicator goes out.
- b. Return UNIT-PARALLEL switch to UNIT position.

- c. Refer to paragraph 2-9.2 to stop generator set.

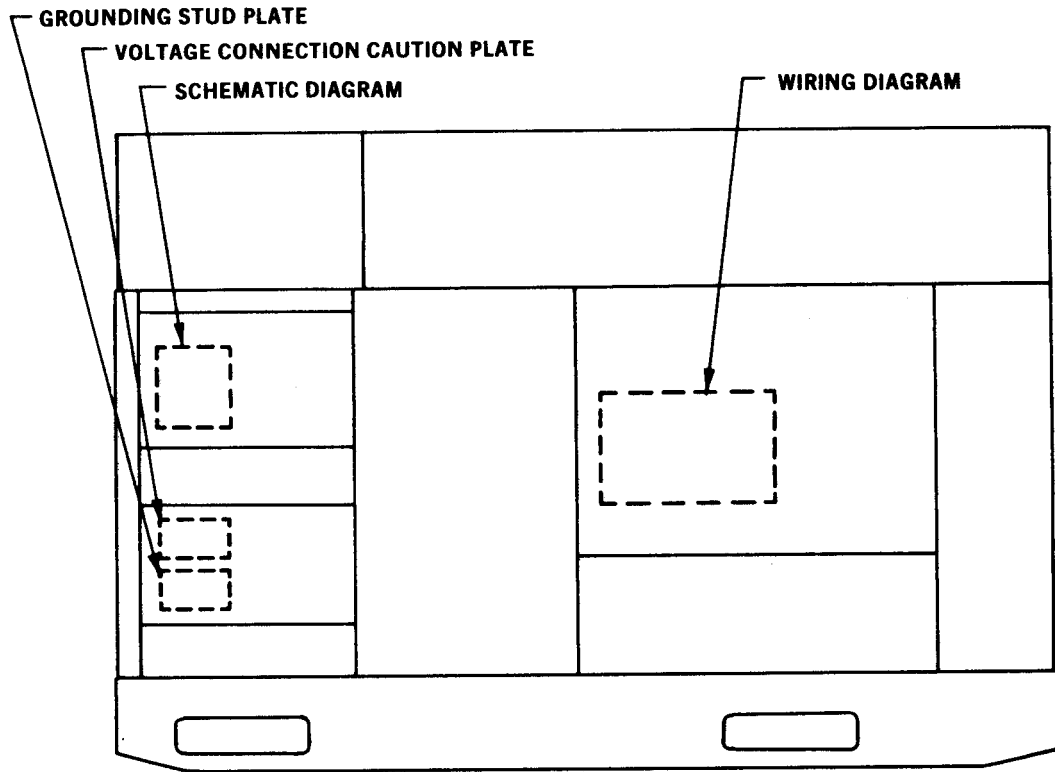
2-11 PREPARATION FOR MOVEMENT.

- a. Shut down generator set. Refer to paragraph 2-9.2. If generator set is operating in parallel, refer to paragraph 2-10.4.
- b. Disconnect load cables.
- c. Disconnect paralleling cable, if used, and store in storage box.
- d. When using auxiliary fuel line, disconnect line, drain excess fuel from line and store line in storage box.

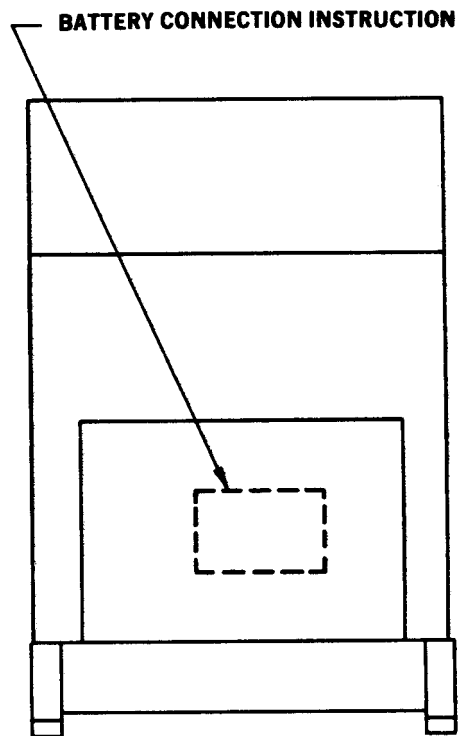
- e. Disconnect ground cable and remove ground rods. Store ground rods in holding clips located inside housing left side generator set. Store cable and couplings in storage box.
- f. Secure all generator set access doors and panels.
- g. For assembly and preparation for use, refer to paragraph 2-7.

2-12 OPERATING INSTRUCTIONS ON PLATES.

There are identification and instruction plates on the generator set. FIGURE 2-6 through FIGURE 2-20 show the location and contents of each plate on the generator set.



RIGHT SIDE



FRONT

FIGURE 2-6. Operating Instructions Plates (Front and Right Side)

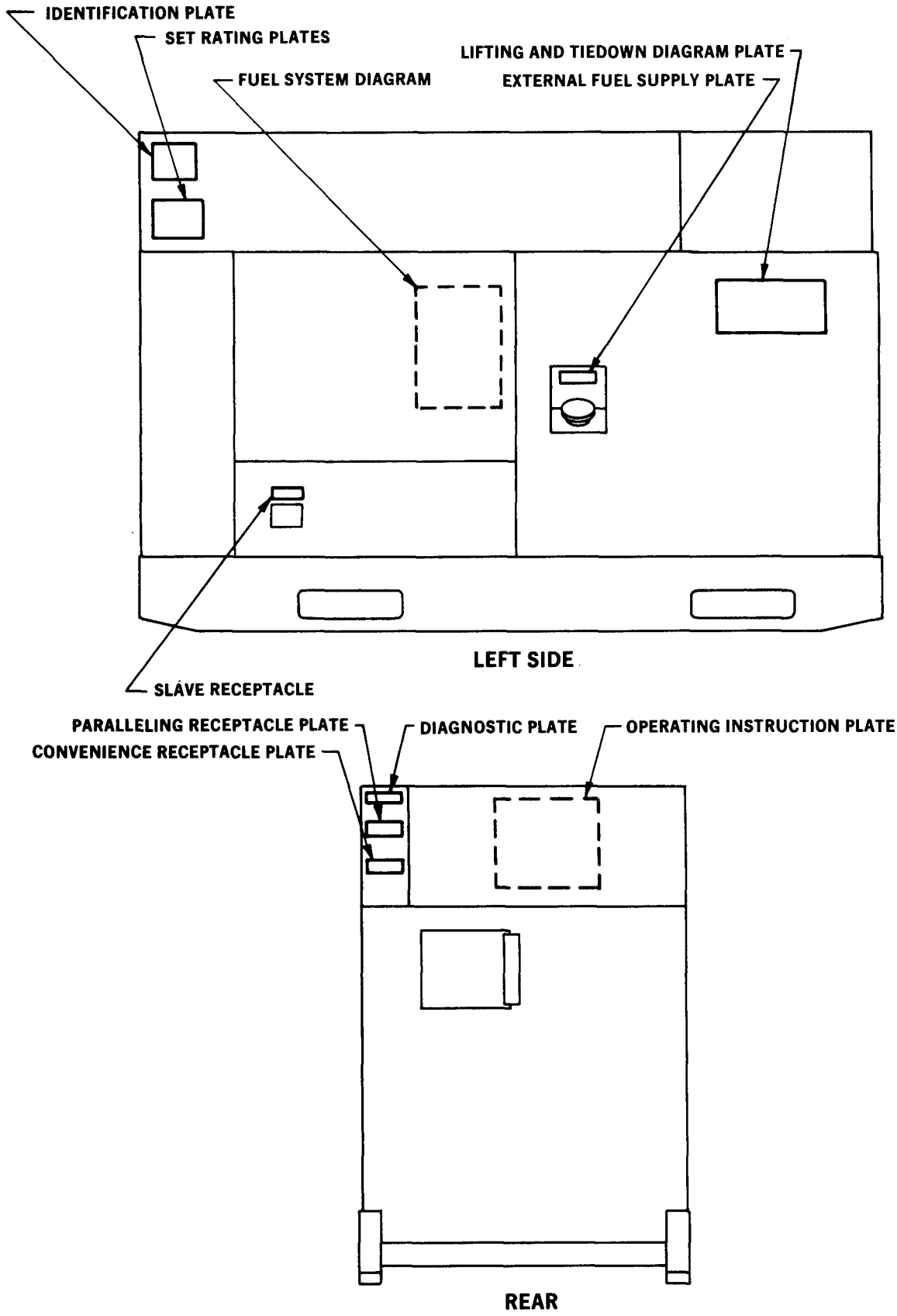


FIGURE 2-7. Operating Instructions Plates (Rear and Left Side)

US DEPARTMENT OF DEFENSE
 NATO STANDARD OTAN

GENERATOR SET DIESEL ENGINE 15KW 50/60HZ

MODEL MEP-804A NSN 6115-01-274-7388

SER NO RZG REG NO.

TM 9-6115-643-10 NAVFAC 9-6115-643-10
 TO 35C2-3-445-21 TM -

VOLTS 120/208V 3PH,
 208/416V 3PH

AMPS 52.26 PF 0.8

DRY WT 1885 LB LG 69.7 IN W 35.7 IN HGT 55 IN

DATE MFD CONTR NO DAAK01-88-0-0082

WARRANTY DATE INSP

MFD BY LIBBY CORP INSP STAMP

30554-88-20083-05

US DEPARTMENT OF DEFENSE
 NATO STANDARD OTAN

GENERATOR SET DIESEL ENGINE 15KW 400HZ

MODEL MEP-814A NSN 6115-01-274-7393

SER NO RZG REG NO.

TM 9-6115-643-10 NAVFAC 9-6115-643-10
 TO 35C2-3-445-21 TM -

VOLTS 120/208V 3PH,
 208/416V 3PH

AMPS 52.26 PF 0.8

DRY WT 2015 LB LG 69.7 IN W 35.7 IN HGT 55 IN

DATE MFD CONTR NO DAAK01-88-0-0082

WARRANTY DATE INSP

MFD BY LIBBY CORP INSP STAMP

30554-88-20083-08

US DEPARTMENT OF DEFENSE
 NATO STANDARD OTAN

GENERATOR SET DIESEL ENGINE 15KW 50/60HZ

MODEL MEP-804A NSN 6115-01-274-7388

SER NO FZ REG NO.

TM 9-6115-643-10 NAVFAC 9-6115-643-10
 TO 35C2-3-445-21 TM -

VOLTS 120/208V 3PH,
 208/416V 3PH

AMPS 52.26 PF 0.8

DRY WT 1885 LB LG 69.7 IN W 35.7 IN HGT 55 IN

DATE MFD CONTR NO DAAK01-94-0-0036

WARRANTY DATE INSP

MFD BY FERMONT DIV INSP STAMP

30554-88-20083-05

US DEPARTMENT OF DEFENSE
 NATO STANDARD OTAN

GENERATOR SET DIESEL ENGINE 15KW 400HZ

MODEL MEP-814A NSN 6115-01-274-7393

SER NO FZ REG NO.

TM 9-6115-643-10 NAVFAC 9-6115-643-10
 TO 35C2-3-445-21 TM -

VOLTS 120/208V 3PH,
 208/416V 3PH

AMPS 52.26 PF 0.8

DRY WT 2015 LB LG 69.7 IN W 35.7 IN HGT 55 IN

DATE MFD CONTR NO DAAK01-94-0-0036

WARRANTY DATE INSP

MFD BY FERMONT DIV INSP STAMP

30554-88-20083-08

FIGURE 2-9. Identification Plates

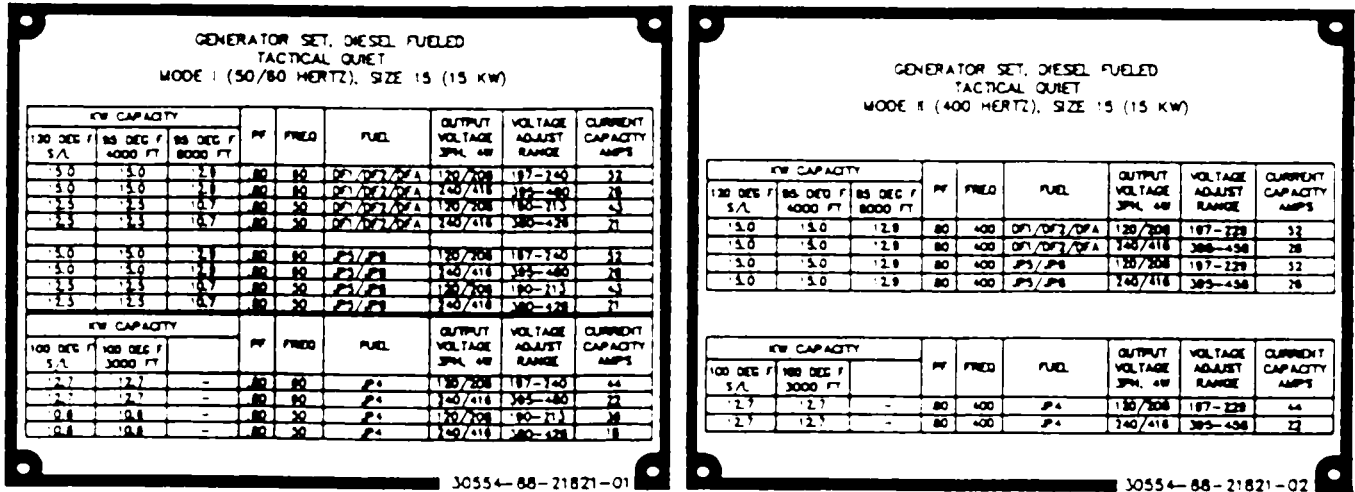


FIGURE 2-10. Set Rating Identification Plate

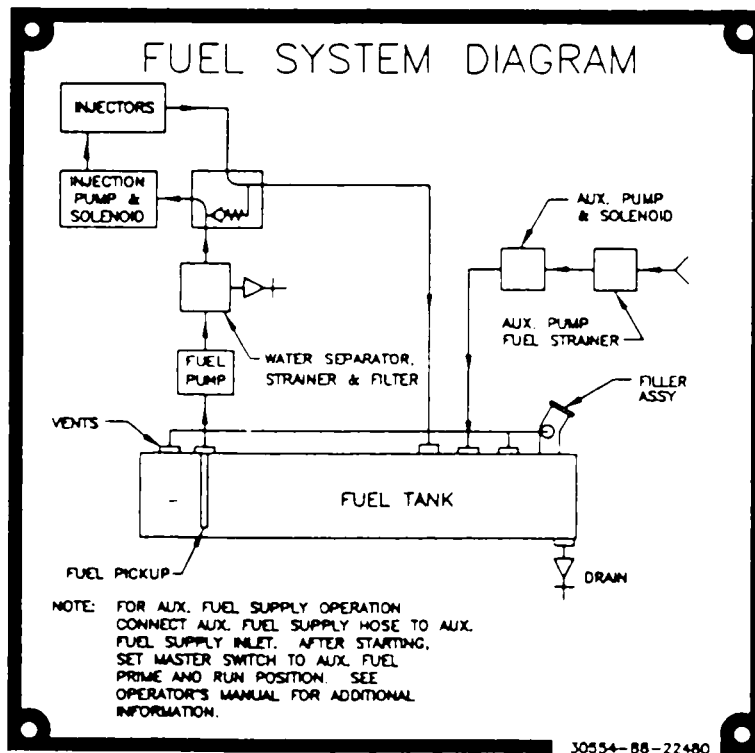


FIGURE 2-10.1. Fuel System Diagram Plate

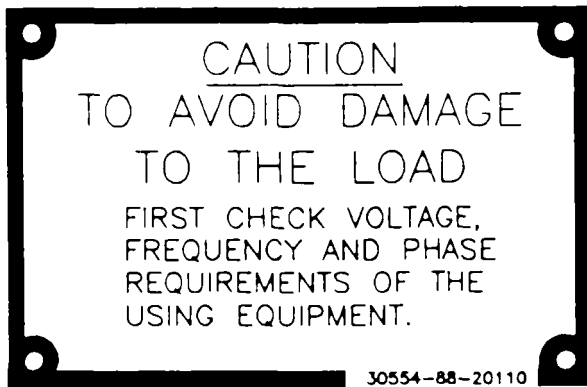


FIGURE 2-11. Voltage Connection Caution Plate

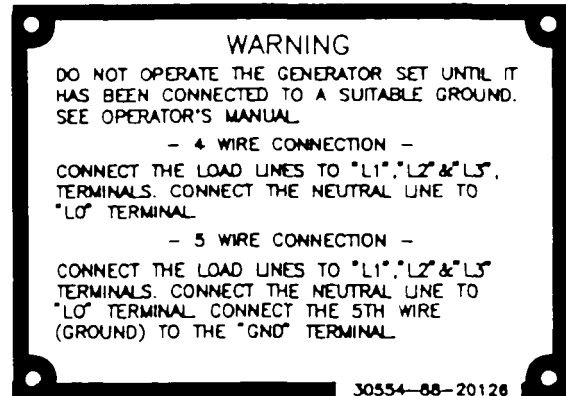


FIGURE 2-12. Grounding Stud Plate



FIGURE 2-13. NATO Slave Receptacle Plate



FIGURE 2-14. Paralleling Receptacle Plate

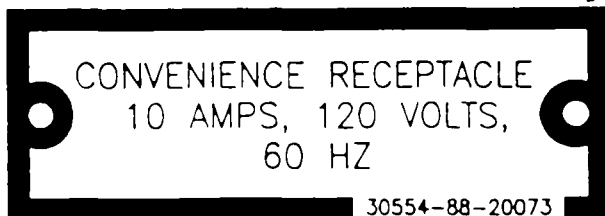


FIGURE 2-15. Convenience Receptacle Plate



FIGURE 2-16. External Fuel Supply Plate

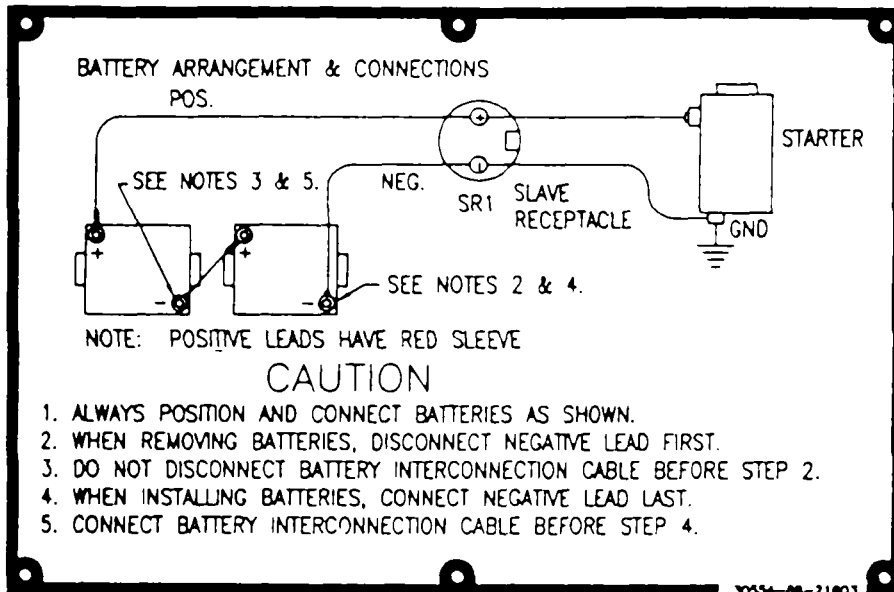


FIGURE 2-17. Battery Connection Instruction Plate

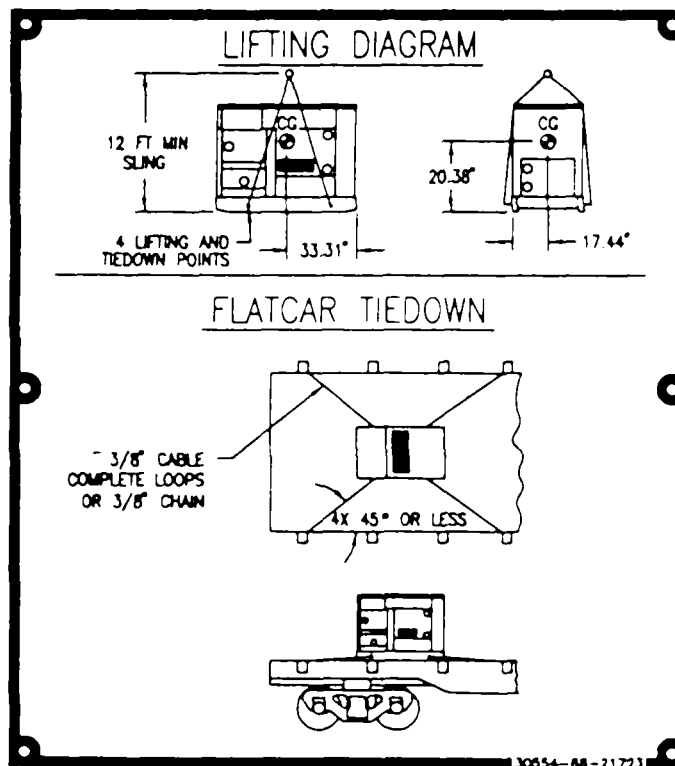


FIGURE 2-18. Lifting and Tiedown Diagram Plate



FIGURE 2-19. Diagnostics Plate

US DEPARTMENT OF DEFENSE	
NOM	GENERATOR, ALTERNATING CURRENT, SYNCHRONOUS BRUSHLESS
MAKE	MILITARY DESIGN
MODEL	88-21005
SER NO	
NO OF WIRES	10
VOLTS	120V
AMPS	21.7/28
KW	12.5/15
KVA	15.6/18.7
PF	0.8
HERTZ	50/60
PH	3
RPM	1500/1800
MFD BY	MARATHON ELECTRIC CO.
30554-88-20064-05	

US DEPARTMENT OF DEFENSE	
NOM	GENERATOR, ALTERNATING CURRENT, SYNCHRONOUS BRUSHLESS
MAKE	MILITARY DESIGN
MODEL	88-21006
SER NO	
NO OF WIRES	10
VOLTS	120V
AMPS	28
KW	15
KVA	18.7
PF	0.8
HERTZ	400
PH	3
RPM	2000
MFD BY	MARATHON ELECTRIC CO.
30554-88-20064-06	

FIGURE 2-20. Generator Identification Plate

SECTION IV. OPERATION UNDER UNUSUAL CONDITIONS

2-13 OPERATION IN EXTREME COLD
WEATHER BELOW -25°F
(-31°C).

The generator set operates in ambient temperatures as low as -25°F (-31°C) without special winterization equipment. To ensure satisfactory operation under extreme cold weather the following steps must be taken:

WARNING

Avoid contacting metal items with bare skin in extreme cold weather. Failure to observe this warning can cause personal injury.

- a. Keep generator set and surrounding area as free of ice and snow as practical.
- b. Keep fuel tank full to protect against moisture, condensation and accumulation of water.
- c. Ensure that proper grade diesel fuel is used.
- d. Keep batteries free from corrosion and in a well charged condition.

2-14 OPERATION IN EXTREME HEAT
ABOVE 120°F (48.8°C).

- a. Check vents and radiator air passages frequently for obstructions.
- b. Check coolant temperature indicator frequently for any indication of overheating.
- c. Allow sufficient space for fuel expansion when filling fuel tank.
- d. Keep generator clean and free of dirt. Clean obstructions from generator intake and outlet screens.
- e. Clean external surface of engine when generator set is not operating.

2-15 OPERATION IN DUSTY OR
SANDY AREAS.

- a. If possible, provide a shelter for generator set. Use available natural barriers to shield generator set from blowing dust or sand.
- b. Wet down dusty and sandy surface areas around generator set frequently if water is available.

- c. Keep all access doors closed, as much as possible, to prevent entry of dust and sand into housing assembly.
- d. Wipe dust and sand frequently from the generator set external surface and components. Wash exterior surfaces frequently with clean water when generator set is not operating.
- e. Service engine air cleaner assembly frequently to compensate for intake of additional dust or sand.
- f. Drain sediment frequently from fuel filter/water separator. When servicing fuel tank be careful to prevent dust or sand from entering fuel tank.
- g. Change engine oil and oil filter frequently.
- h. Store oil and fuel in dust-free containers.
- i. Ensure that generator set ground connections are free of dust and sand and connections are tight before starting the unit.

2-16 OPERATION UNDER RAINY OR HUMID CONDITIONS.

CAUTION

Failure to remove waterproof material before operating generator set could result in equipment damage.

- a. If possible, provide a shelter for generator set. Cover generator set with canvas or other waterproof material when it is not being operated.
- b. Provide adequate drainage to prevent water from accumulating on operation site.
- c. Keep all generator set access doors closed, as much as possible, to prevent entry of water into housing assembly.
- d. Drain water frequently from fuel filter/water separator.

WARNING

DC voltages are present at generator set electrical components even with generator set shut-down. Avoid grounding yourself when touching electrical components. Failure to follow this warning can result in personal injury.

- e. Remove moisture from generator set components before and after each operating period.
- f. Keep fuel tank full to protect against moisture, condensation and accumulation of water.

2-17 OPERATION IN SALT WATER AREAS.

CAUTION

Failure to remove waterproof material before operating generator set could result in equipment damage.

- a. If possible, provide a shelter for the generator set. Locate generator set so that radiator faces into prevailing winds. Use natural barriers or, if possible, construct a barrier to protect generator set from salt water. Cover generator set with canvas or other waterproof material when it is not being operated.
- b. Keep all generator access doors closed, as much as possible, to prevent entry of salt water into housing assembly.
- c. Wash exterior surfaces frequently with clean water when generator set is not operating.
- d. Check wiring connections for corrosion and wire insulation for signs of deterioration.

2-18 OPERATION AT HIGH ALTITUDES.

The generator set will operate at elevations up to 4000 feet (1219.1 meters) above sea level without special adjustment or reduction in load. At elevations greater than 4000 feet (1219.1 meters) above sea level, the kilowatt rating is reduced approximately 3.5 percent for each additional 1000 feet (304.8 meters).

2-19 NATO SLAVE RECEPTACLE START OPERATION.

2-19.1 **General.** The NATO slave receptacle can be used to start the generator set when batteries are discharged.

2-19.2 NATO Slave Emergency Starting Procedure.

- a. Connect one end of NATO slave cable to fully charged 24 VDC system and other end to discharged generator set's NATO SLAVE RECEPTACLE.
- b. Start discharged generator set, refer to paragraph 2-9.1.
- c. Remove NATO slave cable after generator set starts.

2-20 **EMERGENCY STOPPING.** Depressing the EMERGENCY STOP pushbutton will stop the generator set.

NOTE

The generator set cannot be restarted without resetting the EMERGENCY STOP push-button and turning the MASTER SWITCH to the OFF position.

2-21 **OPERATION USING BATTLE SHORT SWITCH.**

CAUTION

Continued operation using the BATTLE SHORT switch can result in damage to the generator set.

NOTE

If any emergency situation requires continued operation of the generator set, the BATTLE SHORT switch is used to override all protection devices, and EMERGENCY STOP functions.

NOTE

BATTLE SHORT switch must be OFF to start the generator set.

- a. Start generator set, if set is not running. Refer to paragraph 2-9.1.
- b. Lift cover on BATTLE SHORT switch and position switch to ON position.

CAUTION

If the OVERSPEED light on the malfunction indicator panel is illuminated, position the AC circuit interrupter to the OPEN position until indicator goes out on each set.

2-22 **OPERATION WHILE IN CONTAMINATED AREAS:** The generator set is capable of being operated by personnel wearing nuclear, biological, or chemical

(NBC) protective clothing without special tools or supporting equipment. Refer to FM 3-5, NBC Decontamination for information on decontamination procedures. Specific procedures for the generator set are the following:

- a. Control panel indicators sealing gasket, rubber sleeves, and rope draw cords at output terminal access ports, control panel door gaskets, access door gaskets, rubber tubing, and belts within the engine compartment, coverings for electrical conduits, external water drain tubing, and retaining cords for slave receptacle covers will absorb and retain chemical agents. Replacement of these items is the recommended method of decontamination.
- b. Lubricants, fuel, coolant, or battery fluids may be present on the external surfaces of the generator set or components due to leaks or normal operation. These fluids will absorb NBC agents. The preferred method of decontamination is removal of these fluids using conventional decontamination methods in accordance with FM 3-5.
- c. Continued decontamination of external generator set surfaces with supertropical bleach (STB)/decontamination solution number 2 (DS2) will degrade clear plastic indicator coverings to a point where reading indicators will become impossible. This problem will become more evident for soldiers wearing protective masks. Therefore, the use of STB or DS2 decontamination in these areas should be minimized. Indicators should be decontaminated with warm soapy water.
- d. External surfaces of the control panel assembly that are marked with painted or stamped lettering will not withstand repeated decontamination with STB or DS2 without degradation of this lettering. Therefore, the recommended method of decontamination for these areas is with warm soapy water.
- e. Areas that will entrap contaminants, making efficient decontamination extremely difficult, include the following:
 - (1) Exposed heads of screws.
 - (2) Areas adjacent to and behind exposed wiring conduits.
 - (3) Hinged areas or access doors.
 - (4) Retaining chains for external receptacle covers.
 - (5) Areas around the tie-down/lifting rings, crevices around access doors, external

screens covering ventilation areas, the external oil drain valve, and areas adjacent to the external fuel drain valve.

(6) Areas behind knobs and switches on the control panel, externally mounted equipment specification data plates, external receptacle covers, access doors, access door locking mechanisms, recessed wells for access door handles, fuel cap, load terminal board, slave receptacles, and frequency adjustment controls.

Replacements of these items, if available, is the preferred method of decontamination. Conventional methods of decontamination should be used on these areas, while stressing the importance of thoroughness and the probability of some degree of continuing contact and vapor hazard.

f. In an NBC contaminated environment, the generator set should be operated with all access doors closed to reduce the effects of contamination.

g. The use of overhead shelters or chemical protective covers is recommended as an additional means of protection against contamination in accordance with FM 35. However, if using covers, care should be taken to provide adequate space for air flow and exhaust.

h. For additional NBC information, refer to FM 3-3 and FM 3-4. Other services use applicable publications for NBC

2-23 USE OF THF. CONVENIENCE
RFCFPTACI.E.

WARNING

Power is available when the main contactor is open. Avoid accidental contact. Failure to observe this warning can result in severe personal injury or death by electrocution.

CAUTION

The maximum power rating for the convenience receptacle is 10 Amps. Continuous operation above 10 Amps can result in damage to the generator set.

a. Start the generator set if it is not operating. Refer to para. 2-10.

b. Ensure the load does not exceed the maximum rating.

c. Reset the Ground Fault Circuit Interrupter.

d. Plug appropriate connector into convenience receptacle.

CHAPTER 3

MAINTENANCE INSTRUCTIONS

SECTION I. LUBRICATION INSTRUCTIONS

3-1 LUBRICATION ORDER.

Refer to LO 9-6115-643-12
for lubrication information.

SECTION II. TROUBLESHOOTING

3-2 GENERAL.

This section lists common malfunctions you may find during operation of the generator set. You should perform the tests/inspections and corrective actions in the order listed.

This manual cannot list all malfunctions that may occur, nor all tests or inspections and corrective actions. If a malfunction is not listed or is not corrected by listed corrective actions, notify your supervisor.

NOTE

Air Force users may perform maintenance only as authorized.

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LUBRICATING SYSTEM

Low oil pressure 3-6

Table 3-1. Troubleshooting

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
-------------	--------------------	-------------------

1. Engine fails to crank.

**Step 1. Check that DEAD CRANK switch is in the NORMAL position.
Place switch in NORMAL position.**

**Step 2. Check that DC CONTROL POWER circuit breaker is energized (in).
If DC CONTROL POWER circuit breaker is deenergized (out), go to Step 3.**

■ **Step 3 Check that Emergency Stop Switch is out.**

■ **Step 4. Defect in Engine Starting/Electrical System. Check battery connections.
If loose or corroded, notify next higher maintenance level.**

2. Engine cranks but fails to start.

**Step 1. Cold ambient temperature.
If ambient temperature is below 40° F (4°C) turn MASTER SWITCH to PREHEAT for a maximum of 30 seconds prior to cranking engine, refer to paragraph 2-9.1.**

**Step 2. Check for dirty air cleaner element.
Service air cleaner assembly, refer to paragraph 3-3.3.2.**

**Step 3. Check for dirty fuel filter/water separator.
Service fuel filter/water separator, refer to paragraph 3-3.6.2. If engine still fails to start, notify next higher maintenance level.**

3. Engine starts but stops when MASTER SWITCH is released from START position.

**Step 1. Check for proper starting procedure.
Hold MASTER SWITCH in START position until 25 psi (172kPa) is reached, refer to paragraph 2-9.1.**

**Step 2. Check to see if any FAULT INDICATOR lights are lit.
NO FUEL light is lit, refer to paragraph 3-3.4.2. If any other lights are lit, notify next higher maintenance level.**

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
-------------	--------------------	-------------------

4.	Engine stops suddenly.	
	Step 1.	Check to see if any FAULT INDICATOR lights are lit. NO FUEL light is lit, refer to paragraph 3-3.4.2. If any other lights are lit, go to step 2.
	Step 2.	Check that DC CONTROL POWER circuit breaker is energized (in). If DC CONTROL POWER circuit breaker is deenergized (out), notify next higher maintenance level.
5.	Engine runs erratically or misfires.	
	Step 1.	Check for dirty air cleaner element. Service air cleaner assembly, refer to paragraph 3-3.3.2.
	Step 2.	Check for contaminated fuel. Service fuel filter/water separator, refer to paragraph 3-3.6.2.
	Step 3.	Check for improper type of fuel. If improper fuel is suspected, refer to TABLE 3-2, notify next higher maintenance level.
6.	Engine does not develop full power.	
	Step 1.	Check for dirty air cleaner element. Service air cleaner assembly, refer to paragraph 3-3.3.2.
	Step 2.	Check for contaminated fuel. Service fuel filter/water separator, refer to paragraph 3-3.6.2.
	Step 3.	Check for restricted exhaust system. Make sure exhaust opening is free from obstructions. If no obstructions are found, notify next higher maintenance level.
	Step 4.	Check for improper type of fuel. If improper type of fuel is suspected, refer to TABLE 3-2, notify next higher maintenance level.

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
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7. Engine knocks.

Step 1. Check for low lubrication oil level.
If necessary add oil, refer to LO 9-6115-643-12.

Step 2. Check for loose parts or foreign objects in engine compartment.
If no loose parts or foreign objects are found, go to Step 3.

Step 3. Check for improper type of fuel.
If improper type of fuel is suspected, refer to TABLE 3-2, notify next higher maintenance level.

8. Blue or white exhaust smoke.

Check for improper type of fuel.
If improper type of fuel is suspected, refer to TABLE 3-2, notify next higher maintenance level.

9. Black exhaust smoke.

Step 1. Check for improper type of fuel.
If improper type of fuel is suspected, refer to TABLE 3-2, notify next higher maintenance level.

Step 2. Check for dirty air cleaner element.
Service air cleaner assembly, refer to paragraph 3-3.2.2.

Step 3. Check for generator set overload.
Check for generator set overload by checking the ammeter (PERCENT RATED CURRENT) and the kilowattmeter (PERCENT POWER) on the control panel assembly, refer to FIGURE 2-1. If unable to adjust, notify next higher maintenance level.

10. Low oil pressure.

Step 1. Check for low lubrication oil level.
If necessary add oil, refer to LO 9-6115-643-12.

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
	Step 2.	Check for high coolant temperature, above 200°F (93°C), refer to FIGURE 2-1. If coolant temperature is high, go to Step 3.
	Step 3.	Check coolant level. If low, add coolant, refer to paragraph 3-3.4.2. If full, go to Step 4.
	Step 4.	Check for obstruction in air intake system. If obstructions are found, remove debris. If no obstructions are found, go to Step 5.
	Step 5.	Check for loose fan belt. If loose, notify next higher maintenance level.
11.	COOLANT TEMPERATURE indicator indicates engine overheating.	
	Step 1.	Check for generator set overload. Check for generator set overload by checking the ammeter (PERCENT RATED CURRENT) and the kilowattmeter (PERCENT POWER) on the control panel assembly, refer to FIGURE 2-1. If unable to adjust, notify next higher maintenance level.
	Step 2.	Check coolant level. If low, add coolant, refer to paragraph 3-3.4.2. If full, go to Step 3.
	Step 3.	Check for low lubrication oil level. If necessary add oil, refer to LO 9-6115-643-12. If full, go to Step 4.
	Step 4.	Check for obstruction in air intake system. If obstructions are found, remove debris. If no obstructions are found, go to Step 5.
	Step 5.	Check for loose fan belt. If loose, notify next higher maintenance level.

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION

TEST OR INSPECTION

CORRECTIVE ACTION

12. BATTERY CHARGE ammeter shows low or no charge.

Step 1. Check BATTERY CHARGER FUSE.

If BATTERY CHARGER FUSE (FIGURE 2-1) is blown, notify next higher maintenance level.

Step 2. Check fan belt.

If loose (FIGURE 1-2), notify next higher maintenance level.

Step 3. Check for loose or broken wires.

Check for loose or broken wires at the back of the battery charging alternator (FIGURE 1-2) and BATTERY CHARGE ammeter (FIGURE 2-1). If wires are loose or broken, notify next higher maintenance level.

13. BATTERY CHARGE ammeter shows excessive charging after prolonged operation.

Step 1. Check batteries for low electrolyte level.

If low refer to paragraph 3-3.2.2. If level is correct, go to step 2.

Step 2. Check battery connections.

If loose or corroded, notify next higher maintenance level.

14. AC voltmeter (VOLTS AC) indicates low voltage.

Step 1. Check that AM-VM transfer switch position corresponds to readings on the AC voltmeter (VOLTS AC, refer to TABLE 2-4.

Set VOLTAGE adjust potentiometer.

Step 2. Check for loose or broken wires at back of AM-VM transfer switch, VOLTAGE adjust potentiometer, and AC voltmeter (VOLTS AC) .

If wires are loose or broken, notify next higher maintenance level.

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
-------------	--------------------	-------------------

15. AC voltmeter (VOLTS AC) indicates correct voltage, but frequency meter (HERTZ) is off scale.		
	Step 1. Check FREQUENCY adjust potentiometer. Set FREQUENCY adjust potentiometer.	
	Step 2. Check for loose or broken wires at back of FREQUENCY adjust potentiometer. If wires are loose or broken, notify next higher maintenance level.	
16. AC voltmeter (VOLTS AC) fluctuates.		
	Check back of AC voltmeter (VOLTS AC) for loose or broken wires. If wires are loose or broken, notify next higher maintenance level.	
17. Frequency meter (HERTZ) fluctuates.		
	Check back of frequency meter (HERTZ) for loose or broken wires. If wires are loose or broken, notify next higher maintenance level.	
18. AC CIRCUIT INTERRUPTER light fails to light when AC CIRCUIT INTERRUPTER switch is closed.		
	Step 1. TEST AC CIRCUIT INTERRUPTER light by depressing. If light fails to light, refer to next higher maintenance level.	
	Step 2. Check load cables for proper connection. For proper connection of the load cables, refer to paragraph 2-7.2. If correct go to Step 3.	
	Step 3. Ensure load does not exceed generator rating. Decrease load, if load is correct, refer to next higher maintenance level.	

TABLE 3-1. Troubleshooting - Continued

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
19.	SYNCHRONIZING LIGHTS fail to light.	
	Step 1.	Check that parallel cable is connected. Connect paralleling cable, refer to paragraph 2-10.2.
	Step 2.	Check PARALLEL UNIT switch. Place PARALLEL UNIT switch in correct position.
20.	SYNCHRONIZING LIGHTS on generator set No. 2 do not glow bright and dark in unison during parallel operation.	
	Step 1.	Check that load cables are connected properly. For proper connection of load cables, refer to paragraph 2-7.2. If properly connected, go to Step 2.
	Step 2.	Ensure FREQUENCY SELECT switches are in correct positions. Frequency must be the same on both generator sets (MEP-804A).
21.	AC CIRCUIT INTERRUPTER light fails to come on generator set No. 2 in parallel operation.	
	Step 1.	Test light by depressing. If light fails to light, notify next higher maintenance level. If light comes on, go to Step 2.
	Step 2.	FREQUENCY adjust potentiometer is not properly adjusted. Set FREQUENCY adjust potentiometer.
22.	No voltage at the Convenience Receptacle.	
	Step 1.	Open control panel and inspect circuit breaker on side of Ground Fault Circuit Interrupter device. If tripped, reset device. Check fuse on black wire of Ground Fault Circuit Interrupter for generator sets, contract number DAAK01-88-D-D082.
	Step 2.	Check reset button for red band. If red band is visible, push reset button. If Ground Fault Circuit Interrupter can not be reset, refer to next higher maintenance level.

SECTION III. MAINTENANCE PROCEDURES

3-3 GENERATOR SET INSPECTION
AND SERVICE.

3-3.1 Introduction. This section contains operator maintenance procedures. Deficiencies noted during inspection which are beyond the maintenance scope of the operator shall be reported to next higher maintenance level.

3-3.2 Batteries.

WARNING

Battery acid can cause burns to unprotected skin.

WARNING

Batteries give off flammable gas. Do not smoke or use open flame when performing maintenance. Flames and explosion could result in personal injury or death.

3-3.2.1 Inspection.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open battery access door.
- c. Inspect for damaged battery case, corrosion, or damaged and loose connections on terminal cable, and damaged or missing battery caps.

WARNING

Batteries give off flammable gas. Do not smoke or use open flame when performing maintenance. Flames and explosion could result in personal injury or death.

- d. Remove battery caps.

CAUTION

Electrolyte level must cover battery plates in all cells. Failure to observe this caution can cause damage to the battery.

NOTE

Electrolyte level should be at bottom of each cap cylinder.

- e. Inspect electrolyte level.
- f. Perform service procedures if required.
- g. Install battery caps.
- h. Close battery access door.

3-3.2.2 Service.

- a. Shut down generator set, refer to paragraph 2-9.2.

- b. Open battery access door.

WARNING

Batteries give off flammable gas. Do not smoke or use open flame when performing maintenance. Flames and explosion could result in personal injury or death.

- c. Remove battery caps.

NOTE

Electrolyte level should be at bottom of each cap cylinder.

- d. Add distilled water to each battery cell as required.
- e. Replace battery caps.
- f. Close battery access door.
- g. If necessary contact next higher level of maintenance to clean or replace batteries or battery terminals.

- c. Open left side engine compartment access door.

- d. Inspect air cleaner housing (5) for dents, corrosion, missing hardware and other damage.

- e. Inspect restriction indicator (6) for indication of a clogged air cleaner element (4).

- f. Close air cleaner access door.

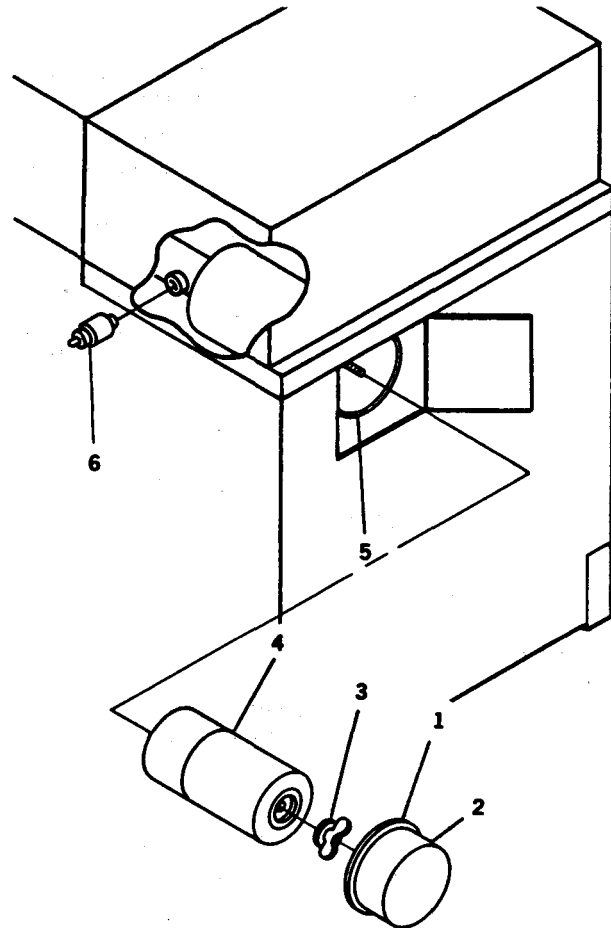


FIGURE 3-1. Air Cleaner Element Replacement

3-3.3 Air Cleaner Assembly (FIGURE 3-1).

3-3.3.1 Inspection.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open air cleaner access door (rear of generator set).

3-3.3.2 Service.

- a. Shut down generator set, paragraph 2-9.2.
- b. Open air cleaner access door (rear of generator set).
- c. Loosen retaining clamp (1) and remove end cap (2) on air cleaner housing (5) .
- d. Remove wing nut (3) and air cleaner element (4) . If fouled, discard air cleaner element.
- e. Inspect inside of air cleaner housing (5) for debris. Wipe housing interior with clean lint-free cloth (Item 1, Appendix D).
- f. Install air cleaner element (4), wing nut (3), end cap (2) and hand tighten retaining clamp (1).
- g. Close air cleaner access door.

3-3.4 Cooling System.

3-3.4.1 Inspection.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open both engine access doors.

WARNING

Cooling system operates at high temperatures. Personal injury or death from burns or scalding can result from contact with high pressure steam and/or liquid.

- c. Check radiator for dirt, leaves, insects, etc. blocking air flow.
- d. Check radiator and hoses for leaks, loose connections, loose mountings, corrosion, chafing, and missing parts.
- e. Check coolant level at coolant recovery (overflow) bottle.
- f. Close both engine access doors.

3-3.4.2 Service.

WARNING

Cooling system operates at high temperatures. Personal injury or death from burns or scalding can result from contact with high pressure steam and/or liquid.

- a. Shut down generator set, refer to paragraph 2-9.2.

TABLE 3-2. Coolant

COOLANT		
AMBIENT TEMPERATURE	RADIATOR COOLANT	RATIO
+40°F TO +120°F (+4°C TO +49°C)	Water: MIL-A-53009 INHIBITOR, CORROSION	35:1
-25°F TO +120°F (-32°C TO +49°C)	Water: MIL-A-46153 ANTIFREEZE	1:1
-25°F TO +120°F (-32°C TO +49°C)	MIL-A-11755 ANTIFREEZE	NA

b. Open left side engine access door.

3-3.5 Fuel Tank.

c. Remove cap on coolant recovery (overflow) bottle.

3-3.5.1 Inspection.

WARNING

d. Fill coolant recovery (overflow) bottle to HOT line if coolant is hot or to COLD line if coolant is cold with proper coolant/antifreeze in accordance with TABLE 3-2.

The fuels in this generator set are highly explosive. DO NOT smoke or use open flame when performing maintenance. Flames and explosion can occur resulting in severe personal injury or death.

e. Install coolant recovery (overflow) bottle cap.

a. Place MASTER SWITCH in PRIME & RUN or PRIME & RUN AUX FUEL position.

f. Close left side engine access door.

b. Check fuel level by observing FUEL LEVEL indicator.

c. Remove fuel cap and ensure strainer is free of dirt and other foreign material.

TABLE 3-3. Diesel Fuel

FUEL	
AMBIENT TEMPERATURE	DIESEL FUEL
+20°F TO +120°F (-7°C TO +49°C)	VV-F-800 GRADE DF-2 JP4, JP5, JP8
0°F TO +20°F (-17°C TO +7°C)	VV-F-800 GRADE DF-1 JP4, JP5, JP8
-25°F TO 0°F (-32°C TO -17°C)	VV-F-800 GRADE DF-1
-25°F TO 0°F (-32°C TO -17°C)	VV-F-800 GRADE DF-A

3-3.5.2 Service.

CAUTION

Use only specified diesel fuel to service the fuel tank. Refer to TABLE 3-3. Otherwise, equipment damage could result.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Remove fuel cap.
- c. Remove fuel strainer, clean as necessary, and reinstall.

NOTE

Fuel tank holds 14 gallons (53 liters).

- d. Add diesel fuel to fuel tank.
- e. Install fuel cap.

3-3.6 Fuel Filter/Water Separator (FIGURE 3-2).

3-3.6.1 Inspection.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open right side engine access door.

- d. Close right side engine access door.

3-3.6.2 Service.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open right side engine access door.
- c. Open fuel drain cock (2) and air vent (1) on fuel filter/water separator assembly and drain any sediment and water into a suitable container.
- d. Close drain cock (2) and air vent (1) .
- e. Close right side engine access door.

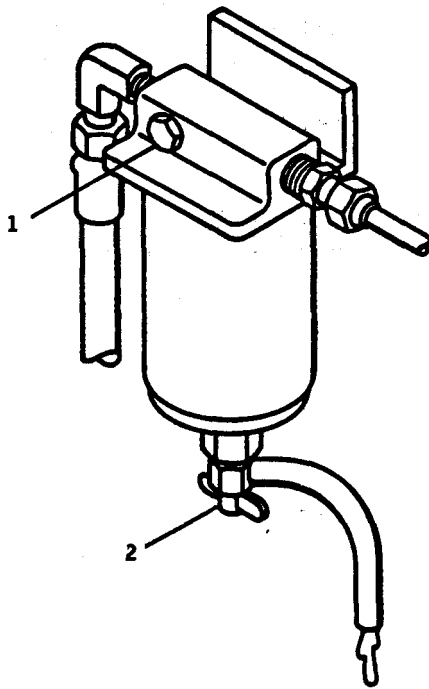


FIGURE 3-2. Draining Fuel Filter/Water Separator

3-3.7 Lubrication System.

3-3.7.1 Inspection.

- a. Shut down generator set, refer to paragraph 2-9.2.
 - b. Open both engine access doors.
 - c. Inspect engine assembly for oil leaks.
 - d. Check for damage, proper mounting, or missing parts.
- c. Inspect fuel filter/water separator assembly for proper mounting, cracks, dents, leaks, loose fuel lines and other damage.

CAUTION

The dipstick is marked so that the crankcase oil can be checked while engine is stopped or running. Always make sure correct side of dipstick is checked. Remove oil filler cap when checking oil with engine running.

- e. Check engine crankcase oil level. Refer to LO 9-6115-643-12.
- f. Close both engine access doors.

3-3.7.2 Service.

- a. Shut down generator set, refer to paragraph 2-9.2.
- b. Open left side engine access door.
- c. Remove oil filler cap.
- d. Add oil to engine crankcase. Refer to LO 9-6115-643-12.
- e. Install oil filler cap.
- f. Close left side engine access door.

APPENDIX A
REFERENCES

A-1 SCOPE.

This appendix lists all forms, field manuals, technical manuals and miscellaneous publications referenced in this manual.

A-2 FORMS.

Equipment Control
Log DA Form 2408-9

Quality Deficiency
Report SF 368

Equipment Inspection and
Maintenance
Worksheet. DA Form 2404

Recommended Changes to
Publications and Blank
Forms DA Form 2028

Recommended Changes to Equipment
Publications DA Form 2028-2

A-3 FIELD MANUALS.

Electric Power Generation in the
Field FM 20-31

First Aid FM 21-11

NBC Contamination
Avoidance FM 3-3

NBC Protection FM 3-4
NBC Decontamination FM 3-5

A-4 TECHNICAL MANUALS.

None

A-5 MISCELLANEOUS PUBLICATIONS.

The Army Maintenance Management
System (TAMMS). . . DA PAM 738-750

Air Force Maintenance Forms and
Records AFR 66-1

Lubrication
Order LO 9-6115-643-12

Warranty Technical
Bulletin TB 9-6115-643-24

Military Standard
Abbreviations MIL-STD-12

Training Circular TC11-6

APPENDIX B

COMPONENTS OF END ITEM AND BASIC ISSUE ITEMS LISTS

SECTION I. INTRODUCTION

B-1 SCOPE.

This appendix lists components of end item and basic issue items for the generator set to help you inventory items required for safe and efficient operation.

transferred between property accounts. The illustrations will assist you with hard-to-identify items. This manual is your authority to request/requisition replacement BII, based on TOE/MTOE authorization of the end item.

B-2 GENERAL.

The Components of End Item and Basic Issue Items Lists are divided into the following sections:

a. Section II. Components of End Item (COEI). This listing is for informational purposes only, and is not authority to requisition replacements. These items are part of the end item, but are removed and separately packaged for transportation or shipment. As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Illustrations are furnished to assist you in identifying the items.

b. Section III. Basic Issue Items (BII). These are the minimum essential items required to place the generator set in operation, to operate it, and to perform emergency repairs. Although shipped separately packaged, BII must be with the generator set during operation and whenever it is

B-3 EXPLANATION OF COLUMNS.

The following provides an explanation of columns found in the tabular listing:

a. column (1) - Illustration Number (Illus Number). This column indicates the number of the illustration in which the item is shown.

b. Column (2) - National Stock Number. Indicates the National Stock Number assigned to the item and will be used for requisitioning purposes.

c. Column (3) - Description. Indicates the Federal item name and, if required, a minimum description to identify and locate the item. The last line for each item indicates the Commercial and Government Entity (CAGE) code (in parentheses) followed by the part number. Usable on code identifies the specific type of generator set (50/60 or 400 Hz) to which the BII applies. However, there are no BII which are specific to either the 50/60 or 400 Hz generator sets.

APPENDIX B

d. Column (4) - Unit of Measure (U/M). Indicates the measure used in performing the actual operational/maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr) .

e. Column (5) - Quantity required (Qty reqd) . Indicates the quantity of the item authorized to be used with/on the equipment.

SECTION II. COMPONENTS OF END ITEM LIST

NONE

SECTION III. BASIC ISSUE ITEMS

(1) Illus Number	(2) National Stock Number	(3) Description Cage and Part Number	Usable On Code	(4) U/M	(5) Qty reqd
1		TECHNICAL MANUAL, TM 9-6115-643-10		EA	1
2		LUBRICATION ORDER, LO 9-6115-643-12		EA	1
3		WARRANTY TECHNICAL BULLETIN TB 9-6115-643-24		EA	1

APPENDIX B

ARMY TM 9-6115-643-10
 AIR FORCE TO 35C2-3-445-21

TECHNICAL MANUAL
 OPERATOR'S MANUAL



**GENERATOR SET,
 SKID MOUNTED, TACTICAL QUIET**

15 kW, 50/60 AND 400 Hz
 MEP-804A (50/60 Hz) 6115-01-274-7388
 MEP-814A (400 Hz) 6115-01-274-7393

PUBLISHED UNDER THE AUTHORITY OF THE
 DEPARTMENTS OF THE ARMY
 AND THE AIR FORCE

EQUIPMENT DESCRIPTION PAGE 14
OPERATING INSTRUCTIONS PAGE 21
PREVENTIVE MAINTENANCE PAGE 26
LUBRICATION INSTRUCTIONS PAGE 31
TROUBLESHOOTING PROCEDURES PAGE 31
MAINTENANCE PROCEDURES PAGE 31
ALPHABETICAL INDEX PAGE 11

1. Technical Manual

LUBRICATION ORDER **LO 9-6115-643-12**

**GENERATOR SET, SKID MOUNTED,
 TACTICAL QUIET 15 kW, 50/60/400 Hz**

DOD MODEL	CLASS	HERTZ	NSN
MEP-804A	TACTICAL QUIET	50/60	6115-01-274-7388
MEP-814A	TACTICAL QUIET	400	6115-01-274-7393

Reference: DA Form 111-10

Intervals (on-condition or hard time) and the related man-hour times are based on normal operation. The man-hour time specified is the time you need to do all the services prescribed for a particular interval. On-condition (OC) oil sample intervals shall be applied unless changed by the Army Oil Analysis Program (AOAP) laboratory. Change the hard time interval if your lubricants are contaminated or if you are operating the equipment under adverse operating conditions, including longer-than-normal operating hours. The hard time interval may be extended during periods of low activity. If extended, adequate preservation precautions must be taken. Hard time intervals will be applied in the event AOAP laboratory support is not available.

Commander, U.S. Army Troop Support Command, ATTN: AMSTR-4CTS, 4300 Goodfellow Boulevard, St. Louis, MO 63120-1798. A reply will be furnished to you.

Lubricate points indicated by arrowhead on both sides of equipment.

The lowest level of maintenance authorized to lubricate a point is Unit Maintenance (C).

NOTES:

- FOR OPERATION OF EQUIPMENT IN COLD TEMPERATURES BELOW -10°F (-12°C), remove lubricants prescribed in the key for temperatures above -10°F (-12°C). Clean parts with dry cleaning solvent. Lubricate with lubricants specified in the key for temperatures 0°F to -65°F.
- OIL FILTER.** After installing filter, fill crankcase, operate engine 5 minutes, and check housing for leaks. Shut down engine, check crankcase oil level, and bring to full mark. Oil filter replacement interval shall

Reporting errors and recommending improvements. You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 1128 (Recommended Changes to Publications and Blank Forms) direct to:

2. Lubrication Order

TM 9-6115-643-24

SECOND DRAFT
 DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

WARRANTY PROGRAM
 FOR

GENERATOR SET TACTICAL QUIET
 15 kW, 60/400 Hz
 MEP-804A AND MEP-814A

Headquarters, Department of the Army, Washington, D.C.

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know.

Mail your letter, DA Form 1128 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-1 located in back of this bulletin direct to:

Commander
 U.S. Army Troop Support Command
 ATTN: AMSTR-4CTS
 4300 Goodfellow Blvd.
 St. Louis, MO 63120-1798

A reply will be furnished to you.

3. Warranty Technical Bulletin

APPENDIX C
 ADDITIONAL AUTHORIZATION LIST

SECTION I. INTRODUCTION

C-1 SCOPE.

This appendix lists additional items you are authorized for the support of the generator set.

C-2 GENERAL.

This list identifies items that do not have to accompany the generator set and that do not have to be turned in with it. These items are all authorized to you by CTA, MTOE, TDA, or JTA.

C-3 EXPLANATION OF LISTING.

National stock numbers, descriptions, and quantities are provided to help you identify and request the additional items you require to support this equipment. The items are listed in alphabetical sequence by item name under the type document (i.e., CTA, MTOE, TDA, or JTA) which authorizes the item(s) to you.

SECTION II. ADDITIONAL AUTHORIZATION LIST

(1) NATIONAL STOCK NUMBER	(2) DESCRIPTION CAGE & PART NUMBER USABLE ON CODE	(3) U/M	(4) QTY AUTH
2910-00-066-1235	ADAPTER, CONTAINER (97403) 13211E7541	EA	1
7240-00-222-3088	CAN, GASOLINE, MILITARY (80372) 42-D-1280	EA	1
4210-00-270-4512	EXTINGUISHER, FIRE, CARBON DIOXIDE (81348) O-E-910	EA	1
5120-01-013-1676	SLIDE HAMMER, GROUND (97403) 13226E7741	EA	1
7240-00-177-6154	SPOUT, CAN, FLEXIBLE (81349) MIL-S-1285	EA	1

APPENDIX D

EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

SECTION I. INTRODUCTION

D-1 SCOPE.

This appendix lists expendable/durable supplies and materials you will need to operate and maintain the generator set. This listing is for informational purposes only and is not authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable/Durable Items (except Medical, Class V, Repair Parts, and Heraldic Items), or CTA 8-100, Army Medical Department Expendable/Durable Items.

D-2 EXPLANATION OF COLUMNS.

a. Column (1) - Item Number. This number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the material (e.g., "Use cleaning compound, item 5. Appx. D").

b. Column (2) - Level. This column identifies the lowest level of maintenance that requires the listed item.

c. Column (3) - National Stock Number. This is the National Stock Number assigned to the item; use it to request or requisition the item.

d. Column (4) - Description. Indicates the Federal item name and, if required, a description to identify the item. The last line for each item indicates the Commercial and Government Entity (CAGE) code in parentheses () followed by the part number.

e. Column (5) - Unit of Measure (U/M). Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr) . If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

APPENDIX D

(1) ITEM NUMBER	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) U/M
1	C	7920-01-338-3329	CLOTH, CLEANING	EA
2	C	6850-00-181-7929	ANTIFREEZE (81349) MIL-A-46153	GL
3	C	6810-00-107-1510	WATER, DISTILLED	GL
4	C	9150-00-189-6727	LUBRICATING OIL, ENG (81349) MIL-L-2104, OEA HDO 10	QT
5	C	9150-01-152-4117	LUBRICATING OIL, ENG (81349) MIL-L-2104, OEA HDO 15/40	QT

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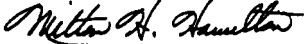
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