11-2140-20

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

DEPARTMENT OF THE AIR FORCE TECHNICAL ORDER

TM 11-2140-20 TO 31W1-2TCC-144

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GOVERNMENT DOCUMENTS

TELEPHONE REPEATER AN/TCC-8 AND TELEPHONE REPEATER AN/TCC-21 ORGANIZATIONAL MAINTENANCE

This copy is a reprint which includes current pages from Changes 6 through 10

DEPARTMENTS OF THE ARMY AND THE AIR FORCE UNIVERSITY OF VIRGINIA LIBRARY MARCH 1958

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WARNING

HIGH VOLTAGE

is used in this equipment.

DEATH ON CONTACT

may result if safety precautions are not observed.

All operating adjustments of this equipment are made with the power on. Be careful when working on the inside of the equipment. Be careful not to contact the high-voltage connections or the 115-volt input connections.

The spiral-four cable in a system using unattended repeaters normally carries 100 milliamperes of current at high voltage. Do not disconnect or handle cable connectors unless power has been removed from the cable.

EXTREMELY DANGEROUS POTENTIALS EXIST IN THE FOLLOWING UNITS:

Power Supply PP-826/U (600 volts) Power Supply PP-826A/U (600 volts) and Power Supply PP-827/U (200 volts)

DON'T TAKE CHANCES!



GPO 828-088-1

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TELEPHONE REPEATER AN/TCC-8 AND TELEPHONE REPEATER AN/TCC-21

ORGANIZATIONAL MAINTENANCE, SECOND ECHELON

TM 11-2140-20 TO 31W1-2TCC-144 CHANGES NO. 6

DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON 25, D.C., 27 August 1962

TM 11-2140-20/TO 31W1-2TCC-144, 31 March 1958, is changed as follows:

Note. The parenthetical reference to previous changes (example: page 1 of C 5) indicates that pertinent material was published in that changes.

Page 33, appendix II (pages 8-13 of C 5). Delete sections IV, V, VI, and VII and substitute the following:



Section IV. MANTENANCE ALLOCATION CHART (PP-\$26/8, PP-\$264/8)

PP-826/U; PP-826A/U

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Section V. Allocation of tools for maintenance functions (PP-\$26/U, PP-\$26A/U)

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Section VI. MAINTENANCE ALLOCATION CNART

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TOOL EQUIPMENT TE-123		\vdash	+	+		+	4	
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G. H. DECKER, General, United States Army, Chief of Staff.

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USAR: None.

For explanation of abbreviations used, see AR 820-50.

TM 11-2140-20 *C 8

Organizational Maintenance TELEPHONE REPEATER AN/TCC-8 AND TELEPHONE REPEATER AN/TCC-21

CHANGE

No. 8

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D. C., 27 November 1963

TM 11-2140-20, 31 March 1958, is changed as follows:

Page 2, paragraph 1.

Delete subparagraph d (deleted by C7, 23 May 1963).

Delete subparagraph e (page 1 of C5, as changed by C7, 23 May 1963).

Paragraphs 1.1 and 1.2 (as added by C7, 23 May 1963).

Delete paragraphs 1.1 and 1.2 and substitute:

1.1. Index of Publications

Refer to the latest issue of DA Pam 310-4 to determine whether there are new editions, changes, or additional publications pertaining to your equipment. DA Pam 310-4 is an index of current technical manuals, technical bulletins, supply manuals (types 4, 6, 7, 8, and 9), supply bulletins, lubrication orders, and modification work orders that are available through publications supply channels. The index lists the individual parts (-10, -20, -35P, etc.) and the latest changes to and revisions of each equipment publication.

1.2. Forms and Records

a. Reports of Maintenance and Unsatisfactory Equipment. Use equipment forms and records in accordance with instructions in TM 38-750.

b. Report of Damaged or Improper Shipment. Fill out and forward DD Form 6 (Report of Damaged or Improper Shipment) as prescribed in AR 700-58 (Army), NAVSANDA Publication 378 (Navy), and AFR 71-4 (Air Force).

c. Reporting of Equipment Manual Improvements. The direct reporting, by the individual user, of errors, omissions, and recommendations for improving this manual is authorized and encouraged. DA Form 2028 (Recommended changes to DA technical manual parts lists or supply manual 7, 8, or 9) will be used for reporting these improvements. This form will be completed in triplicate using pencil, pen, or typewriter. The original and one copy will be forwarded direct to Commanding Officer, U. S. Army Electronics Materiel Support Agency, ATTN: SELMS-MP, Fort Monmouth, N. J. 07703. One information copy will be furnished to the individual's immediate supervisor (officer, noncommissioned officer, supervisor, etc.).

Page 3, paragraph 3b. Delete subparagraph (1) and substitute:

(1) Preventive maintenance checks and services (pars. 5 through 6.4).

Paragraph 4. Delete subparagraph c and substitute:

c. Test Equipment:

- (1) Multimeter AN/URM-105.
- (2) Test Set TS-190/U.
- (3) Test Set, Electron Tube TV-7/U.
- (4) Tube Socket Adapter Kit MX-1258/U.



^{*}This change supersedes C 7, 23 May 1963.

Delete paragraph 5 and substitute:

5. Organizational Preventive Maintenance

a. Preventive maintenance is the systematic care, inspection, and servicing of equipment to maintain it in serviceable condition, prevent breakdowns, and assure maximum operational capability. Preventive maintenance is the responsibility of all echelons concerned with the equipment and includes the inspection, testing, and repair or replacement of parts, subassemblies, or units that inspection and tests indicate would probably fail before the next scheduled periodic service. Preventive maintenance checks and services of the equipment at the second echelon level are made at monthly and quarterly intervals unless otherwise directed by the commanding officer. The preventive maintenance checks and services should be scheduled concurrently with the periodic service schedule of the carrying vehicle for all vehicular installations.

used and maintained on this equipment are specified in TM 38-750.

Page 4. Delete paragraph 6 and substitute:

6. Monthly Maintenance

Perform the maintenance functions indicated in the monthly preventive maintenance checks and services chart (par. 6.1) once each month. A month is defined as approximately 30 calendar days of 8-hour-per-day operation. If the equipment is operated 16 hours a day, the monthly preventive maintenance checks and services should be performed at 15-day intervals. Adjustment of the maintenance interval must be made to compensate for any unusual operating conditions. Equipment maintained in a standby (ready for immediate operation) condition must have monthly preventive maintenance checks and services performed on it. Equipment in limited storage requires service before operation; it does not require monthly preventive maintenance.

b. Maintenance forms and records to be

Add paragraphs 6-1 through 6.4 after paragraph 6.

6.1. Monthly Preventive Maintenance Checks and Services Chart

Sequence No.	Item	Procedure	References
1	Pluckout items	_Inspect seating of pluckout items. Make certain that tube clamps grip tube bases tightly.	Figs. 6 through 15
2	Jacks	_ Inspect jacks for snug fit and good contact.	
3	Transformer terminals.	Inspect terminals on power transformer. All nuts must be tight. There should be no evidence of dirt or corrosion.	
4	Terminal blocks	Inspect terminal blocks for loose connec- tions and cracked or broken insulation.	
ō	Resistors and capacitors.	Inspect resistors and capacitors for cracks, blistering, or other detrimental defects.	
6	Interior	 Warning: Compressed air is dangerous and can cause serious bodily harm. It can also cause mechanical damage to the equipment. Be careful to direct compressed air away from the body. Do not use compressed air that exceeds the permissible pressure. Do not use compressed air to dry parts where cleaning compound has been applied. Use dry compressed air, not to exceed 60 pounds per square inch, to blow out dirt and dust. 	
7	PE-75-() motors _	Inspect the generator for brush wear, spring tension, and arcing.	Fig. 7, TM 11-2140-10.

6.2. Quarterly Maintenance

Quarterly preventive maintenance checks and services on the equipment are required. Periodic weekly and monthly services constitute a part of the quarterly preventive maintenance checks and services and must be performed concurrently. All deficiencies or shortcomings will be recorded in accordance with the requirements of TM 38-750. Perform all the checks and services listed in the quarterly preventive maintenance checks and services chart (par. 6.3) in the sequence listed.

6.3.	Quarterly	Preventive	Maintenance	Checks	and	Services	Chart
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Sequence No.	Item		Procedure	References
1	Publications	See that all publi iceable, and cu	cations are complete, se irrent.	erv- DA Pam 310-4.
2	Modifications	applicable MW All URGENT M	310-4 to determine if r 7O's have been publish 4WO's must be applied normal MWO's must	ned. DA Pam 310-4. im-
3	Spare parts	zational) for go od of storage.	earts (operator and orga eneral condition and me There should be no (cock, and all shortages m julisitions.	eth- TM 11-2140-10.
4	Installation	See that equipm	ent is properly installe	ed. Par. 22, TM 11-2140-10.
5	Preservation		es for evidence of fung and corrosion and sp ots.	
6	Fuses		rating fuses are of corr pare fuses for proper va	
7	Mounting	correctly posit	ts, nuts, and washers ioned and properly tig or cracked, bent, or brok	sht-
	eaning and Touchup structions	p Painting	TM 11-2139-20	Organizational Mainten- ance Manual: Termi-
faces by paper. B bare met sion. Ref	e rust and corrosion lightly sanding them rush two thin coats tal to protect it from er to the applicable practices specified i	of paint on the n further corro- cleaning and re-	TM 11-5805-240-12	nals, Telephone AN/ TCC-7 and AN/TCC-50. Operator's and Organiza- tional Maintenance Manual: Repeater, Tele- phone AN/TCC-11.
	. Delete figure 1.	II IMI 5- 215.	DA Pam 310-4	Index of Technical Man- uals, Technical Bulle-
-	. Delete figure 2.			tins, Supply Manuals
Page 3	3, appendix (page 1 o May 1963).	of C5, as changed		(Types 4, 6, 7, 8 and 9), Supply Bulletins, Lubri- cation Orders, and Mod-
Chai	nge APPENDIX to A	PPENDIX I.	TM 9-213	ification Work Orders. Painting Instructions for
Ann	andix I normanh 1	Delete all ref	TW 9-212	Familing matructions IOI

TM 38-750

Appendix I, paragraph 1. Delete all references to TM 11-2139 and TM 11-2148.

Add the following references:

1

Painting Instructions for Field Use.

The Army Equipment Record System and Procedures.

APPENDIX II

MAINTENANCE ALLOCATION

Section 1. INTRODUCTION

1. General

a. This section assigns maintenance functions to be performed on components, assemblies, and subassemblies by the lowest appropriate maintenance echelon.

b. Columns in the maintenance allocation chart are as follows:

- (1) Component. This column shows only the nomenclature or standard item name. Additional descriptive data is included only where clarification is necessary to identify the component. Components, assemblies, and subassemblies are listed in top-down order. That is, the assemblies which are part of a component are listed immediately below that component, and the subassemblies which are part of an assembly are listed immediately below that assembly. Each generation break-down (components, assemblies, or subassemblies) is listed in disassembly order or aiphabetical order.
- (2) Maintenance function. This column indicates the various maintenance functions allocated to the echelons.
 - (a) Service. To clean, to preserve, and to replenish lubricants.
 - (b) Adjust. To regulate periodically to prevent malfunction.
 - (c) Inspect. To verify serviceability and to detect incipient electrical or mechanical failure by scrutiny.
 - (d) Test. To verify serviceability and to detect incipient electrical or mechanical failure by use of special equipment such as gages, meters, etc.
 - (e) Replace. To substitute serviceable components, assemblies, or subassemblies, for unserviceable components, assemblies, or subassemblies.

(f) Repair. To restore an item to a serviceable condition through correction of a specific failure or unserviceable condition. This function includes but is not limited to welding, grinding, riveting, straightening, and replacement of parts other than the trial and error replacement of running spare type items such as fuses, lamps, or electron tubes. 1

- (g) Align. To adjust two or more components of an electrical system so that their functions are properly synchronized.
- (h) Calibrate. To determine, check, or rectify the graduation of an instrument, weapon, or weapons system, or components of a weapons system.
- (i) Overhaul. To restore an item to completely serviceable condition as prescribed by serviceability standards. This is accomplished through employment of the technique of "Inspect and Repair Only as Necesssary" (IROAN). Maximum utilization of diagnostic and test equipment is combined with minimum disassembly of the item during the overhaul process.
- (j) Rebuild. To restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through the maintenance technique of complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.

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- (3) 1st, 2d, 3d, 4th, 5th echelons. The symbol X placed in Columns 3 through 7 indicates the echelon responsible for performing that particular maintenance operation, but does not necessarily indicate that repair parts will be stocked at that level. Echelons higher than the echelon marked by X are authorized to perform the indicated operation.
- (4) Tools required. This column indicates codes assigned to each individual tool equipment, test equipment, and maintenance equipment referenced. The grouping of codes in this column of the maintenance allocation chart indicates the tool, test, and maintenance equipment required to perform the maintenance function.
- (5) *Remarks*. Entries in this column will be utilized when necessary to clarify any of the data cited in the preceding column.

c. Columns in the ailocation of tools for maintenance functions are as follows:

- (1) Tools required for maintenance functions. This column lists tools, test, and maintenance equipment required to perform the maintenance functions.
- (2) 1st, 2d, 3d, 4th, 5th echelon. The dagger (†) symbol in these columns indicates the echelons normally allocated the facility.
- (3) Tool code. This column lists the tool code assigned.

2. Maintenance by Using Organizations

When this equipment is used by signal services organizations organic to theater headquarters or communication zones to provide theater communications, those maintenance functions allocated up to and including fourth echelon are authorized to the organization operating this equipment.

- 2	
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CHART	
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MAINTENANCE	
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1 June 13 AN/TCC-8 & AN/TCC-21						

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J.K.Q.T.U.AA.AB.AC.AD.AE.AF repair repair repair repair repair repair repair repair	TEST SET, SUBASSEMBLY	service inspect test	×××	13 13 4,10,12,		Test by substitution, Test electron tube continuity. voltage & Resistance
J.K.Q.T.U.AA.AB.AC.AD.AE.AF repair repair repair repair repair repair repair			X	1,2,3,5,7,8,9	,10,12,13A	sets ill testing
J.K.Q.T.U.AA.AB.AC.AD.AE.AF repair	JUNCTION BOX J-85/G	replace repair repair				See TM 11-5820-308-12P for mainten- ance for allocations.
AD, AE, AF repair	JUNCTION BOX JB-110	repair				See TM 11-6150- 200-12P for mainten- ance allocations
	POWER UNIT PE-75C,D,J,K,Q,T,U,AA,AB,AC,AD,AE,AF	repair				See TM 11-900 and TM 11-900A for maintenance allocations
						64-6115 NO14-213, 420-0000000 17-179-64

SECTION III ALLOCATION OF TOO	ALLOCATION OF TOOLS FOR MAINTENANCE FUNCTIONS
PART OR COMPONENT	ECHELON TOOL 1 2 3 4 5 CODE
AN/TCC-8 & AN/TCC-21 (continued)	
ATTENUATOR TS-402/U	
AUDIO LEVEL METER ME-71/FCC	
FREQUENCY METER AN/TSM-16	8 4
MULTIMETER AN/URM-105	+
WULTIMETER TS-352/U	
MULTIMETER METER ME-26/U	
POMER SUPPLY PP-827/U	
SIGNAL GENERATOR SG-71/FCC	8 + + +
TEST FACILITIES KIT, TELEPHONE CARRIER MK-155/TCC	6 + +
rest set ts-190/u	+ + + + 10
TEST SET, ELECTRON TUBE TV-2/U	+ 11
TEST . SET . ELECTRON TUBE TB-7/U	+ +
TOOL EQUIPMENT TE-123	+ + + 13
TRANSFORMER, VARIABLE CN-16/U	7
TUBE SOCKET, ADAPTER KIT MX-1258/U	
VOLTWETER, METER ME-30/U	
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SECTION III ALLOCATION OF TOOLS FOR MAINTENANCE FUNCTIONS

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Appendix II, section IV (page 2 of C6, as changed by C7, 23 May 1963).

Column 8, line 4. After "5, 13," add 17. Column 9, line 7. After "continuity" add: Tube socket voltage test.

Section V (page 3 of C6, as changed by C7, 23 May 1963). TUBE SOCKET ADAPTER KIT MX-1258/U.

Column 3. Add: dagger (†).

Section VI (page 4 of C6).

Column 8, line 4. After "5, 13" add 17.

Column 9, line 6. After "continuity" add: Tube socket voltage test.

Section VII (page 5 of C6, as changed by C7, 23 May 1963).

TUBE SOCKET ADAPTER KIT MX-1258/U.

Column 3. Add dagger (†).

j,



Official:

J. C. LAMBERT, Major General, United States Army, The Adjutant General.

Distribution:

Active Army:

DASA (6) USASA (2) CNGB (1) **CSigO** (7) CofT (1) CofEngrs (1) CofSptS (1) **TSG** (1) USA CD Agcy (2) USAMC (5) **USCONARC** (5) ARADCOM (2) ARADCOM Rgn (2) OS Maj Comd (3) Base Comd (2) LOGCOMD (2) **USAECOM** (7) **USAMICOM** (4) **USASCC** (4) **MDW** (1) Armies (2) Corps (2) USATC AD (2) **USATC** Armor (2) **USATC Engr** (2) USATC Inf (2) USASTC (2) Instl (2) except Ft Monmouth (63) Ft Hancock (4) GENDEP (OS) (2) Sig Sec, GENDEP (5) Sig Dep (OS) (12) A Dep (2) except Lexington (12) Sacramento (28) Tobyhanna (12) Ft Worth (8)

EARLE G. WHEELER, General, United States Army, Chief of Staff.

Svc Colleges (2) Br Svc Sch (2) except USASESCS (100) **USMA (2)** WRAMC (2) AFIP (1) **USASTC** (5) USA Trans Tml Comd (1) Army Tml (1) USAOSA (1) **POE** (1) AMS (1) Army Pic Cen (2) USA Mbl Spt Cen (1) USA Elct Mat Agcy (12) Chicago Proc Dist (1) Sig Fld Maint Shops (3) **USA Elct RD Actv** Ft Huachuca (2) White Sands (13) WSMR (5) Yuma PG (2) USA Corps (3) Units org under fol TOE: (2 ea. except as indicated) 11-7 11-16 11-57 11-95 11-97 11-117 11-155 11-157 11-500 (AA-AE) (4) 11-557 11-587 11-592 11-597

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NG: State AG (3); Units same as Active Army except allowance is one (1) copy to each unit. USAR: None.

For explanation of abbreviations used, see AR 320-50.

TM 11-2140-20 C 9

Organizational Maintenance

TELEPHONE REPEATER AN/TCC-8 AND TELEPHONE REPEATER AN/TCC-21

CHANGE

No. 9

HEADQUARTERS . DEPARTMENT OF THE ARMY WASHINGTON, D.C., 20 August 1964

TM 11-2140-20, 31 March 1958, is changed as follows:

Note. The parenthetical reference to a previous change (example: "page 1 of C 8") indicates that pertinent material was published in that change.

Page 2 (page 1 of C 8), paragraph 1.2, subparagraph c, lines 12, 13, and 14. Change Commanding Officer, U.S. Army Electronics Materiel Support Agency, ATTN: SELMS-MP to Commanding General, U.S. Army Electronics Command, ATTN: AMSEL-MR-MP-P,

Page 33, appendix I (page 1 of C 5 and page 3 of C 8). Delete appendix I and substitute:

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APPENDIX I

REFERENCES

DA Pam 310-4	Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 4, 6, 7, 8, and 9), Supply Bulletins, Lubrication Orders, and Modification Work Orders.
TM 9-213	Painting Instructions for Field Use.
TM 11–381	Cable Assembly CX-1065/G, Telephone Cable Assemblies CX-1606/G and CX-1512/U, and Telephone Loading Coil Assembly CU-260/G, and Electrical Connector Plug U-176/G.
TM 11-900	Power units PE-75-C, -D, -J, -K, -P, -S, -T, -U, -W, -AA, -AB, -AC, -AD, and -AE.
TM 11-900A	Power Unit PE-75-AF.
TM 11-2139-10	Operator's Manual: Terminals, Telephone AN/TCC-7 and AN/TCC-50.
TM 11-2139-20	Organizational Maintenance Manual: Telephone AN/TCC-7 and AN/TCC- 50.
TM 11-2140-10	Operator's Manual: Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-21.
TM 11-2143	Telephone Test Sets TS-712/TCC-11 and TS-712A/TCC-11
TM 11-2150	Telephone Carrier Systems using Terminals, Telephone AN/TCC-7 and AN/TCC-50, Repeater, Telephone AN/TCC-8 (AN/TCC-21), Repeater, Telephone AN/TCC-11 and Telephone Test Set TS-712/TCC-11.
TM 11-5805-240-12	Operator's and Organizational Maintenance Manual: Repeater, Telephone AN/TCC-11.
TM 11-5805-245-20P	Organizational Maintenance Repair Parts and Special Tools List: Power Supply PP-827/U.
TM 11-5805-248-20P	Organizational Maintenance Repair Parts and Special Tool Lists: Power Supplies PP-826/U and PP-826A/U.
TM 11-5805-282-20P	Organizational Maintenance Repair Parts and Special Tool Lists: Repeaters, Telephone AN/TCC-8 and AN/TCC-21.
TM 11-5805-317-20P	Organizational Maintenance Repair Parts and Special Tool Lists: Terminals, Telephone AN/TCC-7 and AN/TCC-50.

TAGO 241A-Aug. 750-466°--64

TM 11-5820-287-10	Operator's Manual: Radio Sets AN/TRC-21. AN/GRC-75, AN/GRC-78, AN/GRC-81, and AN/GRC-81A; Radio Terminal Sets AN/TRC-35, AN/GRC-76, AN/GRC-79, and AN/GRC-82; Radio Relay Set AN/TRC- 36, Radio Repeater Sets AN/GRC-77, AN/GRC-80, and AN/GRC-83; and Radio Set Groups AN/TRA-25, AN/TRA-25A, and OA-3668A/TRC- 24.
TM 11-5820-287-20	Organizational Maintenance Manual; Radio Sets AN/TRC-24, AN/GRC-75, AN/GRC-78, AN/GRC-81, and AN/GRC-81A; Radio Terminal Sets AN/TRC-35, AN/GRC-76, AN/GRC-79, and AN/GRC-82; Radio Relay Set AN/TRC-36; Radio Repeater Sets AN/GRC-77, AN/GRC-80 and AN/GRC-83; and Radio Set Groups AN/TRA-25, AN/TRA-25A and OA-3668A/TRC-24.
TM 11-5820-308-12P	Operators and Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart: Junction Box J-85/G.
TM 11-5965-216-15P	Operator, Organizational, Field and Depot Maintenance Repair Parts and Special Tool Lists and Maintenance Allocation Chart: Handset TS-9-F.
'ΓM 11-6115-206-20P	Organizational Maintenance Repair Parts and Special Tool Lists: Power Units PE-75-C, -D, -J, -K, -T, -U, -W, -AA, -AB, -AC, -AD, -AE, and -AF.
TM 11-6150-200-12P	Operator's and Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart: Junction Box JB-110.
TM 11-6625-274-12	Operator's and Organizational Maintenance Manual: Test Sets, Electron Tube TV-7/U, TV-7A/U, TV-7B/U, and TV-7D/U.
'TM 38-750	Army Equipment Record Procedures.

Page 33, appendix 11, section 11 change 8. Make the following additions (underscored) in the columns indicated below:

Page	PART OR COMPONENT	MAINTE- NANCE FUNCTION	1	ECH 2	ELC 3	4	5	TOOLS RE- QUIRED	REMARKS
6 8	TELEPHONE REPEATER AN/TCC-21. HANDSET TS-9.	repair replace repair		x X				<u>13</u>	See TM 11-5965-216-15F
9	JUNCTION BOX J-85/G JUNCTION BOX JB-110 POWER UNIT PE-75C, D, J, K, Q, T, U, AA, AB, AC, AD, AE, AF.	replace replace replace		X X X X				$\frac{\underline{13}}{\underline{13}}$	for maintenance for allo cation.

(Page 7 of C 8). Reference PART OR COMPONENT column, RECEIVER-TRANSMITTER TEST SET GROUP OA-446/TCC and MAINTENANCE FUNCTION column, "replace" and "repair". Delete X in 1st echelon column, add X in second echelon column.

TAGO 341A



By Order of the Secretary of the Army:

Official:

J. C. LAMBERT, Major General, United States Army, The Adjutant General.

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NG: State AG (3) units same as active Army except allowance is one copy to each unit. USAR: None.

For explanation of abbreviations used, see AR 320-50.

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HAROLD K. JOHNSON, General. United States Army.

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HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, DC 10 August 1983

ORGANIZATIONAL MAINTENANCE TELEPHONE REPEATER AN/TCC-8 (NSN 5805-00-333-9796) AND TELEPHONE REPEATER AN/TCC-21 (NSN 5805-00-692-6778)

TM 11-2140-20/TO 31W1-2TCC-144, 31 March 1958, is changed as follows:

Cover. The title is superseded as shown above.

NOTE

The parenthetical reference to a previous change (page 1 of C8) indicates that pertinent material was published in that change.

Page 2. Paragraph 1.2 (page 1 of C8) delete and substitute:

1.2 Maintenance Forms, Records, and Reports

a. Reports of Maintenance and Unsatisfactory Equipment. Department of the Army forms and procedures used for equipment maintenance will be those prescribed by TM 38-750. The Army Maintenance Management System.

b. Report of Packaging and Handling Deficiencies. Fill out and forward SF 364 (Report of Discrepancy (ROD)) as prescribed in AR 735-11-2/DLAR 4140.55/ NAVMATINST 4355.73/AFR 400-54/MCO 4430.3E.

c. Discrepancy in Shipment Report (DISREP) (SF 361). Fill out and forward Discrepancy in Shipment Report (DISREP) (SF 361) as prescribed in AR 55-38, NAV-SUPINST 4610.33B/AFR 75-18/MCO P4610.19C/DLAR 4500.15.

Page 2. Paragraph 1.3 is added.

1.3 Reporting Errors and Recommending Improvements

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), direct to: Commander, US Army Communications-Electronics Command and Fort Monmouth, ATTN: DRSEL-ME-MP, Fort Monmouth, New Jersey 07703. In either case, a reply will be furnished direct to you.

Page 2. Paragraph 1.4 is added.

1.4 Reporting Equipment Improvement Recommendations (EIR)

If your equipment needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design. Put it on an SF 368 (Quality Deficiency Report). Mail it to Commander, US Army Communications-Electronics Command and Fort Monmouth, ATTN: DRSEL-ME-MP, Fort Monmouth, New Jersey 07703. We'll send you a reply.

Page 2. Paragraph 1.5 is added.

1.5 Administrative Storage

Administrative Storage of equipment issued to and used by Army activities will have preventive maintenance performed in accordance with the PMCS charts before storing. When removing the equipment from administrative storage the PMCS should be performed to assure operational readiness. Disassembly and repacking of equipment for shipment or limited storage are covered in paragraphs 19 through 22.

Page 2. Paragraph 1.6 is added.

1.6 Destruction of Army Electronics Materiel

Destruction of Army electronics materiel to prevent enemy use shall be in accordance with TM 750-244-2.

Page 3. Paragraph 5 (page 2 of C8). Delete and substitute the following:

5. Preventive Maintenance Checks and Services. NOTE

Refer to TM 750-244-2 for proper procedures for destruction of this equipment to prevent enemy use.

a. Organizational preventive maintenance procedures are designed to help maintain equipment in serviceable condition. They include items to be checked and how to check them. These checks and services, described in paragraph 6 outline inspections that are to be made at specific monthly (M) intervals.

b. Routine checks like CLEANING, LUBRICATION, DUSTING, WASHING, CHECKING FOR FRAYED CABLES, STOWING ITEMS NOT IN USE, COVERING UNUSED RECEPTACLES, CHECKING FOR LOOSE



CHANGE

NO 10

NUTS AND BOLTS AND CHECKING FOR COMPLETE-NESS are not listed as PMCS checks. They are things that you should do any time you see they must be done. If you find a routine check like one of those listed in your PMCS,

Page 4. Paragraph 6 through 6.3 (page 2 of C8). Delete and substitute the following:

it is because other operators reported problems with this item.

NOTE

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When you are doing any PMCS or routine cliecks, keep in mind the warnings and cautions.

6. Organizational Preventive Maintenance Checks and Services

M - Monthly

Item No.	Interval M	Item to be Inspected	Procedures
1	•	Completeness	Check for completeness and satisfactory condition of the equipment. Report missing items.



By Order of the Secretary of the Army:

JOHN A. WICKHAM, JR. General, United States Army Chief of Staff

Official:

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ROBERT M. JOYCE Major General, United States Army The Adjutant General

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TECHNICAL MANUAL No. 11-2140-20 TECHNICAL ORDER No. 31W1-2TCC-144

DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON 25, D. C., 31 March 1958

TELEPHONE REPEATER AN/TCC-8 AND TELEPHONE REPEATER AN/TCC-21 ORGANIZATIONAL MAINTENANCE

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• This manual supersedes those portions of TM 11-2140, 7 December 1953, including C 1, 28 December 1953, C 2, 25 February 1954, C 3, 29 September 1955, C 4, 1 August 1956, and C 5, 9 September 1957, pertaining to organizational maintenance of this equipment.

AGO 4584A-March

1. Scope

a. These instructions are published for the use of personnel responsible for organizational (second echelon) maintenance of Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-21. Telephone Repeater AN/TCC-21 is Telephone Repeater AN/TCC-8 plus a Power Unit PE-75-(), grounding accessories, and power distribution accessories. Instructions given in this manual for the AN/TCC-8 are applicable to the AN/TCC-21, unless otherwise stated. This manual is used in conjunction with TM 11-2140-10, Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-10, TCC-21, Operator's Manual.

b. An appendix containing a list of current **references** is included.

c. Official nomenclature followed by (*) is used to indicate all models of the equipment covered in this manual. Thus Power Supply PP-826(*)/U represents Power Supply PP-826/U and Power Supply PP-826A/U. Whenever official nomenclature is followed by parentheses with no number or symbol in the parentheses (), reference is made to all models of the equipment. Thus Power Unit PE-75-() refers to every model of Power Unit PE-75. d. Forward all comments on this publication direct to: Commanding Officer, United States Army Signal Publications Agency, Fort Monmouth, N. J.

Note. For applicable forms and records, see paragraph 2, TM 11-2140-10.

2. Internal Differences in Models

a. Power Supply PP-826/U and Power Supply PP-826A/U are similar in purpose and appearance and may be used interchangeably. Refer to the differences in models paragraph in TM 11-2140-10 for exterior differences and general functional differences.

b. In Power Supply PP-826/U, the plug-in subassembly is designated as low-voltage rectifier and alarm Z1; in Power Supply PP-826A/U, the plug-in subassembly is designated as low-voltage rectifier and alarm Z2.

c. Refer to TM 11-900 or TM 11-900A for differences in Power Unit PE-75-().

d. Differences of interest to higher echelon maintenance are covered in the technical manual for field and depot maintenance.

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CHAPTER 2

MAINTENANCE INSTRUCTIONS

Section I. PREVENTIVE MAINTENANCE

3. Scope of Organizational Maintenance

a. Following is a list of the maintenance duties normally performed by the organizational maintenance man. These duties are limited by the available spare parts, tools, materials, and test equipment.

b. Organisational maintenance for Telephone Repeaters AN/TCC-8 and AN/TCC-21 consist of the following:

- (1) Preventive maintenance (par. 5).
- (2) Visual inspection (par. 8).
- (3) Performing systematic equipment performance check (TM 11-2140-10).
- (4) Troubleshooting (par. 9).
- (5) Checking cable continuity (par. 10).
- (6) Ch. 'ing of vacuum tube element, and circuit resistances and voltages (par. 11).
- (7) Testing and replacement of defective vacuum tubes (par. 12).
- (8) Replacement of defective lamps, fuses, and lightning arresters (TM 11-2140-10).
- (9) Replacement of plug-in subassemblies (par. 13).
- (10) Refer to TM 11-900 or TM 11-900A for preventive maintenance on Power Unit PE-75-() (part of the AN/TCC-21).

4. Tools, Materials, and Test Equipment

The tools, materials, and test equipment required for organizational maintenance are listed below:

- a. Tools.
 - The following special tools and cables are supplied with Telephone Repeaters AN/ TCC-8 and AN/TCC-21:
 - Hexagonal wrench, ¹/₈ inch (located in rear of storage drawer).
 - Hexagonal wrench, ¹/₁₆ inch (located in rear of storage drawer).
 - Measure cord adapter (located in storage drawer).

Extension cable, 21-conductor (located in storage drawer).

Extension cable, seven-conductor (located in rear of test panel).

- (2) Tools necessary for organizational maintenance are contained in Tool Equipment TE-123.
- b. Materials.
 - (1) Cleaning Compound (Federal stock No. 7930-395-9542).

Warning: Prolonged breathing of Cleaning Compound fumes is dangerous. Make sure that adequate ventilation is provided. Cleaning Compound is flammable; do not use near a flame.

- (2) Lint-free cloth.
- (3) Fine sandpaper.
- c. Test Equipment.
 - (1) Multimeter ME-77/U, or equivalent.
 - Electron Tube Test Set TV-7/U (TM 11-5083), or equivalent.
 - (3) Tube Socket Adapter Kit MX-1258/U.

5. Preventive Maintenance

a. DA Form 11-238. DA Form 11-238 (figs. 1 and 2) is a preventive maintenance checklist to be used by organizational maintenance personnel. Items not applicable to the equipment are lined out. References in the ITEM block in the figures are to paragraphs which contain additional information pertinent to the particular item. Instructions for the use of the form appear on page 1 of the form. Additional preventive maintenance information concerning items 1 through 7 on DA Form 11-238 is given in the preventive maintenance portion of TM 11-2140-10.

b. Items. The information in this subparagraph is supplementary to DA Form 11-238. The item numbers correspond to the ITEM numbers on the form.



Item	/ Maintenance procedure	Item
6	Use fine sandpaper to remove rust or corrosion.	19
10	Inspect drawer slide assemblies and cable connector retaining screws for proper operation.	
14	Inspect Junction Boxes J-85/G and JB-110 for tight- ness of cable clamps and loose cover screws. In- spect for broken guard on J-85/G. Use Cleaning Compound [*] to loosen and remove grease and grime.	20
15	Inspect the seating of all tube shields. Inspect tightness of tube clamps in the power supplies. Inspect the seating of all plug-in subassemblies to	27
	see that the mounting screws (usually circled by a black ring) of each subassembly are tight.	°Cle Dear a
	Inspect reference voltage regulator tube V9 on the 200-volt Power Supply and voltage regulator tubes V1, V3, and V4 and voltage standard tubes V2 and	6.
	V5 in the low-voltage rectifier and alarm sub- assembly of the 600-volt Power Supply for a	N is re
	steady purple glow. If a tube appears defective, replace it (par. 12).	for 75-(
	Inspect the panels and storage drawer for spare fuses, lamps, tubes, lightning arresters, hexagonal wrenches, and extension cables (par. 4a).	10-(

Item	Mainterance procedure
19	Use camel's-hair brush and/or lint-free cloth to clean these components. If necessary, wet a cloth with Cleaning Compound [*] and wipe the parts with the cloth.
20	Remove each plug-in subassembly and impect for straightness of pins, and dirt and cracks in in- sulator.
27	Perform a systematic equipment performance check (TM 11-2140-10).

*Cleaning Compound is fianmable and its fumes are toxic. Do not use sear a fiame; provide adequate ventilation.

6. Lubrication

No lubrication of Telephone Repeater AN/TCC-8 is required. Refer to TM 11-900 or TM 11-900A for lubrication requirements of Power Unit PE-75-() (part of Telephone Repeater AN/TCC-21).

Section II. TROUBLESHOOTING

7. General

a. The paragraphs which follow in this section help in determining which of the components of the AN/TCC-8 is at fault and in localizing the fault in that component to a panel, subassembly, or part. Troubleshooting is based on the performance of the equipment at the time of failure and the use of the senses in determining such troubles as burned-out fuses, loose wiring, etc.

b. The definitions of terms used in referring to all or any part of this equipment are given below:

- (1) Equipment. Telephone Repeater AN/ TCC-8.
- (2) Component. An integral nomenclatured part of the AN/TCC-8.
- (3) Panel. A section of a component; may or may not have its own nomenclature.
- (4) Subassembly. Unitized section of a component or panel; for example, plug-in subassembly.
- (5) Stage. Associated group of parts which perform a circuit function.
- (6) Part. Tube, fuse, capacitor, resistor, etc.

8. Visual Inspection

a. Before inspecting the equipment, inspect the

operator's tag to determine the area of failure. When the equipment fails to operate properly, inspect it for—

- (1) Improper settings of controls or switches (TM 11-2140-10).
- (2) Worn, broken, or disconnected cables, handset cords, or connectors.
- (3) Defective lightning arresters.
- (4) Defective fuses.
- (5) Faulty ground connections.
- (6) Improperly seated pluck-out parts or subassemblies.
- (7) Low current output from 600-VOLT POWER SUPPLY (normally 100 milliamperes (ma)).
- (8) Loose or faulty soldered connections.
- (9) Loose or faulty binding post connections.

Caution: If trouble is indicated by visual inspection, obtain permission from the control terminal to turn off the power before performing the necessary corrective action. Do not perform any corrective action with the power on.

b. After the visual checks have been completed, proceed to the troubleshooting checklist (par. 9).

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Figure 1. DA Form 11-238, pages 1 and 4.

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Figure 2. DA Form 11-238, pages 2 and 3.

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9. Troubleshooting Checklist

The checklist in b below is furnished to help localize trouble in the AN/TCC-8 or the AN/ TCC-21 to a panel, subassembly or part. Only those corrective measures which organisational maintenance personnel can accomplish are given. If the corrective measure given does not restore normal equipment performance, troubleshooting is required at the field maintenance level. Note on the repair tag what corrective measures were taken.

a. General. Before using the troubleshooting checklist, examine the operator's repair tag to determine whether the trouble has been sectionalized. If the trouble has not been sectionalized, perform the procedures outlined in the equipment performance checklist and the troubleshooting checklist of TM 11-2140-10 before performing any of the corrective measures given in b below.

b. Troubleshooting Checklist. The organizational maintenance troubleshooting checklist is divided into four parts: alarms ((1) below), transmission faults or failures ((2) below), frequency faults or failures ((3) below), and power supply faults or failures ((4) below). Each part lists the symptoms which may be observed, test points and normal indications to aid in localizing the trouble, the probable trouble that caused the fault or failure, and the corrective measures to be taken. A chart listing the actions or conditions for making equipment performance measurements is provided in TM 11-2140-10. To replace subassemblies listed in the Corrective measure column, refer to paragraph 13. To check tube socket voltages and resistances listed in the Corrective measure column, refer to paragraph 11.

(1) Alarms.

				· · · · · · · · · · · · · · · · · · ·
Symptom (alarm indication)	Test point (jack)	Normal indica- tion	Probable trouble	Corrective measure
			Repeater Panel	
1. AB ALARM LOW or AB ALARM HIGH.	68 kc at AB AMP 1 OUT.	0 db	Defective AB amplifier 1, AR1.	Replace AB amplifier 1, AR1 on RE- PEATER PANEL (fig. 5).
	68 kc at AB AMP 2 OUT.	0 db	a. Defective AB ampli- fier 2, AR2.	a. Replace AB amplifier 2 AR2 on RE- PEATER PANEL (fig. 5).
			b. Defective AB regu- lator and alarm Z11.	b. Replace AB regulator and alarm Z11 on REPEATER PANEL (fig. 5).
			c. Defective intercon- necting cable (LOW ALARM only).	c. Check cable continuity (par. 10, item 20).
2. BA ALARM LOW or BA ALARM HIGH.	68 kc at BA AMP 1 OUT.	0 db	Defective BA amplifier 1, AR3.	Replace BA amplifier 1 AR3 on RE- PEATER PANEL (fig. 5).
	68 kc at BA AMP 2 OUT.	0 db	a. Defective BA ampli- fier 2, AR4.	a. Replace BA amplifier 2 AR4 on REPEATER PANEL (fig. 5).
			b. Defective BA regu- lator and alarm Z12.	b. Replace BA regulator and alarm Z12 on REPEATER PANEL (fig. 5).
			c. Defective intercon- necting cable.	c. Check cable continuity (par. 10, items 21 and 22).
3. AB ALARM LOW and BA ALARM LOW or AB ALARM HIGH and BA ALARM HIGH.			Fault or failure in pow- er from 200-VOLT POWER SUPPLY.	Check +200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
			600-Volt Power Supply	
4. LOAD ALARM or LOAD ALARM and LOW VOLTAGE or LOAD ALARM and HIGH VOLTAGE.			a. Absence of input voltage from 200- VOLT POWER SUPPLY.	a. Check for proper ac voltages (115 or 230 volts ac) at TO 600-VOLT POWER SUPPLY connector J2 and J3 on 200-VOLT POWER SUPPLY (fig. 19).

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Symptom (alarm indication)	Test point (jack)	Normal indica- tion		Corrective measure
			 b. Defective rectifier, regulator, or con- trol circuits on main chassis. c. Defective regulator or control circuits on low-voltage rectifier and alarm Z1 or Z2. 	 b. Check tube socket voltages or resistances of tubes V1 through V6 on main chassis of 600-VOLT POW-ER SUPPLY (fig. 15). c. Check tube socket voltages or resistances of tubes V1 through V6 on low voltage and rectifier and alarm Z1 (or Z2) on 600-VOLT POWER SUPPLY (fig. 15).

(2) Transmission faults or failures.

Symptom (fault or failure)	Test point (jack)	Normal indica- tion	Probable trouble	Corrective measure
			Repeater Panel	
1. Cannot measure signal output in AB and in BA direction and no alarm indications.	68 kc at: AB AMP 1 OUT, AB AMP 2 OUT, BA AMP 1 OUT, BA AMP 2 OUT.	0 db	Absence of B+ or fila - ment voltages.	Check 200 volts and 6.3 volts ac from 200- VOLT POWER SUPPLY to REPEAT- ER PANEL (fig. 19).
2. No signal output in AB direction.	68 kc at AB AMP 1 OUT.	0 db	Defective AB amplifier	Replace AB amplifier 1 AR1 on REPEAT-
AB direction.	68 kc at AB AMP 2 OUT.	0 db	1, AR1. Defective AB amplifier 2, AR2.	ER PANEL (fig. 5). Replace AB amplifier 2 AR2 on REPEAT- ER PANEL (fig. 5).
3. No signal output in BA direction.	68 kc at BA AMP 1 OUT.	0 db	Defective BA amplifier 1, AR3.	Replace BA amplifier 1 AR3 on REPEAT- ER PANEL (fig. 5).
direction.	68 kc at BA AMP 2 OUT.	0 db	Defective BA amplifier 2, AR4.	Replace BA amplifier 2 AR4 on REPEAT- ER PANEL (fig. 5).
			Order Wire Panel	
4. No signal output in AB and in BA directions and no alarm indica- tions.	1 kc at AB REC AMP IN or BA REC AMP IN.	0 db	a. Defective intercon- necting cable.	a. Check cable continuity (par. 10, item 7 for AB direction; item 6, for BA direction).
			b. Defective measuring circuit.	b. Check 1-kc output in ORDER WIRE PANEL ((3) below, item 5).
 No signal output in AB direction. 	1 ke at AB REC AMP OUT.	0 db	a. Defective AB re- ceiving amplifier, AR101.	a. Replace AB receiving amplifier, AR101 on ORDER WIRE PANEL (fig. 4).
	1 kc at AB TR AMP OUT.	0 db	b. Defective intercon- necting cable.	b. Check cable continuity (par. 10, item 7).
			c. Defective AB trans- mitting amplifier AR102.	c. Replace AB transmitting amplifier, AR102 on ORDER WIRE PANEL (fig.4).
6. No signal output in BA direction.	1 kc at BA REC AMP OUT.	0 db	a. Defective BA receiv- ing amplifier, AR103.	a. Replace BA receiving amplifier, AR103 on ORDER WIRE PANEL (fig. 4).
	1 kc at BA TR AMP OUT.	0 db	b. Defective BA trans- mitting amplifier, AR104.	b. Replace BA transmitting amplifier,AR104 on ORDER WIRE PANEL (fig. 4).
			c. Defective intercon- necting cable.	c. Check cable continuity (par. 10, item 6).

(3) Frequency faults or failures.

Symptom (fault or failure)	Test point (jack)	Normal indication	Probable trouble	Corrective measure
1. Unable to make fre- quency measure-			a. Defective flat am- plifier AR2.	a. Replace flat amplifier AR2 on TEST PANEL (fig. 3).
ments on TEST PANEL.			b. Defective rectifier circuit V3.	b. Check tube socket voltages and re- sistances of tube V3 on TEST PANEL (fig. 6).
			c. Absence of B+ and filament volt- ages.	c. Check 200 volts and 6.3 volts ac from 200 VOLT POWER SUPPLY to TEST PANEL (fig. 19).
			d. Defective IF ampli- fier AR1.	d. Replace if amplifier AR1 on TEST PANEL (fig. 3).
			e. Defective carrier os- cillator circuit V2.	e. Check tube socket voltages and resistances of tube V2 on TEST PANEL (fig. 6).
2. Unable to make selec- tive measurements on TEST PANEL.			 a. Defective IF amplifier AR1. b. Defective carrier os- 	 a. Replace if amplifier AR1 on TEST PANEL (fig. 3). b. Check tube socket voltages and re-
OU IESI FANEL.			cillator circuit V2.	sistances of tube V2 on TEST PANEL (fig. 6).
3. 65-kc oscillator output on TEST PANEL.	CHECK OSC	0 db	Defective test oscil- lator circuit V1.	Check tube socket voltages and resist- ances of tube V1 on TEST PANEL (fig. 6).
4. 68-kc oscillator output on TEST PANEL.	CHECK OSC	0 db	a. Defective test oscil- lator circuit V1.	a. Check tube socket voltages and re- sistances of tube V1 on TEST PANEL (fig. 6).
			b. Absence of B+ and filament voltages.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to TEST PANEL (fig. 19).
5. 1 - kc output in ORDER WIRE PANEL.	AB REC AMP IN.	0 db	Defective interconnect- ing cable.	Check cable continuity (par. 10, item 7).
	AB REC AMP OUT.	0 db	a. Defective AB receiv- ing amplifier, AR101.	a. Replace AB receiving amplifier, AR101 on ORDER WIRE PAN- EL (fig. 4).
			b. Absence of B+ and filament voltages.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUP- PLY to ORDER WIRE PANEL (fig. 19).
	AB TR AMP OUT.	0 db	a. Defective AB trans- mitting amplifier, AR102.	a. Replace AB transmitting amplifier, AR102 on ORDER WIRE PAN- EL (fig. 4).
			b. Absence of B + and filament voltages.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to ORDER WIRE PANEL (fig. 19).
6. 1,600-cps output of ORDER WIRE PANEL.	ABREC AMP IN or BA REC AMP IN	-3 to +7 db.	a. Defective Ringer- Oscillator Y101.	.a. Replace Ringer-Oscillator Y101 or ORDER WIRE PANEL (fig. 4)
			b. Absence of B+ and filament voltages.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to ORDER WIRE PANEL (fig. 19)
7. 12-kc output of RE- PEATER PANEL (test in item 3 above	AB AMP 2 OUT	0 ±.8 db	 a. Defective AB amplifier 1, AR1. b. Defective AB ampli- 	a. Replace AB amplifier 1, AR1 or REPEATER PANEL (fig. 5). b. Replace AB amplifier 2, AR2 or
satisfactory).			6. Derective AB ampli- fier 2, AR2.	REPEATER PANEL (fig. 5).
			c. Absence of B+ and filament voltages.	c. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).

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Symptom (fault or failure)	Test point (jack)	Normal indication	Probable trouble	Corrective measure
	BA AMP 2 OUT	0 ±.8 db	a. Defective BA ampli-	s. Replace BA amplifier 1, AR3 on
			fier 1, AR3.	REPEATER PANEL (fig. 5).
			b. Defective BA ampli- fier 2, AR4.	b. Replace BA amplifier 2, AR4 on REPEATER PANEL (fig. 5).
			c. Absence of B+ and	c. Check 200 volts and 6.3 volt ac from
			filament voltages.	200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
8. 28-kc output of RE- PEATER PANEL	AB AMP 2 OUT	$0 \pm .4 db$	a. Defective AB ampli- fier 1, AR1.	c. Replace AB amplifier 1, AR1 on REPEATER PANEL (fig. 5).
(test in item 3 above satisfactory).			b. Defective AB ampli- fier 2, AR2.	b. Replace AB amplifier 2, AR2 on REPEATER PANEL (fig. 5).
BELISIECUTY).	BA AMP 2 OUT	$0 \pm .4 db$	a. Defective BA ampli-	a. Replace BA amplifier 1, AR3 on
			fier 1, AR3. b. Defective BA ampli-	REPEATER PANEL (fig. 5). b. Replace BA amplifier 2, AR4 on
			fier 2, AR4.	REPEATER PANEL (fig. 5).
9. 37-kc output of RE- PEATER PANEL	AB AMP 2 OUT	0 db	a. Defective AB ampli- fier 1, AR1.	s. Replace AB amplifier 1, AR1 on REPEATER PANEL (fig. 5).
(test in item 3 above satisfac- tory).			b. Defective AB ampli- fier 2, AR2.	b. Replace AB amplifier 2, AR2 on REPEATER PANEL (fig. 5).
	BA AMP 2 OUT	0 db	a. Defective BA ampli- fier 1, AR3.	a. Replace BA amplifier 1, AR3 on REPEATER PANEL (fig. 5).
			b. Defective BA ampli- fier 1, AR4.	b. Replace BA amplifier 2, AR4 on REPEATER PANEL (fig. 5).
10. 62-kc output of RE-	AB 62 KC	To left of	a. Defective AB ampli-	a. Replace AB amplifier 1, AR1 on
PEATER PANEL.		-5 db	fier 2, AR1. b. Defective AB ampli-	REPEATER PANEL (fig. 5). b. Replace AB amplifier 2, AR2 on
			fier 2, AR2.	REPEATER PANEL (6g. 5).
	BA 62 KC	To left of -5 db.	a. Defective BA ampli- fier 1, AR3.	a. Replace BA amplifier 1, AR3 on RE- PEATER PANEL (fig. 5).
			b. Defective BA ampli-	b. Replace BA amplifier 2, AR4 on
11. 65-kc output of RE-	AB AMP 1 OUT	0 db	fier 2, AR4. a. Defective AB ampli-	REPEATER PANEL (fig. 5). c. Replace AB amplifier 1, AR1 on
PEATER PANEL			fier 1, AR1.	REPEATER PANEL (fig. 5).
(signal sent from test PANEL, test in			b. Defective intercon- necting cable.	b. Check cable continuity (par. 10, item 11).
item 3 above satis-	AB AMP 2 OUT	0 db	a Defective AB ampli-	a. Replace AB amplifier 2, AR2, on
factory).			fier 2, AR2. b. Absence of B+ and	REPEATER PANEL (fig. 5). b. Check 200 volts and 6.3 volts ac from
			filament voltage.	200-VOLT POWER SUPPLY
	BA AMP 1 OUT	0 db	a. Defective BA ampli-	(fig. 19). a. Replace BA amplifier 1, AR3 on
			fier 1, AR3. b. Defective intercon-	REPEATER PANEL (fig. 5). b. Check cable continuity (par. 10,
	BA AMP 2 OUT	0 db	a. Defective BA ampli-	item 10). a. Replace BA amplifier 2, AR4 on
			fier 2, AR4. b. Absence of B+ and	REPEATER PANEL (fig. 5). b. Check 200 volts and 6.3 volt ac from
			filament voltage.	200-VOLT POWER SUPPLY (fig. 19).
12. 65-ke output of RE- PEATER PANEL	AB AMP 1 OUT	0 db	Defective AB amplifier 1, AR1.	Replace AB amplifier 1, AR1 on RE- PEATER PANEL (fig. 5).
(signal sent from distant terminal or	AB AMP 2 OUT	0 db	a. Defective AB ampli- fier 2, AR2.	6. Replace AB amplifier 2, AR2 on REPEATER PANEL (in 5).
repeater).			b. Absence of B+ and filament voltages.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to
		0.11		REPEATER PANEL (fig. 19).
	BA AMP 1 OUT	0 db	Defective BA amplifier 1, AR8.	Replace BA amplifier 1, AR3 on RE- PEATER PANEL (fig. 5).

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Symptom (fault or failure)	Test point (jack)	Normal indication	Probable trouble	Corrective measure
	BA AMP 2 OUT	0 db	a. Defective BA ampli- fier 2, AR4.	a. Replace BA amplifier 2, AR4 or REPEATER PANEL (fig. 5).
			b. Absence of B+ and filament voltage.	b. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
13. 68-kc output of RE- PEATER PANEL	AB AMP 1 OUT	0 db	a. Defective AB ampli- fier 1, AR1.	a. Replace AB amplifier 1, AR1 or REPEATER PANEL (fig. 5).
(signal sent from TEST PANEL, test			b. Defective intercon- necting cable.	b. Check cable continuity (par. 10 item 11).
in item 4 above satisfactory).	AB AMP 2 OUT	0 db	a. Defective AB ampli- fier 2, AR2.	a. Replace AB amplifier 2, AR2 or REPEATER PANEL (fig. 5).
			b. Defective intercon- necting cable.	b. Check cable continuity (par. 10) item 11).
			c. Absence of B+ and filament voltages.	c. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
	BA AMP 1 OUT	0 db	a. Defective BA ampli- fier 1. AR3.	a. Replace BA amplifier 1, AR3 or REPEATER PANEL (fig. 5).
			b. Defective intercon- necting cable.	b. Check cable continuity (par. 10 item 10).
	BA AMP 2 OUT	0 db	a. Defective BA ampli- fier 2, AR4.	a. Replace BA amplifier 2, AR4 or REPEATER PANEL (fig. 5).
			b. Defective intercon- necting cable.	b. Check cable continuity (par. 10 item 10).
			c. Absence of B+ and filament voltages.	c. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
14. 83-kc, 91-kc, and 99-kc output from RE-	AB AMP 2 OUT	0 db	a. Defective AB ampli- fier 1, AR1.	a. Replace AB amplifier 1, AR1 or REPEATER PANEL (fig. 5).
PEATER PANEL (test in item 3 above			b. Defective AB ampli- fier 2, AR2.	b. Replace AB amplifier 2, AR2 or REPEATER PANEL (fig. 5).
satisfactory).			c. Defective intercon-	c. Check cable continuity (par. 10
			d. Absence of B+ and filament voltages.	item 11). d. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).
	BA AMP 2 OUT	0 db	a. Defective BA ampli- fier 1, AR3.	a. Replace BA amplifier 1, AR3 or REPEATER PANEL (fig. 5).
			b. Defective BA ampli- fier 2, AR4.	b. Replace BA amplifier 2, AR4 or REPEATER PANEL (fig. 5).
			c. Defective intercon- necting cable.	c. Check cable continuity (par. 10 item 10).
			d. Absence of B+ and filament voltages.	d. Check 200 volts and 6.3 volts ac from 200-VOLT POWER SUPPLY to REPEATER PANEL (fig. 19).

(4) Power supply faults or failures.

Symptom (fault or failure)	Test point (jack)	Normal indication	Probable trouble	Corrective measure
1. 200-VOLT POWER SUPPLY.		0 db on TEST PANEL meter.	 a. Absence of 115- or 230-volt ac input. b. Defective rectifier or regulator circuits V1 through V9. 	 a. Check 115- or 230-volt ac input to 200-VOLT POWER SUP-PLY (fig. 19). b. Check tube socket voltages and resistances of tubes V1 through V9 on 200-VOLT POWER SUPPLY (fig. 14).

Symptom (fault or failure)	Test point (jack)	Normal indication	Probable trouble	Corrective measure
2. 600-VOLT POWER SUPPLY.		100 ma on CURRENT meter.	 a. Absence of 115- or 230-volt ac input. b. Defective rectifier or regulator circuits V1 through V6. c. Defective low voltage rectifier and alarm Z1 or Z2. 	 a. Check for 115- or 230-volt ac input at connector J marked TO 600-VOLT POWER SUP-PLY J2 or J3 (fig. 19). b. Check tube socket voltages and resistances of tubes V1 through V6 on main chassis of 600-VOLT POWER SUPPLY (fig. 15). c. Check tube socket voltages and resistances of tubes V1 through V6 of low voltage rectifier and alarm Z1 or Z2 on 600-VOLT POWER SUPPLY (fig. 15).

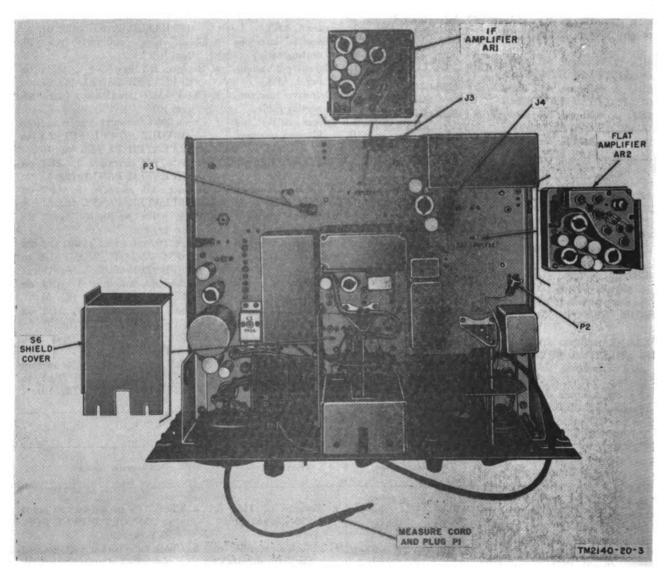


Figure 3. Telephone Test Set TS-761/TCC 8, TEST PANEL, top view of chassis, location of plug-in subassemblies.



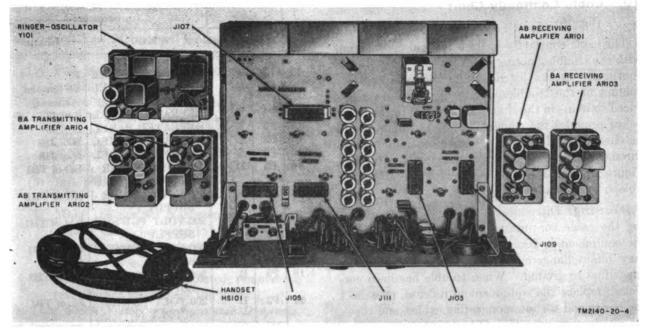


Figure 4. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, top view of chassis, location of plug-in subassemblies.

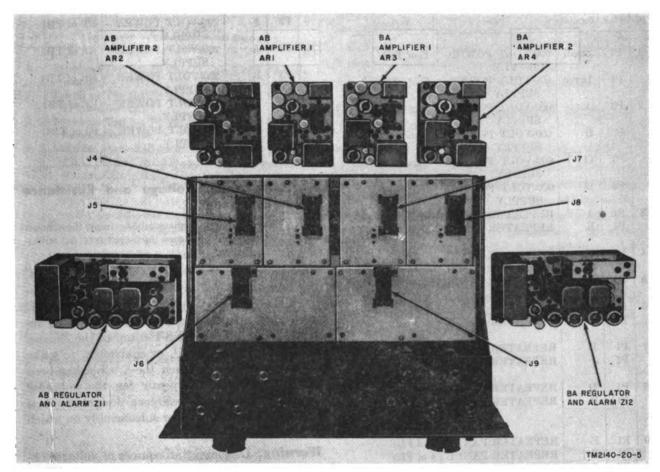


Figure 5. Amplifier-Pilot Regulator AM-703/TCC-8, REPEATER PANEL, top view of chassis, location of plug-in subassemblies.

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10. Cable Continuity Chart

(fig. 19)

The cable continuity chart is used in conjunction with the troubleshooting checklist (par. 9b). Cable continuity checks listed in the *corrective measure* column of the troubleshooting checklist are referenced to items in the chart. Each item in the chart below provides the connecting points which should be checked to determine whether continuity exists through the cable or cables of the circuit in trouble. Figure 19 provides complete interpanel cabling for Telephone Repeater AN/TCC-8.

Warning: Disconnect all power before performing the cable continuity checks. When power to the equipment is disconnected some capacitors still may retain dangerous voltages. Short-circuit the capacitors to ground. When trouble has been corrected, replace the equipment in its case, reconnect the power and the interconnecting cables, and check for satisfactory operation (TM 11-2140-10).

Cable		Cable	Terminating point			
Item No.	Plug Terminal		Panel	Terminal		
1	P1	Small	600-VOLT POWER SUPPLY	E of TB1		
	P1	Large	600-VOLT POWER SUPPLY	F of TB1		
2	· P3	A	600-VOLT POWER SUPPLY	A of TB1		
	P3	В	600-VOLT POWER SUPPLY	B and C of TB1		
	P3	С	600-VOLT POWER SUPPLY	C and B of TB1		
	P3	D	600-VOLT POWER SUPPLY	D of TB1		
3	P1 6	A	REPEATER PANEL	E7		
-	P1	ĸ	REPEATER PANEL	E8 (ground,		
				chassis)		
4	PI	I	REPEATER PANEL	3 of FL2		
	P1	C	REPEATER PANEL	4 of FL2		
ā	P1	M	REPEATER PANEL	M of J3		
	P1	N	REPEATER PANEL	N of J3		
.6	P1	F	REPEATER PANEL	E45		
	P1	R	REPEATER PANEL	Ground		
				(chassis)		
7	P1	Н	REPEATER PANEL	E30		
	P1	J	REPEATER PANEL	Ground		
				(chassis)		
8	P1	D	REPEATER PANEL	D of J3		
	P1	В	REPEATER PANEL	H of J3		
				(ground,		
				chassis)		
9	Pl	E	REPEATER PANEL	3 of FLA		
	P 1	P	REPEATER PANEL	4 of FL4		
10	P2	J	REPEATER PANEL	E34		
11	P2	К	REPEATER PANEL	E17		
11	P2	K	REPEATER PANEL	E17		

Item No.	em Cable		Terminating point		
No.	Plug Termin		Panel	Terminal	
12	P2		REPEATER PANEL	E7	
	P2	Ĉ	REPEATER PANEL	E8 (ground chassis)	
13	P2	н	REPEATER PANEL	L of J3	
	P2	F	REPEATER PANEL	B of J3	
14	P2	D	REPEATER PANEL	D of J19	
15	P2	E	REPEATER PANEL	D of J18	
16	P3	D	200-VOLT POWER SUPPLY	ED of TB1	
	P 3	н	200-VOLT POWER SUPPLY	EH of TB1	
17	P 3	м	200-VOLT POWER SUPPLY	EM of TB1	
	P3	N	200-VOLT POWER SUPPLY	EN of TB1	
18	P3	R	200-VOLT POWER SUPPLY	ER of TB1	
19	P3	L	200-VOLT POWER SUPPLY	EL of TB1	
	P3	В	200-VOLT POWER SUPPLY	EB of TB1	
20	P3	Р	200-VOLT POWER SUPPLY	EP of TB1	
	P3	F	200-VOLT POWER SUPPLY	EF of TB1	
21	P3	A	200-VOLT POWER SUPPLY	EA of TB1	
	P3	к	200-VOLT POWER SUPPLY	EK of TB1	
22	P 3	Е	200-VOLT POWER SUPPLY	EE of TB1	
	P3	J	200-VOLT POWER 8UPPLY	EJ of TB1	

11. Tube Socket Voltage and Resistance Measurements

Note. Remove plug-in subassemblies from the chassis (par. 13) to perform resistance measurements on subassemblies.

To localize trouble within a particular circuit, make tube socket voltage and resistance measurements. Tube Socket Adapter Kit MX-1258/Uprovides test adapters that permit voltage and resistance measurements from the top of the chassis. Use Multimeter ME-77/U, or equivalent, to make these measurements. When the trouble has been localized, record on the repair tag the improper measurement, the tube reference designation and pin number, and the panel or subassembly on which the tube is located.

Warning: Disconnect all sources of voltages before measuring the tube socket resistances. When the power is disconnected, some capacitors still may

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retain dangerous voltages. Short-circuit the capacitors to ground.

a. Use of Test Adapters. When using a test adapter, follow the procedures outlined below.

- (1) Pull the tube straight out with a tube puller.
- (2) Select the test adapter from the MX-1258/U which corresponds to the size and number of pins of the tube removed. Insert this test adapter into the tube socket.
- (3) Insert the removed tube into the test adapter.
- (4) Make the desired measurements by connecting the meter probe to the terminal on the test adapter corresponding to the pin number on the tube.
- (5) When the tests are completed, remove the test adapter and replace the tube.

b. Tube Socket Voltage and Resistance Diagrams. The following chart lists the tube socket voltage and resistance diagrams for each panel or subassembly:

Fig. No.	Panel or subassembly (tube socket voltage and resistance diagram)
6	Telephone Test Set TS-761/TCC-8, TEST PANEL, chassis.
7	Telephone Test Set TS-761/TCC-8, TEST PANEL, IF amplifier AR1.
8	Telephone Test Set TS-761/TCC-8, TEST PANEL, flat amplifier AR2.
9	Amplifier-Pilot Regulator AM-708/TCC-8, RE- PEATER PANEL, AB amplifier, AR1 or AR2, or
10	BA amplifier, AR3 or AR4. Amplifier-Pilot Regulator AM-708/TCC-8, RE- PEATER PANEL, AB regulator and alarm Z11,
11	or BA regulator and alarm Z12. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, AB transmitting ampli-
12	fier, AR102 or BA transmitting amplifier, AR104. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, AB receiving amplifier,
13	AR101 or BA receiving amplifier, AR103. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, Ringer-Oscillator Y101.
14	Power Supply PP-827/U, 200-VOLT POWER SUPPLY.
15	Power Supply PP-826(*)/U, 600-VOLT POWER SUPPLY.

12. Tube Testing and Replacement

When trouble is reported, check all control settings, cabling, and connections before testing any tubes. If tube failure is suspected, use Electron Tube Test Set TV-7/U, or equivalent, and check the tubes as follows:

Note. Preferred-type tubes for use in Telephone Repeater AN/TCC-8 and tube location diagrams are listed in TM 11-2140-10.

a. Prepare the tube tester for use in accordance with the instructions in TM 11-5083, Electron Tube Test Set TV-7/U, or equivalent, and the test data (TB 11-5083-1) on the inside cover of the tube tester.

b. Remove the tube shield or tube clamp; remove and test one tube at a time.

Caution: Never rock or rotate a tube when removing it from a socket; pull it straight out with a tube puller.

c. Discard a tube only if its defect is obvious or if the tube tester shows it to be defective. Do not discard a tube that tests at or slightly above its minimum test limits.

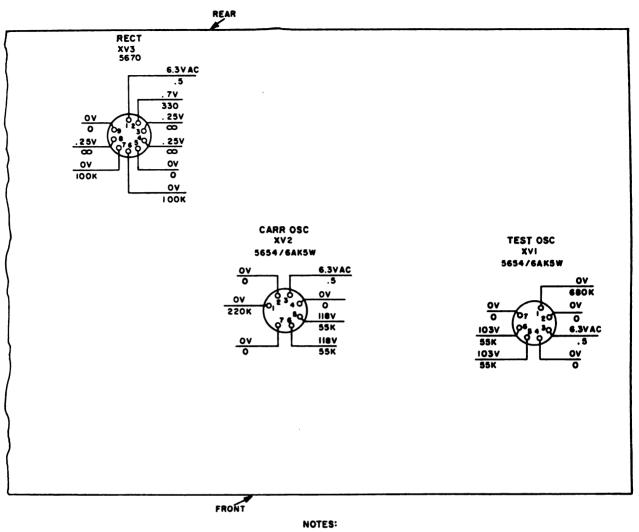
d. Replace the original tube, or install a new one if required, before testing the next one.

e. Replace the tube shield or tube clamp.

13. Removal and Replacement of Plug-In Subassembly

a. Removal. The plug-in subassemblies of Telephone Repeater AN/TCC-8 are secured to the chassis by captive screws that are usually circled by a black ring. To remove a plug-in subassembly, loosen the captive screws and carefully lift the subassembly partially out of its position. Remove any cables that connect the subassembly to the chassis. Be careful not to damage any parts that may be close to the unit.

b. Replacement. The sequence for replacing a plug-in subassembly is the reverse of the removal procedure (a above).



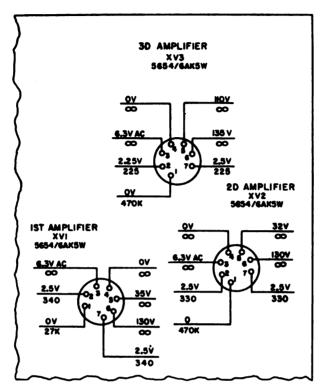
- I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- 2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. D.G. VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000 OHMS PER VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.

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Figure 6. Telephone Test Set TS-761/TCC-8, TEST PANEL, chassis, tube socket voltage and resistance diagram.

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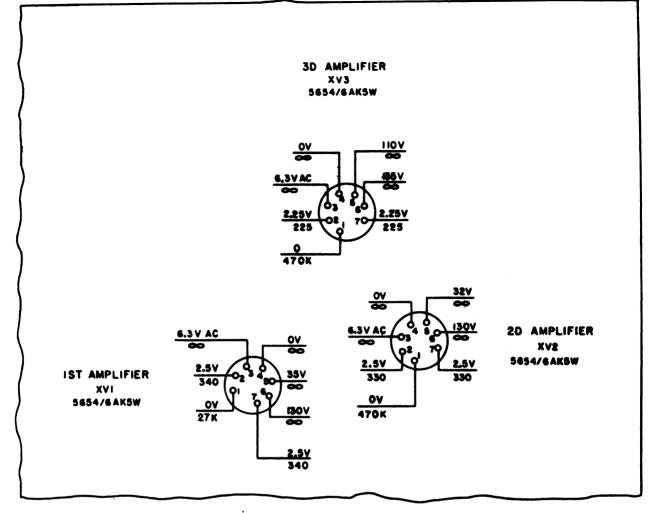


- L DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- 2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-OHMS-PER-VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.
- 6. SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS. TM2140-20-7



17





I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON (SEE NOTE 6).

2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.

3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-OHMS-PER-VOLT METER.

4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).

5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.

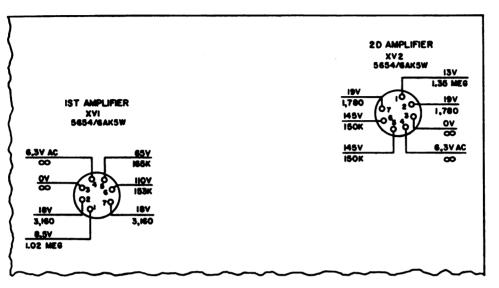
6. PLUG-IN SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS.

TM2140-20-8

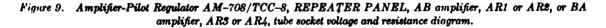
Figure 8. Telephone Test Set TS-761/TCC-8, TEST PANEL, flat amplifier AR2, tube socket voltage and resistance diagram.



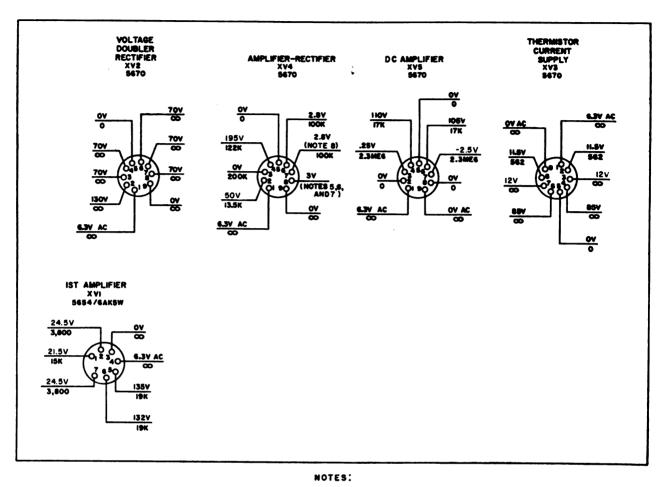




- L DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- 2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-OHMS-PER-VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.
- 6. PLUG-IN SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS. TM2140-20-9



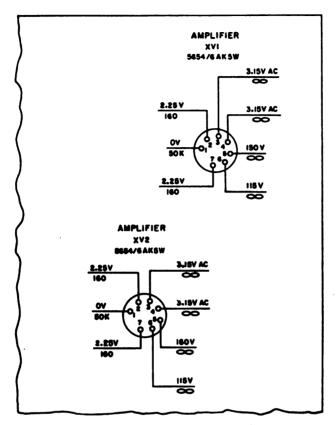
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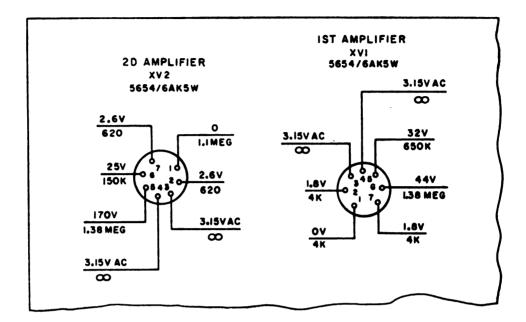
- I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
 DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-0HMS-
- PER-VOLTMETER. 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS)
- 5. ALARM TEST SWITCH IN NORMAL POSITION FOR READING OF 240K.
- 6. ALARM TEST SWITCH IN [HIGH POSITION FOR READING OF IOK.
- 7. ALARM TEST SWITCH IN 2 LOW POSITION FOR READING OF 200K.
- 8." SHORT EN TO GROUND FOR THIS MEASUREMENT.
- 9. UNLESS OTHERWISE SHOWN, VOLTAGES ARE.DC.
- 10. SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS.
 - THE140-20-10

Figure 10. Amplifier-Pilot Regulator AM-708/TCC-8, REPEATER PANEL, plug-in subassembly AB regulator and alarm Z11, or BA regulator and alarm Z12, tube socket voltage and resistance diagram.





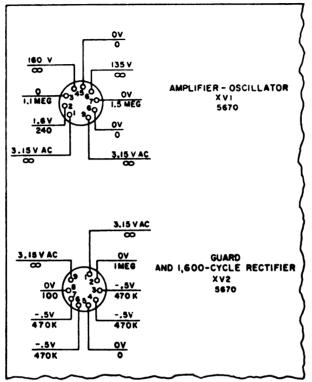
- I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- 2. VOLTAGE WEASUREMENTS ARE SHOWN ASOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-0HMS-PER-VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.
- G. PLUG-IN BUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS. TM2140-20-11
- Figure 11. Order Wire Receiver-Transmitter RT-\$81/TCC-8, ORDER WIRE PANEL, AB transmitting amplifier, AR108 or BA transmitting amplifier, AR104, tube socket voltage and resistance diagram.



- I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON .
- 2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000 OHMS-PER-VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.
- 6. PLUG-IN SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS. TM2140-20-12

Figure 12. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, AB receiving amplifier, AR101 BA receiving amplifier, or AR103, tube socket voltage and resistance diagram.





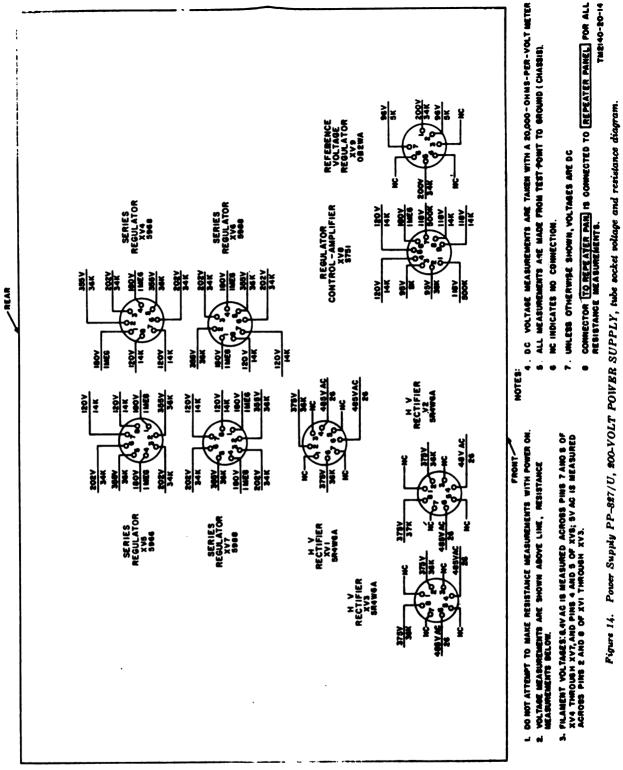
- I. DO NOT ATTEMPT TO MAKE RESISTANCE MEASUREMENTS WITH POWER ON.
- 2. VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE, RESISTANCE MEASUREMENTS BELOW.
- 3. DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-OHMS-PER-VOLT METER.
- 4. ALL MEASUREMENTS ARE MADE FROM TEST POINT TO GROUND (CHASSIS).
- 5. UNLESS OTHERWISE SHOWN, VOLTAGES ARE DC.
- 6. PLUG-IN SUBASSEMBLY IS REMOVED FROM CHASSIS TO MAKE RESISTANCE MEASUREMENTS. TM2140-20-13

Figure 13. Order Wire Receiver-Transmitter RT-281/TCC-3, ORDER WIRE PANEL, Ringer-Oscillator Y101, tube socket voltage and resistance diagram.

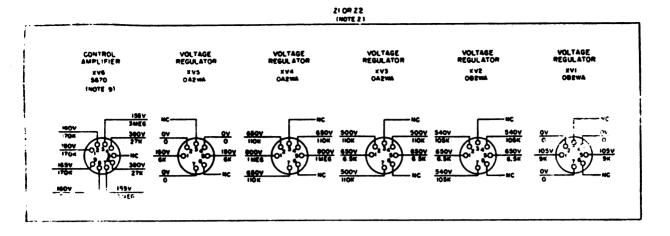
.

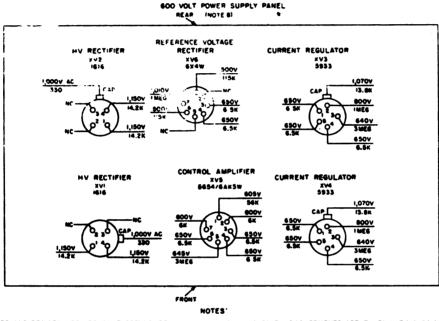


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- 1 ALL VOLTAGES AND RESISTANCES ARE SAME FOR POWER SUPPLIES PP-626/U AND PP-826A/U
- SUPLIES PROCESS AND PROSENT OF THE SALING STAKEN WITH COW VOLTAGE AND RESISTANCE READINGS TAKEN WITH COW VOLTAGE RECTIFIER AND ALARN PLUGGED INTO 600 VOLT POWER SUPPLY PANEL THE REPEATER SWITH ON THE POWER SUPPLY PANEL IS IN (TEST) POSITION > 00 NOT MAKE RESISTANCE MEASUREMENTS WITH POWER ON
- VOLTAGE MEASUREMENTS ARE SHOWN ABOVE LINE,
- RESISTANCE MEABUREMENTS AFLOW
- UNLESS OTHERWISE SHOWN, VOLTABES ARE DC 5

- 6 DC VOLTAGE MEASUREMENTS ARE TAKEN WITH A 20,000-0HMB-PER-VOLT METER
- 7 EXCEPT AS INDICATED IN NOTES & AND & ALL MEASUREMENTS ARE MADE FROM TEST POINT TO BROUND (CHASSIS)
- S FILAMENT VOLTAGES FOR TUBE SOCKETS OF GOD VOLT POWER SUPPLY PANEL ARE AS FOLLOWS 64V AC ACROSS PINS I AND S OF XX3 AND XX4, AND ACROSS PINS 3 AND 4 OF XX3 AND XX6, USE CAUTION WHEN MEASURING 2 SV AC ACROSS PINS I AND 4 OF XX1 AND XX2 (A HIGH DC POTENTIAL EXISTS GETWEEN PIN I AND GROUND AND BETWEEN PIN 4 AND GROUN 101

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9 FILAMENT VOLTAGE MEASURE 6 4V AC ACROSS PINS (AND 9 10 NC DENOTES ND CONNECTION

TM2140-20-15

Figure 15. Power Supply PP-826(*)/U, 600-VOLT POWER SUPPLY, tube socket voltage and resistance diagram.

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CHAPTER 3

BLOCK DIAGRAM THEORY OF TELEPHONE REPEATER AN/TCC-8

14. General

a. Telephone Repeater AN/TCC-8 is used as an attended intermediate equipment in a carrier communication system (TM 11-2150, Telephone Carrier System Using Telephone Terminal AN/TCC-7, Telephone Repeater AN/TCC-8 (AN/TCC-21), Telephone Repeater AN/TCC-11, and Telephone Test Set TS-712/TCC-11). The system provides facilities for two-way transmission of 12 carrier channels and an order-wire channel over nonloaded spiral-four cable and/or radio systems for distances up to approximately 200 miles. The terminal equipment (Telephone Terminal AN/TCC-7) translates 12 voice-frequency (vf) channels into carrier frequency channels for transmission over the spiralfour cable. At the repeater (fig. 16) the carrier channels and the order-wire channel are amplified and adjusted in the REPEATER PANEL (par. 15) before they are transmitted to the next station in the system. The ORDER WIRE PANEL (par. 16) contains circuits for ringing, talking, and listening to attended points in the carrier communication system. The TEST PANEL (par. 17) contains circuits for testing and for supplying test and pilot frequencies. The 200-VOLT POWER SUPPLY furnishes power to the components of the AN/ TCC-8, and the 600-VOLT POWER SUPPLY furnishes power over the spiral-four cable to the unattended repeaters in the power loop (TM 11-2140-10).

b. Test jacks, for use during initial adjustments, tests, and system lineup (TM 11-2140-10), and for use by maintenance personnel in localizing troubles to a defective panel or subassembly, are located on the front panel of the following components:

ORDER WIRE PANEL. TEST PANEL. REPEATER PANEL. 600-VOLT POWER SUPPLY (chassis only). 200-VOLT POWER SUPPLY (chassis only).

15. Amplifier-Pilot Regulator AM-708/ TCC-8

(fig. 16

- a. Carrier Channels.
 - (1) AB direction. The twelve carrier channels and order-wire channel, are applied to

spiral-four cable connector A. J1. From the spiral-four cable connector, the signals are applied to the AB input and equalizing circuits. The twelve carrier channels are separated from the order-wire channel (b below) by a low-pass filter. The carrier channels pass through a high-pass filter (located in the AB input and equalizer circuits) to AB amplifier 1, AR1. The amplified signals are then applied to AB regulating and equalizing circuits. The regulating circuits, in conjunction with AB regulator and alarm Z11, maintain the signal output level relatively constant, regardless of the input level variation. After the signals are amplified in AB amplifier 2 AR2, they pass to the AB output circuits. In the output circuits the order-wire channel (b below) joins the twelve carrier channels through a low-pass filter. The carrier channels, test signals (c below), order-wire channel, and power from 600-VOLT POWER SUPPLY (d below) are applied to the spiral-four cable connector B, J2; and then to the spiral-four cable to the next station.

(2) BA direction. The twelve carrier channels order-wire channel are applied to spiralfour cable connector B, J2. From the spiral-four cable connector, the signals are applied to the BA input and equalising circuits. The twelve carrier channels are separated from the order-wire channel (b below) by a low-pass filter. The carrier channels pass through a high-pass filter (located in the BA input and equalizer circuits) to BA amplifier 1, AR3. The amplified signals are then applied to BA regulating and equalising circuits. The regulating circuits, in conjunction with BA regulator and alarm Z12, maintain the signal output level relatively constant, regardless of the input level variation. After the signals are amplified in BA amplifier 2, AR4, they pass to the BA output circuits. In the output circuits the order-wire channel (b below) joins the twelve carrier

channels through a low-pass filter. The carrier channels, test signals (c below), order-wire channel, and power from 600-VOLT POWER SUPPLY (d below) are applied to the spiral-four cable connector A, J1; and then to the spiral-four cable to the next station.

b. Order-Wire Channel. By using Handset HS101, communication in both directions ((1) and (2) below) is possible over the order-wire channel.

- AB direction. The order-wire channel, separated from the carrier channels (a(1) above), is applied to the ORDER WIRE PANEL AB input circuit through a lowpass filter. From the ORDER WIRE PANEL AB output circuit the amplified, regulated, and equalized order-wire channel is applied to the AB output circuit in the REPEATER PANEL through a lowpass filter.
- (2) BA direction. The order-wire channel, separated from the carrier channels (a(2) above) is applied to the ORDER WIRE PANEL BA input circuit through a low-pass filter. From the ORDER WIRE PANEL BA output circuit the amplified, regulated, and equalized order-wire channel is applied to the BA output circuit in the REPEATER PANEL through a low-pass filter.

c. Test Frequencies. Test frequencies from the TEST PANEL are applied to the input of AB amplifier 1, AR1, for transmission in AB direction and to the input of BA amplifier 1, AR3, for transmission in the BA direction. The amplified test frequencies are passed through the system. Test signal frequencies are measured by connecting the measure cord on plug to the test jacks (par. 14b).

d. Power Supplies. Power from one 600-VOLT POWER SUPPLY (par. 18) is applied through repeating coils to the spiral-four cable connector A, J1 for transmission in the BA direction; power from the other 600-VOLT POWER SUPPLY is applied through repeating coils to the spiral-four cable connector B, J2 for transmission in the AB direction. Power from the 200-VOLT POWER SUPPLY is applied to all panels.

16. Order Wire Receiver-Transmitter RT-281/TCC-8

(fig. 17)

The ORDER WIRE PANEL provides facilities for transmitting, receiving, and regulating signals in a vf band from 300 cycles per second (cps) to 1,700 cps in the AB and BA directions. Handset HS101, supplied with the ORDER WIRE PANEL, provides for voice transmission communication in both directions at the same time over the order-wire circuit to terminals in the system, other attended repeaters and unattended repeaters. Ringer-Oscillator Y101 provides for ringing, in both directions at the same time, the terminals and other attended repeaters, and for receiving a ringing signal from the terminals, other attended and unattended repeaters.

- a. Through Transmission Circuits.
 - AB direction. Vf ringing and speech signals from the REPEATER PANEL (AB input) pass through AB receiving amplifier, AR101, attenuator and equalizing circuits, AB transmitting amplifier, AR102, low-pass filter FL101, to the REPEATER PANEL (AB output). Incoming vf ringing signals (1,600 cps) pass to Ringer-Oscillator Y101 (c below). Incoming speech signals pass to Handset HS101 (b below).
 - (2) BA direction. Vf ringing and speech signals from the REPEATER PANEL (BA input) pass through BA receiving amplifier, AR103, attenuator and equalising circuits, BA transmitting amplifier, AR104, low-pass filter FL102, to the REPEATER PANEL (BA output). Incoming vf ringing signals (1,600 cps) pass to Ringer-Oscillator Y101 (c below). Incoming speech signals pass to Handset HS101 (b below).

b. Handset Circuit. With the HS101 butterfly switch operated, transmitting by the repeater attendant is accomplished over the order-wire circuit in both the AB and the BA direction at the same time. Receiving is accomplished without the operation of the switch.

- Transmitting. Speech signals from the transmitter of Handset HS101 pass through RING switch S102 (nonoperated), and hybrid coil T101, to both AB, receiving amplifier, AR101 and BA receiving amplifier, AR103. The signal is then amplified and applied to the REPEATER PANEL (par. 14a) in the AB and BA output direction (fig. 16).
- (2) Receiving. Speech signals from the RE-PEATER PANEL in the AB direction are applied to AB receiving amplifier



AR101. The signal is then amplified and applied to the receiver of Handset HS101. Speech signals from the REPEATER PANEL in the BA direction are applied to BA receiving amplifier, AR103. The signal is then amplified and applied to the receiver of Handset HS101.

- c. Ringer-Oscillator Circuit.
 - (1) Ringer circuit (receiving). With RING switch S102 in the nonoperated position, Ringer-Oscillator Y101 is connected to amplify and rectify incoming (both AB and BA directions) ringing signal (1,600 cps). The incoming signal causes visual and audible signals. Guard circuits are provided in Ringer-Oscillator Y101 to reduce the probability of false operation from speech signals or from noise.
 - (2) Oscillator circuit (transmitting). With RING switch S102 in the ON position, the

output (1,600 cps) of Ringer-Oscillator Y101 is applied through RING switch S102 to both AB receiving amplifier, AR101 and BA receiving amplifier, AR103. The signal is then amplified and applied to the REPEATER PANEL (par. 15).

17. Telephono Test Set TS-761/TCC-8 (fig. 18)

The TEST PANEL contains circuits for making direct-current (dc) voltage measurements and selective and nonselective signal frequency measurements at various points in the transmitting and receiving circuits of the repeater. A measure cord and plug is provided to connect the circuit to be tested to the TEST PANEL meter circuit. These measurements are made without disturbing the operation of the system. The test oscillator generates frequencies that are used for calibration of the selective measuring circuits, system lineup, system modula-

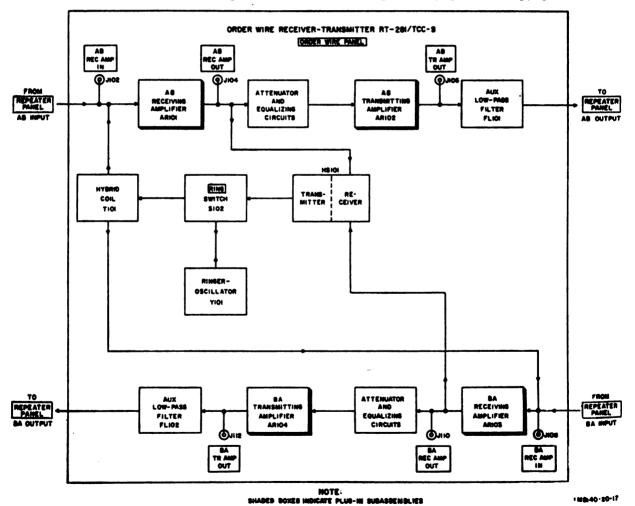


Figure 17. Order Wire Receiver-Transmitter RT-281/TCC-8, ORDER WIRE PANEL, simplified block diagram.

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tion tests, and for locating troubles in the repeater and in the system.

a. Selective Measurements. Where a frequency must be chosen for test, and in an operating system where speech and other disturbances interfere with precise measurement, selective measurements are necessary. With MEASURE NON-SELECTIVE switch S7 in OFF position and MEASURE SE-LECTIVE switch S6 in an operated position (other than OFF), signals from the test jacks are applied through the measure plug and cord, MEASURE NON-SELECTIVE switch S7. MEASURE SE-LECTIVE switch S6, the modulator circuit and the carrier oscillator circuit to intermediate-frequency (IF) amplifier AR1. The signal under test is amplified by IF amplifier AR1 and applied to flat amplifier AR2. The test signal is further amplified by flat amplifier AR2 and, after being rectified, applied to meter M1.

b. Nonselective Measurements. When speech and other disturbances do not interfere with measurements, nonselective measurements are made. With MEASURE SELECTIVE switch S6 in OFF position, and MEASURE NON-SELECTIVE switch S7 in an operated position (other than OFF), signals from the test jacks are applied through the measure plug and cord, MEASURE NON-SELECTIVE switch S7 to flat amplifier AR2. The signal under test is amplified by a fixed amount and, after being rectified, applied to meter M1.

c. Test Frequencies. The test oscillator supplies 65-, 68-, 83-, 91-, and 99-kc signals. These signals are sent through SEND DIRECTION switch S3 to the REPEATER PANEL (fig. 16) and then through the repeater in either the AB or the BA direction depending on the position of the SEND DIREC-TION switch. The test frequencies can also be sent to Telephone Test Set TS-712/TCC-11.

18. Power Supplios

(fig. 16)

a. Power Supply PP-827/U. The 200-VOLT POWER SUPPLY panel provides regulated dc plate and screen voltages, and ac filament and indicator lamp voltages for the following components of the repeater: REPEATER PANEL, TEST PANEL, and ORDER WIRE PANEL. In addition, negative 10 volts is supplied to the ORDER WIRE PANEL for both Handset HS101 transmitter and bias in the Ringer-Oscillator Y101. The input

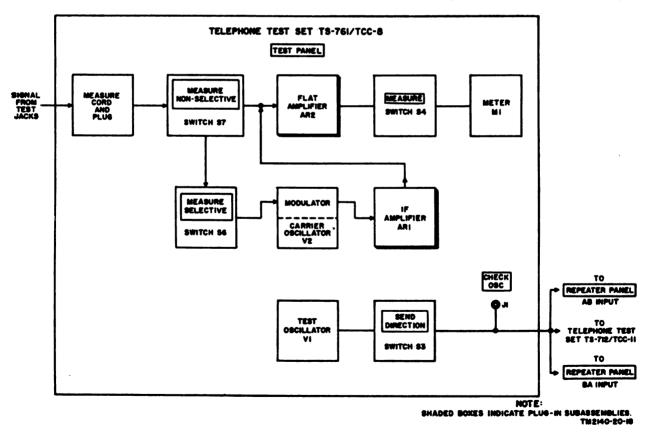


Figure 18. Telephone Test Set TS-761/TCC-8, TEST PANEL, simplified block diagram.

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voltages for the 200-VOLT POWER SUPPLY may be 115 or 230 volts ac.

b. Power Supply PP-326(*)/U. The 600-VOLT POWER SUPPLY provides a regulated current of .1 ampere dc at a nominal 600 volts for one, two, or three Telephone Repeaters AN/TCC-11. Provisions are made through the use of dummy load resistors in the 600-VOLT POWER SUPPLY to compensate for a load when less than three repeaters are used. The output of the 600-VOLT POWER SUPPLY is applied through the RE- (PEATER PANEL (par. 15d) to the nonloaded spiral-four cable.

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19. Repacking for Shipment or Limited Storage

Note. For information pertaining to disassembly of Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-21, refer to TM 11-2140-10.

The exact procedure for repackaging depends on the material available and the conditions under which the equipment is to be shipped or stored. Adopt the procedure outlined below whenever possible. The information concerning the original packaging (TM 11-2140-10) will also be helpful.

20. Material Requirements

The following materials are required for packaging Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-21. For stock numbers of materials, refer to SB 38-100, Preservation, Packaging and Packing Materials, Supplies, and Equipment Used in the Army.

Material	Quantity		
	AN/TCC-8	AN/TCC-21	
Single-faced corrugated paper	200 sq ft	270 sq ft	
Gummed paper tape	90 ft	110 ft	
Pressure-sensitive tape	80 ft	90 ft	
Steel strapping	65 ft	95 ft	
Waterproof barrier material	185 sq ft	335 sq ft	
Wooden shipping boxes	5 each	6 each	
Modified shipping box with 2 x 10 skids (for PE-75-()).		1 each	

21. Packaging

a. Telephone Repeater AN/TCC-8.

- (1) Technical manuals. Package each technical manual within a bag made from waterproof barrier material. Seal the seams of the bag with pressure-sensitive tape.
- (2) Pluck-out items. Check to see that all tubes with their tube shields and clamps are tight and in place; extension cables (par. 4a) and schematic diagrams are in place and clamped; all transit cases snap catches on the covers are locked.
- (3) Spare parts. Package loose spare parts individually within corrugated paper. Se-

cure the wrapping with gummed paper tape.

- (4) Stowage within transit case. Stow the items packaged in (3) above within the appropriate transit case.
- (5) *Transit cases.* Cushion each transit case on all surfaces with pads fabricated of corrugated paper. Secure the cushioning material with gummed paper tape.

b. Telephone Repeater AN/TCC-21. Package the PE-75-() and associated components as outlined in (1) through (6) below. Package the AN/TCC-8 components as outlined in *a* above. Refer to TM 11-900 or TM 11-900A for instructions on removal of oil, gasoline, rust prevention, etc., before proceeding to package the power unit.

- (1) Technical manuals. Package each technical manual (TM 11-900 or TM 11-900A) within a bag fabricated of waterproof barrier material. Seal the seams of the bag with pressure-sensitive tape.
- (2) Spare parts and tools. Package all electromechanical, combustion engine spare parts, and all hand tools individually within corrugated paper. Secure the wrapping with gummed paper tape.
- (3) Stowage. Stow the items packaged in (2) above within the power unit tool box to its maximum capacity. Fill all voids with corrugated paper to prevent shifting. Secure the tool box lid with its fasteners.
- (4) Consolidated package. Consolidate all items, that remain after filling the tool box, within a wrap of corrugated paper. Secure the wrapping with gummed paper tape.
- (5) PE-75-(). The PE-75-() is bolted on the flat wooden base (reinforced with skids). After the mounting bolts are installed, the unit is covered with the waterproof barrier material. Packing is done by letting the shipping box down over the unit and nailing it to the base (par. 22b(2)).
 - (a) Secure the consolidated package ((4) above) to the power unit.
 - (b) Cushion all the sharp projections with

pads of corrugated paper and secure with pressure-sensitive tape.

- (e) Drill mounting holes through the wooden base to match the mounting holes in the skids of the power unit.
- (d) Put a layer of waterproof barrier material across the wooden base and leave enough overlap to be wrapped around the power unit base.
- (e) Insert suitable size and style bolts through the mounting hole box skids, and power unit base.
- (f) Mount the power unit on the wooden base and secure it by using lockwashers and nuts on the bolts.
- (g) Secure the overlapping waterproof barrier material ((d) above) around the base of the power unit with pressuresensitive tape.
- (h) Cover the power unit with a shroud of waterproof barrier material. Secure the material around the base with pressuresensitive tape.
- (6) Miscellaneous items. Package Junction Box JB-110, Junction Box J-85-G, Clamp TM-106, and Cord CO-711 separately within a wrap of corrugated paper. Secure the wrapping with gummed paper tape. Ground Rod MX-148G is not packaged.

22. Packing

- a. Telephone Repeater AN/TCC-8.
 - (1) Waterproof liner. Line each wooden shipping box with waterproof barrier material. Seal all seams of the waterproof barrier material with pressure-sensitive tape.
 - (2) Shipping boxes. Place each packaged transit case within its wooden shipping box (par. 21a(5)). Before sealing the top seam

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of the waterproof liner with pressuresensitive tape, fill all voids with corrugated paper to prevent movement. Secure the packaged technical manuals (par. 21a(1)) between the contents and the lid of the box before nailing down the lid.

- (3) Strapping. When packed for intertheater shipment, apply steel strapping girthwise to reinforce the shipping boxes.
- (4) Marking. Mark each shipping box in accordance with the requirements of Military Standard, Marking for Shipment and Storage, MIL-STD-129A.

b. Telephone Repeater AN/TCC-21. Pack the PE-75-() and power distribution accessories as outlined in (1) through (5) below. Pack the AN/TCC-8 components as outlined in a above.

- (1) Waterproof liner. Line the wooden shipping box for the miscellaneous items with waterproof barrier material. Seal all seams of the waterproof barrier material with pressure-sensitive tape.
- (2) Shipping boxes. Place the miscellaneous items (par. 21b(6)) within its wooden shipping box. Before sealing the tip seam of the waterproof liner with pressure-sensitive tape, fill all voids with corrugated paper to prevent movement. Mount and nail down the box cover of the power unit on the base with the skids.
- (3) Strapping. When packed for intertheater shipment, apply steel strapping girthwise to reinforce the shipping boxes.
- (4) Marking. Mark each shipping box in accordance with the requirements of Military Standard Marking for Shipment and Storage, MIL-STD-129A.
- (5) Ground rod. Attach a tag to the ground rod to associate it with the AN/TCC-21.

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APPENDIX

REFERENCES

Following is a list of references applicable and available to the organisational maintenance man of Telephone Repeater AN/TCC-8 and Telephone Repeater AN/TCC-21:

- TM 11-381....Cable Assembly CX-1065/G, Telephone Cable Assemblies CX-1606/G and CX-1512/U, and Telephone Loading Coil Assembly CV-260/G.
- TM 11-687.....Radio Set AN/TRC-24, Radio Terminal Set AN/TRC-35, and Radio Relay Set AN/TRC-36.
- TM 11-900.....Power Units PE-75-C, -D, -J, -K, -P, -S, -T, -U, -W, -AA, -AB, -AC, and -AE.

- TM 11-900A....Power Unit PE-75-AF.
- TM 11-2139....Telephone Terminal AN/TCC-7.
- TM 11-2140-10 Telephone Repeater AN/TCC-8 and Telephone Repeater AN/ TCC-21, Operator's Manual.
- TM 11-2143....Telephone Test Set TS-712/TCC-11.

TM 11-2148....Telephone Repeater AN/TCC-11.

TM 11-2150....Telephone Carrier Systems Using Telephone Terminal AN/TCC-11, Telephone Repeater AN/ TCC-8 (AN/TCC-21), Telephone Repeater AN/TCC-11, and Telephone Test Set TS-712/TCC-11.



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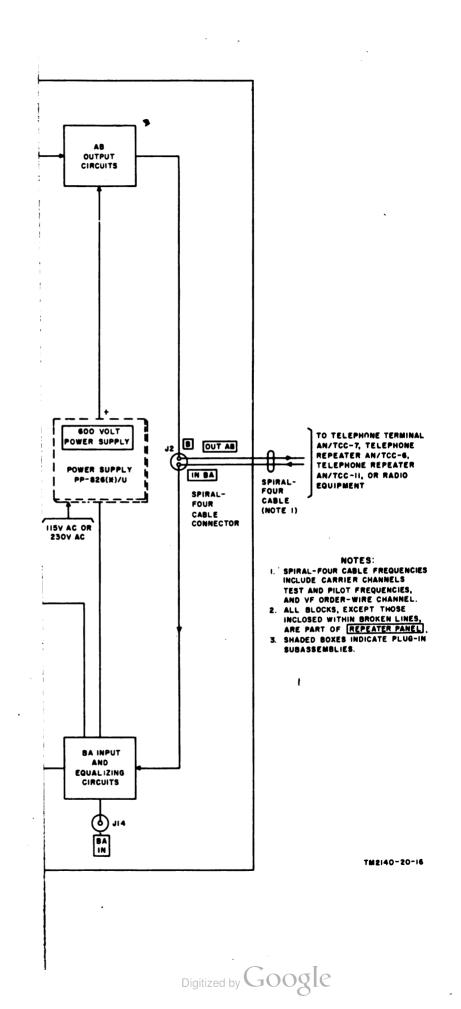
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NG: State AG; units—same as Active Army. USAR: None. For explanation of abbreviations used, see AR 320-50.

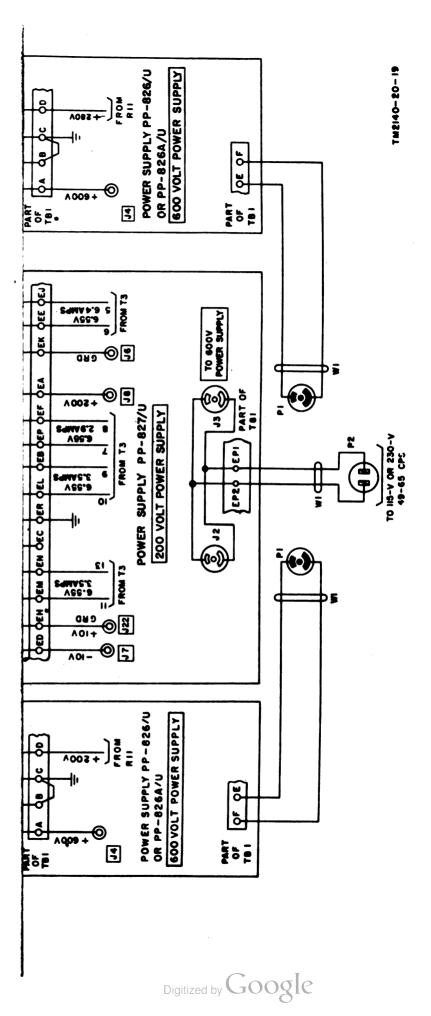
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