

Rescinded per DA Cir. 310-17, 18 Sept. 1957

DEPARTMENT OF THE ARMY
SUPPLY CATALOG

SIG 7 & 8-EE-86-A

*Organizational Maintenance Allowances
and Field and Depot Maintenance Stockage Guide
(Including Fixed Plant Maintenance List)*

for

Time Interval Apparatus EE-86-A *an*

Supersedes SIG 10-805, 15 April 1944

Ref: TM 11-445, TM 11-488A

1. Users of any part of the Signal portion of the Army Supply Catalog should avail themselves of SIG 1, Introduction and Index, which comprises two sections as follows:
 - a. Section I, Introduction, is a guide to all sections of the Signal portion of the Army Supply Catalog. An explanation of the purpose and use of each section and requisitioning instructions are a part of its contents.
 - b. Section II, Index, lists all available sections and catalogs in the Signal portion of the Army Supply Catalog.
2. Items marked X under Expendability Note are expendable within the meaning of AR 35-6620. In like manner, nonexpendable items are marked NX.
3. SIG 7 & 8-EE-86-A comprises three parts as follows:
 - a. *Maintenance items.* A list of parts for repair and supply facilities.
 - b. *Stock number list.* A list of all numbered items in the Maintenance Items portion arranged in stock number sequence and cross referenced to item numbers to facilitate compliance with the provisions of SB 11-47.
 - c. *Basic issue items.* A list of component parts showing the quantities of each that comprise a complete operating equipment, including running spares, that is, those spare parts shipped concurrently with the equipment. All suffix letters have been omitted where variations of such letters do not affect the interchange-

Department of the Army

28 March 1950

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ability of the item as a whole. As a general rule, parts listed in this portion are described briefly for visual identification, and a detailed description may be found under Maintenance Items. Parts not considered maintenance items, but which are issued with the equipment, however, are described in detail under Basic Issue Items. This list is arranged in stock number sequence.

DEPARTMENT OF THE ARMY
Washington 25, D. C., 28 March 1950

Department of the Army Supply Catalog SIG 7 & 8-EE-86-A is published for the information and guidance for all concerned.

[AG 461 (2 Feb 50)]

BY ORDER OF THE SECRETARY OF THE ARMY:

OFFICIAL: J. LAWTON COLLINS
EDWARD F. WITSELL *Chief of Staff, United States Army*
Major General, USA
The Adjutant General

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SPECIAL DISTRIBUTION.

For explanation of distribution formula, see SR 310-90-1.

MAINTENANCE ITEMS

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUANTITY PER EQUIP.	AUTHORIZED ALLOWANCES ORGANIZATIONAL Fixed Station 2nd	MAINTENANCE		SUPPLY STOCK GUIDE FIELD Repair Shop 4th	DEPOT Repair Shop 5th	EXPEND- ABILITY NOTE			
							STOCK GUIDE							
							FIELD	Repair Shop						
1	O-21	3H305-5	TIME INTERVAL APPARATUS, EE-86 A: for fire control in fixed coast artillery defenses; c/o 8 program discs assembled w/individual cam cont connected through elec circuit to term strip, master 1-sec time control, and governor-regulated motor; operates from 30 v DC power source; produces predetermined time intervals of 1, 5, 10, 15, 20, 30, 40 and 50 sec, accurate within 0.8% of interval; 18" lg x 11" wd x 15 $\frac{1}{8}$ " h overall; Sig C spec #71-1009.	(Order through AGO channels)							X			
			TECHNICAL MANUAL TM 11-445											
			BEARING, ball: single row radial; single shield; 0.2756" bore, 0.8661" OD, 0.2756" wd; 7 balls; tight fit ND #7037.	ea	2				4	7	34			

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	QUAN-TITY PER EQUIP.	AUTHORIZED ALLOWANCES ORGANIZATIONAL Fixed Station 2nd	MAINTENANCE		SUPPLY STOCK GUIDE DEPOT Repair Shop 5th	EXPEND-ABILITY NOTE Depot, Base		
						STOCK GUIDE					
						FIELD	DEPOT				
						1-4 Equip.	5-20 Equip.	Per 50 Equip.	Per 100 Equip.		
2	O-20	4H3086A/B1.1	BEARING, ball; single row radial; single shield; 0.3543" bore, 1.0236" OD, 0.3150" wd; 7 ball; very tight fit; ND #7039.	ea	2	-----	-----	4	7	34 X	
3	O-65	3H330-25	BEARING, sleeve: bearing for pinion shaft; bearing alloy SAE #660; female 0.500" lg 0.4406" max and 0.4375" min OD, 0.3125" ID; Sig C dwg #SC-D-9952 det 18.	ea	2	-----	-----	4	7	34 X	
4	O-66	3H330-26	BEARING, sleeve: for 40-sec disc gear train shaft; bearing alloy-SAE #660; female; 0.750" lg, 0.4405" max to 4375" min OD, 0.251" ID, Sig C dwg #SC-D-9952 det 20.	ea	1	1	1	2	4	20 X	
5	O-12	3H330-24	BEARING, sleeve: bearing for master 1-sec drive shaft; bearing alloy-SAE #660; female; 0.875" lg, 0.4405" max to 4375" min OD, 0.251" ID; Sig C dwg #SC-D-9952 det 19.	ea	2	1	1	4	7	34 X	

6	H-34	6Z1018.1	BOLT: claw loop; fastens cover on base; steel; $13\frac{5}{8}$ " wd x $2\frac{5}{8}$ " h overall; Excelsior #44334.	ea	4	1	1	2	3	17	X
7	E-12	4H3086A/B4.1	BRUSH, electrical contact: pos and neg commutator; carbon, upper and copper plated, Emerson Elecgrade B-22; $15\frac{1}{16}$ " lg overall, upper end $\frac{3}{16}$ " diam x $\frac{3}{16}$ " lg other end $\frac{3}{4}$ " lg x $1\frac{1}{4}$ " sq; Emerson Elec for frame type 35208AJ.	ea	2	2	5	20	36	190	X
8	A-1	4H3086A/B6	BUMPER: stop for disc cont spring; grade A leather, fungicide treated; $\frac{1}{2}$ " diam and $\frac{3}{8}$ " diam faces, $\frac{3}{16}$ " thk; Sig C dwg #SC-D-9961 det 25.	ea	8	1	4	12	22	115	X
9	O-57	4H3086A/C1.1	CAM: for 10, 15, 20, 30 and 60 sec discs; includes locking screw and 2 pins; stainless steel, type 303, 3 lobes; $1\frac{1}{2}$ " lg x $1\frac{1}{4}$ " wd x $\frac{1}{8}$ " thk overall; Sig C dwg #SC-D-9963 det 5, det 10, det 13.	ea	16	1	1	6	10	48	X
10	O-58	4H3086A/C2.1	CAM: for 40-sec disc; includes locking screw and 2 pins; stainless steel, type 303; 3 lobes; $2\frac{1}{4}$ " lg x $1\frac{1}{4}$ " wd x $\frac{1}{8}$ " thk overall; Sig C dwg #SC-D-9963 det 6, det 10, det 13.	ea	1	1	1	1	1	6	X
11	O-59	4H3086A/C3.1	CAM: for 5-sec disc; includes locking screw and 2 pins; stainless steel, type 303; 1 lobe; $1\frac{1}{2}$ " lg x $1\frac{1}{4}$ " wd x $\frac{1}{8}$ " thk; overall; Sig C dwg #SC-D-9963 det 4, det 10, det 13.	ea	12	1	1	4	7	39	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN. QTY PER EQUIP.	AUTHORIZED ALLOWANCES ORGANIZATIONAL Fixed Station 2nd	MAINTENANCE			SUPPLY STOCK GUIDE FIELD Repair Shop 4th	STOCK GUIDE DEPOT Repair Shop 5th	EXPEND- ABILITY NOTE Depot, Base			
							STOCK GUIDE		Per 50 Equip.						
							FIELD	DEPOT							
12	O-50	4H3086A/C4.1	CAM; for 40-sec disc; includes locking screw and 2 pins; stainless steel, type 303; 1 lobe; $2\frac{1}{4}$ " lg x $1\frac{1}{4}$ " wd x $\frac{1}{8}$ " thk; Siz C dwg #SC-D-9963 det 6 (modified), det 10, det 13.	ea	1	1	1	1	1	1	6	X			
13	1-1 1-2 1-3	3DA100-837	CAPACITOR, fixed; paper; 0.1 mf +20% -10%; 600 vdcw; HS metal case; $1\frac{3}{16}$ " lg x 1" wd x $\frac{1}{4}$ " thk; oil impr; two $\frac{3}{4}$ " lg solder lug term; two $\frac{3}{8}$ " wd mtg feet on $2\frac{1}{8}$ " centers; JAN pro JAN-C-25 JAN type CP53B1FF104V; (decreases interference of motor).	ea	3	1	1	2	4	19	X				
14	3-1	3DB1-208	CAPACITOR, fixed; paper; 1 mf +20% -10%; 600 vdcw; HS metal case; $2\frac{1}{2}$ " lg x $1\frac{3}{4}$ " wd x $\frac{7}{8}$ " thk; oil impr; two $\frac{3}{4}$ " lg solder lug term; two $\frac{3}{8}$ " wd mtg feet on $2\frac{3}{8}$ " centers; JAN pro JAN-C-25 JAN type CP53B1FF105V (decreases interference of motor).	ea	1	1	1	1	2	8	X				

15	E-26	4H3086A/C8	CONTACT, governor; make and break of governor circuit; $\frac{3}{16}$ " lg #2-56- NC-2 bolt w/cont inserted in head; bolt coin silver, cont platinum; no dimen greater than one inch; Sig C dwg #SC-D-9955 det 6, det 7.	ea	2 1 4 12 22 115 X
16	E-27	4H3086A/S2.1	CONTACT, interrupter: stationary cont for program disc; c/o adj screw w/thumb nut, cont and cont holder; brass screw, tungsten cont; $\frac{3}{16}$ " lg x $\frac{7}{16}$ " diam #8-32NC-2 thd screw w/ $\frac{7}{16}$ " diam head, 1.281" lg overall; $\frac{1}{8}$ " lg x $\frac{1}{8}$ " diam point of screw non-thd w/cont welded to holder, inserted and sol- dered in #53 drill hole; Sig C dwg #SC-D-9960 det 7, det 8, #SC-D- 9961 det 18, det 19.	ea	8 3 7 26 49 245 X
17	E-28	4H3086A/S6.1	CONTACT, interrupter: movable cont for program disc; c/o spring w/cont and cont holder; phosphor bronze spring, tungsten cont; spring $2\frac{1}{16}$ " lg $\frac{1}{4}$ " wd x 0.0159" thk, 0.125" thk overall; Sig C dwg #SC-D-9960 det 3, #SC-D-9961 det 16, det 17.	ea	1 1 4 15 30 150 X
18	E-25	4H313	CONTACT, interrupter: for master 1-sec timing control; c/o spring w/cont; phosphor bronze spring, tungsten cont; irregular shape; ap- prox $3\frac{7}{8}$ " lg x $\frac{3}{16}$ " wd x $\frac{1}{2}$ " thk over- all; single #44 hole and single slot spaced $2\frac{3}{8}$ " and $2\frac{5}{8}$ " from nearest mtg hole, contact welded to holder	ea	1 1 1 3 6 27 X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN-TIY PER EQUIP.	MAINTENANCE		SUPPLY		EXPEND-ABILITY NOTE	
						AUTHORIZED ALLOWANCES		STOCK GUIDE			
						ORGANIZATIONAL	Fixed Station	Repair Shop	Repair Shop		
				2nd	4th	1-4 Equip.	5-20 Equip.	Per 50 Equip.	Per 100 Equip.		
19	E-23	4H313-1	and riveted in hole ctr $1\frac{3}{4}$ " from nearest mtg hole; Sig C dwg #SC-D-9958 det 6, det 7. CONTACT, interrupter: for master 1-sec timing control; c/o spring w/cont and adj screw phosphor bronze spring, tungsten cont; irregular shape; approx $2\frac{5}{16}$ " lg x $\frac{9}{16}$ " wd x $\frac{1}{2}$ " thk overall; cont welded to holder and riveted in hole 0.1625" from end, $\frac{3}{8}$ " lg #4-40 Fil H mach screw in clamp sleeve near contact #27 hole $1\frac{1}{4}$ " from nearest mtg hole; Sig C dwg #SC-D-9957 det 3, #SC-D-9958 det 4, det 5, det 9.	ea	1	1	1	3	6	27	
20	E-29	4H3086A/C6	CONTACT ASSEMBLY, time interval: for program discs; c/o fixed and movable cont, cam stop, support, spring bumper, frame and mtg bolts; approx $3\frac{3}{8}$ " lg x $\frac{7}{8}$ " wd x $2\frac{1}{2}$ " h	ea	8	2	5	21	40	200	

21	E-30	4H3086A/C7	overall less mtg. studs; Sig C dwg #SC-D-9960, #SC-D-9951. CONTACT ASSEMBLY, time inter- val: master 1-sec control; cont w/ springs, adj screws, cam stop, and mtg block; approx $4''$ lg x $\frac{3}{4}''$ wd x $\frac{3}{8}''$ thk overall; Sig C dwg #SC-D- 9957, #SC-D-9958.	ea	1	1	1	4	7	34	X
22	O-5	4H3086A/C1	GEAR: spur; phosphor bronze, SAE #610; rotates disc assem; 20 deg in- volute teeth; 180 teeth 48 pitch, $3.750''$ PD; $3.791''$ OD 1.1874" ID, $\frac{1}{4}''$ thk; straight face; Sig C dwg #SC-D-9966 det 22, #SC-D-9963 det 9.	ea	1	1	1	2	4	20	X
23	O-3	4H3086A/G3.1	GEAR: worm; black phenolic type LTS-EM-2; drives pinion shaft; heli- cal gear teeth; right hand; 92 teeth; 48 pitch, $1.916''$ PD, to mesh w/ $\frac{1}{8}''$ PD single thd worm; $2.042''$ OD, $0.3124''$ ID, $\frac{3}{16}''$ thk; straight face; hub $\frac{3}{4}''$ OD, $0.3124''$ ID, $\frac{5}{16}''$ thk; Sig C dwg #SC-D-9951 det 13.	ea	1	1	1	3	6	27	X
24	O-2	4H3086A/G.2	GEAR: worm; black phenolic, type LTS-EM-2, weather proofed; drives master 1-sec control; helical gear teeth; right hand; 23 teeth; 48 pitch, $0.479''$ PD, to mesh w/ $\frac{1}{8}''$ PD single thd worm; $0.605''$ OD, $0.2499''$ ID; $\frac{3}{16}''$ thk; straight face; hub $\frac{9}{16}''$ OD, $0.2499''$ ID, $\frac{7}{16}''$ thk; Sig C dwg #SC-D-9951 det 11.	ea	1	1	1	3	6	27	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	QUAN- TITY PER EQUIP.	UNIT OF MEASURE	AUTHORIZED ALLOWANCES	MAINTENANCE		SUPPLY STOCK GUIDE	EXPEND- ABILITY NOTE		
							ORGANIZATIONAL	FIELD	DEPOT Repair Shop			
								4th	5th			
25	O-11	4H720	GEAR; spur; phosphor bronze, SAE 610; rotates 40-sec disc; 20 deg involute teeth; 72 teeth 48 pitch, 1.500" PD; gear 1.541" OD, 0.8657" ID, $\frac{7}{8}$ " thk, 2 $\frac{1}{2}$ " OD, $1\frac{1}{16}$ " thk overall; straight face; hub 1" OD, 0.8637" ID, $\frac{3}{4}$ " thk; Sig C dwg #SC-D-9966 det 24.	1.4 Equip.	ea	1	1	1	2	4	20	X
26	O-7	4H720-1	GEAR; spur; phosphor bronze SAE 610; transmits rotation from disc assem to 40-sec disc; 20 deg involute teeth; 90 teeth, 48 pitch, 1.875" PD; approx 1.916" OD, 1.1874" ID, $\frac{1}{4}$ " thk; straight face; hub 1 $\frac{5}{8}$ " OD, 1.1874" ID, $\frac{3}{8}$ " thk; Sig C dwg #SC-D-9966 det 23.	1.4 Equip.	ea	1	1	1	2	4	20	X
27	O-8	4H720-2	GEAR; spur; phosphor bronze SAE 610; section of split gear that increases speed from disc assem to 40-sec disc; 20 deg involute teeth; 90 teeth; 48 pitch; 1.875" PD, 1.916"	5x20 Equip.	ea	1	1	1	2	4	20	X

28	O-8	4H720-3	OD, 0.2499" ID, $\frac{1}{8}$ " thk; straight face; three #6-32NC-2 taps on $\frac{11}{16}$ " rad spaced 120 deg apart w/bolts for assem w/other section of gear; Sig C dwg #SC-D-9966 det 25, #SC-D-9963 det 16, det 17.	ea	1	1	X
			GEAR: spur; phosphor bronze, SAE 610; section of split gear that increases speed from disc assem to 40-see disc; 20 deg involute teeth; 90 teeth; 48 pitch, 1.875" PD; 1.916" OD, 0.2499" ID, $\frac{1}{8}$ " thk; straight face; hub $\frac{5}{8}$ " OD, 0.2499" ID, $\frac{1}{4}$ " thk; three 0.144" wd w/slots 0.269" lg on $\frac{11}{16}$ " rad spaced 120 deg apart for assem w/other section of gear; Sig C dwg #SC-D-9966 det 16.		1	1	
			GEAR: spur; phosphor bronze, SAE 610; section of split gear that transmits rotation to 40-sec disc; 20 deg involute teeth; 108 teeth; 48 pitch, 2.250" PD; 2.291" OD, 0.2499" ID, $\frac{1}{8}$ " thk; straight face; three #6-32 NC-2 taps on $\frac{11}{16}$ " rad spaced 120 deg apart w/bolts for assem w/other section of gear; Sig C dwg #SC-D-9962 det 16, det 17.	ea	1	1	X
29	O-10	4H720-4	GEAR: spur; phosphor bronze, SAE 610 section of split gear that transmits rotation to 40-sec disc; 20 deg involute teeth; 108 teeth; 48 pitch, 2.250" PD; 2.291" OD, 0.2499" ID,	ea	1	1	
30	O-10	4H720-5					X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	MAINTENANCE		SUPPLY		EXPENDABILITY NOTE	
				UNIT OF MEASURE	QUANTITY PER EQUIP.	STOCK GUIDE			
						AUTHORIZED ALLOWANCES	ORGANIZATIONAL		
				2nd	1st	Repair Shop	Repair Shop	Depot, Base	
						4th	5th	Depot, Base	
						Par 50 Equip.	Per 100 Equip.	Per 100 Equip.	
						1-4 Equip.	5-20 Equip.	Per 100 Equip.	
31	-----	4H3086A/G4	1/8" thk; straight face; hub 5/8" OD, 0.2499" ID, 1/4" thk; three 0.144" wd slot 0.269" lg on 1 1/16" rad spaced 120 deg apart for assen w/other section of gear; Sig C dwg #SC-D-9966 det 27.						
32	E-33	3G100-69	GOVERNOR: controls speed of motor at 1380 RPM; c/o stationary sub assen and rotating casting w/lifting lever, connectors, springs and adj screws; maintains 1380 RPM $\pm 0.25\%$; approx 3 1/2" lg x 1 1/4" wd x 2 1/2" h overall; Sig C dwg #SC-D-9954, #SC-D-9955, SC-D-9956.	ea	1	1	3	27 X	
33	E-4	4H3086A/B5.2	INSULATOR, bushing: XX black phenolic, weather proofed, 1/8" h overall; 3/8" ID, 7/16" OD; Sig C dwg #SC-D-9955 det 16 (for governor assembly).	ea	1	1	3	27 X	
			INSULATOR, bushing: XX black phenolic, weather proofed; 5/32" lg	ea	8	1	2	62 X	

34	E-3	4H3086A/B5.1	overall; head $\frac{1}{16}$ " lg x $\frac{1}{4}$ " OD, body $\frac{3}{32}$ " lg x 0.150" OD, 0.0935" ID, overall; Sig C dwg #SC-D-9961 det 30 (insulates mounting screw of contact spring).	ea	8	1	2	7	12	62	X
35	E-11	3G100.70	INSULATOR, bushing: XX black phenolic, weather proofed; $\frac{7}{32}$ " lg overall; head $\frac{1}{16}$ " lg x $\frac{1}{4}$ " OD, body $\frac{3}{32}$ " lg x 0.150" OD, 0.0935" ID overall; Sig C dwg #SC-D-9961 det 31 (insulates mounting screw of contact spring).	ea	8	1	2	7	12	62	X
36	E-8	4H3086A/B5.5	INSULATOR, bushing: XX black phenolic, weather proofed; $\frac{5}{16}$ " lg overall; shaft $\frac{1}{8}$ " lg x $\frac{3}{16}$ " OD, ends $\frac{3}{16}$ " thick x $\frac{3}{8}$ " OD, 0.067" drill through ctr, counterbored $\frac{7}{16}$ " diam x $\frac{3}{16}$ " dia at one end; Sig C dwg #SC-D-9961, det 29 (for solderless connector of disc contact assembly).	ea	8	1	2	7	12	62	X
37	E-1	4H3086A/B5.3	INSULATOR, bushing: XX black phenolic; weather proofed; $\frac{23}{32}$ " lg overall; head $\frac{1}{16}$ " lg x $\frac{1}{2}$ " OD, body $\frac{3}{16}$ " lg, $\frac{3}{8}$ " OD, 0.196" ID overall; Sig C dwg #SC-D-9961 det 28 (insulates stud that mounts disc contact assembly on base).	ea	16	1	4	12	22	115	X

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						AUTHORIZED ALLOWANCES ORGANIZATION		STOCK GUIDE			
						Fixed Station	2nd	FIELD	DEPOT		
38	E-34	3G100-71	(insulates mounting screw of cam stop).			1	1	1	1		
			INSULATOR, bushing: XX black phenolic, weather proofed; $\frac{1}{2}''$ lg overall; 0.189" ID, 0.250" OD; Sig C dwg #SC-D-9655 det 15 (for governor assembly).	ea	1				6	27	
39	E-35	3G100-72	INSULATOR, bushing: XX black phenolic, weather proofed; $\frac{19}{32}''$ lg overall; $\frac{1}{4}''$ ID, $\frac{3}{8}''$ OD; Sig C dwg #SC-D-9447 det 6 (for motor lead binding posts).	ea	2	1	1	2	3	17	
40	E-9	4H3086A/B5.4	INSULATOR, bushing: XX black phenolic, weather proofed; $\frac{3}{4}''$ lg overall; slotted head $\frac{5}{16}''$ lg x $\frac{1}{2}''$ OD w/0.042" drill hole $\frac{3}{32}''$ d in underside for mtg pin, body 0.308" OD, 0.204" ID overall; Sig C dwg #SC-D-9961 det 26 (insulates terminal stud of disc contact assembly).	ea	8	1	2	8	15	72	

41 E-5

3G320-24

INSULATOR, plate: rectangular; ea

black phenolic type LTS-E-2,
weather proofed; $2\frac{5}{16}$ " lg overall; $\frac{1}{4}$ "
wd x $\frac{1}{16}$ " thk overall, two 0.154"
diam holes 0.344" c to c; Sig C dwg
#SC-D-9960 det 5 (insulates contact
spring and cam stop from support).

INSULATOR, plate: rectangular; ea

black phenolic type LTS-2, weather
proofed; $1\frac{1}{4}$ " lg x 0.280" wd x $\frac{1}{16}$ "
thk overall, two 0.405" diam holes,
single 0.1065" diam hole spaced $\frac{7}{32}$ "
c to c, $\frac{3}{16}$ " from one end; Sig C
dwg #SC-D-9958 det 12 (spacer for
mounting springs of master 1-second
contact).

INSULATOR, plate: rectangular; ea

black phenolic type LTS-E-3,
weather proofed; $2\frac{5}{16}$ " lg x $\frac{7}{8}$ " wd x
 $\frac{1}{8}$ " thk, single 0.201" hole and single
 $\frac{11}{32}$ " hole spaced $1\frac{1}{16}$ " c to c $\frac{1}{16}$ " from
one end; Sig C dwg #SC-D-9951 det
4 (insulates 40-second disc contact
from frame).

INSULATOR, plate: rectangular; ea

black phenolic type LTS-E-3,
weather proofed; $6\frac{3}{4}$ " lg x $2\frac{5}{16}$ " wd x
 $\frac{1}{8}$ " thk overall, seven 0.201" diam
holes spaced approx 1" apart ctr $\frac{11}{16}$ "
from one edge, seven $\frac{1}{16}$ " holes spaced
as above ctr $1\frac{1}{16}$ " from same edge;
Sig C dwg #SC-D-9951 det 2 (insu-

42 E-36

3G320-25

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

43 E-7

3G320-26

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

44 E-37

3G320-27

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

INSULATOR, plate: rectangular; ea

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN-TITY PER EQUIP.	AUTHORIZED ORGANIZATIONAL ALLOWANCES	MAINTENANCE			SUPPLY			EXPEND-ABILITY NOTE	
							STOCK GUIDE		FIELD	DEPOT		STOCK GUIDE Dept., Base		
							Repair Shop	4th		Repair Shop	5th			
							1-4 Equip.	5-20 Equip.	Per 50 Equip.	Per 100 Equip.	Per 100 Equip.			
45	H-18	2Z5827.273	lates cam contact assemblies from frame). KNOB; round; steel, zinc coated; for 0.125" diam shaft; fastens w/0.040" diam x $\frac{1}{4}$ " lg steel pin; stamped w/clockwise arrow and "TNC" filled w/permanent black $\frac{5}{16}$ " lg x $\frac{3}{8}$ " diam overall, $\frac{3}{16}$ " d shaft hole; med straight knurl; Sig C dwg #SC-D-9955 det 13 (turns governor adjustment screw).	ea	1	1	1	1	1	1	1	4	X	
46	8-1	4H3086A/M1	MOTOR, DC: series type; 1/35 hp, 1750 RPM, governor regulated; governed at 1380 RPM; closed frame; dust-proof; worm mounted on shaft; motor $4\frac{5}{16}$ " lg (excluding shaft) x $3\frac{1}{2}$ " wd x $3\frac{1}{2}$ " d overall; 0.232" shaft diam turned down to 0.1875" diam $1\frac{1}{4}$ " lg from pulley end, protruding $1\frac{5}{16}$ " from frame 24 v DC, 0.7 amp; Emerson Elec type 35202-AJ frame; ball bearing; Emerson	ea	1	1	1	1	3	6	27	X		

47	H-36	6L3605-40-3F	Elec type 35208-AJ; Sig C dwg #SC-D-9959.	NUT, hexagon: steel, phosphate finished; washer faced bearing surface; #15-40 NC-2; $\frac{3}{16}$ " across flats; Sig C dwg #SC-D-9951 det 15 (for stud that fastens contact support spring).	ea	8	1	1	3
48	H-37	6L3606-32.3	NUT, hexagon: steel, zinc coated; #6-32-NC-2 (for screw that fastens 120 ohm resistor on frame).	ea	2	1	1	1	2
49	H-39	6L3110-32-4	NUT, hexagon: brass; unfinished bearing surface; #10-32 NF-2; $\frac{3}{16}$ " thk; $\frac{1}{4}$ " across flats; Sig C dwg #SC-D-9955 det 23 (for governor assembly).	ea	1	1	1	1	1
50	H-14	6L3610-32.3	NUT, hexagon: steel, iridate or chrome treatment; #10-32 NF-2 STD; (for various #10-32 NF-2 screws).	ea	31	1	3	10	18
51	H-38	6L3606-32-4F	NUT, hexagon: steel, phosphate finished; $\frac{1}{4}$ " diam x 0.010" thk washer faced bearing surface; #6-32 NC-2; $\frac{1}{16}$ " thk overall; $\frac{1}{4}$ " thk overall; $\frac{1}{4}$ " across flats; Sig C dwg #SC-D-9963 det 17 (for screw that joins sections of split gears).	ea	6	1	1	3	5
52	H-40	6L3506-24-10-1	NUT, hexagon: brass; unfinished bearing surface; $\frac{3}{8}$ "-24 NF-2; $\frac{3}{16}$ " thk overall; $\frac{5}{8}$ " across flats; Sig C dwg #SC-D-9955 det 21 (for governor assembly).	ea	1	1	1	1	1
53	H-41	6L3506-24-64S	NUT, hexagon: steel, phosphate finished; $\frac{3}{8}$ "-24 NF-2 STD (check nut at 60-second disc ends of tie rods).	ea	3	1	1	2	3

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	QUAN-TITY PER EQUIP.	MAINTENANCE		SUPPLY STOCK GUIDE	EXPEND-ABILITY NOTE		
					AUTHORIZED ALLOWANCES					
					ORGANIZATIONAL	FIELD				
					Fired Station 2nd	Repair Shop 4th	Depot, Repair Shop 5th	Depot, Base		
					1-4 Equip.	5-20 Equip.	Per 50 Equip.	Per 100 Equip.		
							Per 100 Equip.	Per 100 Equip.		
54	H-42	6L3841-7-1	PIN, locating: locates gear on one end and 60-sec disc on other end of shaft housing; drill rod steel; $\frac{7}{16}$ " lg x 0.09375" OD overall; Sig C dwg #SC-D-9963 det 9.	ea	4	1	1	3		
55	H-43	6L3941-4-3	PIN, locking: fastens knob on governor adjustment screw; steel; $\frac{1}{4}$ " lg x 0.040" diam.	ea	1	1	2	17		
56	H-44	6L3941-4-5	PIN, locking: locks bushing insulator into frame of disc cont assem; drill rod steel; $\frac{15}{32}$ " lg x 0.040" diam; Sig C dwg #SC-D-9961 det 20.	ea	8	1	2	X		
57	H-28	6L3941-4-6	PIN, locking: fastens worm and shaft extension on motor shaft; cold finished steel; head $\frac{5}{16}$ " diam x 0.031" thk, body 0.0625" diam x 0.281" lg; Sig C dwg #SC-D-9951 det 5.	ea	2	1	2	70		
58	H-45	6L3904-10F-1	PIN, taper; steel; MORSE, #4/0 taper; 0.109" largest diam, $\frac{5}{8}$ " lg overall (locates split gears on shaft).	ea	2	1	1	34		

59 / O-67

3H4328.11-3

		PLATE, spacer; for master 1-sec cont mtg; black phenolic type LTS-E-2, weather proofed; $1\frac{1}{16}$ " lg x $\frac{1}{2}$ " wd x $\frac{1}{16}$ " thk overall; Sig C dwg #SC-D- 9958 det 13.	ea	1	1	1	1	1	1	1	10 X
60	E-31	3Z209	POST, binding; TM-109; screw; $2\frac{3}{8}$ " diam overall x $1\frac{3}{16}$ " lg above mig surface; $\frac{3}{4}$ " lg #10-32 NF-2 thd; bakelite cap and base; locating dowel pin; knurled cap; Sig C dwg #SC- D-530 (for terminal board).	ea	11	1	2	9	16	80	X
61	E-32	3Z2239.1	POST, binding; TM-139; screw; $2\frac{3}{8}$ " diam overall x $1\frac{3}{16}$ " lg above mig hole; $1\frac{1}{16}$ " lg #10-32 NF-2 thd; bakelite cap and base; locating dowel pin; knurled cap; Sig C dwg #SC-D- 530 (for connecting motor into circuit).	ea	2	1	1	2	4	20	X
62	R-1	3Z6001B2-6	RESISTOR, fixed; wire wound; 12.5 ohms $\pm 5\%$; 10 w; $2\frac{1}{2}$ " lg x $\frac{9}{16}$ " diam; 2 tab term approx $\frac{5}{8}$ " lg x $\frac{5}{32}$ " wd; ITC type #DH; (in series with motor circuit).	ea	1	1	1	1	2	12	X
63	R-2	3RC21AE101K	RESISTOR, fixed; composition; 100 ohms $\pm 10\%$; $\frac{1}{2}$ w; approx 0.655" lg x 0.249" diam; 2 axial wire leads; JAN type RC21AE101K (decreases interference of motor).	ea	1	1	1	1	2	3	X
64	R-3	3Z6012A5-2	RESISTOR, fixed; wire wound; 125 ohms $\pm 5\%$; 10 w; $2\frac{1}{2}$ " lg x $\frac{9}{16}$ " diam; 2 tab term approx $\frac{5}{8}$ " lg x $\frac{1}{4}$ " wd; International Type DH (minimizes arcing of governor contacts).	ea	1	1	1	1	1	2	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASUREMENT	QUANTITY PER EQUIP.	AUTHORIZED ALLOWANCES ORGANIZATIONAL Fixed Station 2nd	MAINTENANCE			SUPPLY STOCK GUIDE	EXPENDABILITY NOTE
							STOCK GUIDE		FIELD	DEPOT	Repair Shop
							4th	5th		Depot, Base	
65	H-18	6L4713-9	SCREW, adjustment: for movable governor cont assem; cold finished steel, zinc coated; $\frac{3}{16}$ " lg x 0.187" diam overall; #3-48 NC-2 thd to collar, $\frac{1}{4}$ " of shaft has #60 drill hole and $\frac{1}{16}$ " lg straight knurl $\frac{1}{16}$ " from end; Sig C dwg #SC-D-9955 det 14.	ea	1	1	1	1	2	12	X
66	H-9	6L6256-5.1	SCREW, machine: slot drive; RH; brass, #2-56, NC-2; $\frac{3}{16}$ " lg full thd (mounts disc contact spring).	ea	8	1	2	7	13	62	X
67	H-10	6L6256-6.498	SCREW, machine: slot drive; RH; steel, cad or zinc plated w/ridite treatment; #2-56, NC-2; $\frac{3}{8}$ " lg; full thd (mounts disc contact spring).	ea	8	-----	-----	-----	-----	62	X
68	H-8	6L6256-7.1	SCREW, machine: slot drive; RH; brass; #2-56, NC-2; $\frac{7}{16}$ " lg; full thd (mounts disc cam stop).	ea	16	1	1	6	10	48	X
69	H-30	6L6348-2.35H	SCREW, machine: slot drive; fil H, unfinished; brass; #3-48 NC-2; $\frac{1}{8}$ " lg;	ea	1	1	1	1	1	6	X

70	H-47	6L6348-4.1SF	full thd; cone point (mounts stop on governor contact lifting lever). SCREW, machine; slot drive; RH, unfinished; steel, phosphated finished; #3-48 NC-2; $\frac{1}{4}$ " lg; full thd (fastens bumper on stud assembly).	ea	1	1	1	1	1	1	6	X
71	H-31	6L6348-6.3	SCREW, machine; slot drive; fil H unfinished brass; #3-48 NC-2; $1\frac{1}{16}$ " lg $\frac{3}{4}$ " lg thd; $\frac{3}{32}$ " thk x $\frac{1}{8}$ " diam head; $\frac{3}{4}$ " diam x $\frac{1}{16}$ " thk shoulder; flat point; Sig C dwg #SC-D-9956 det 7 (adjusts balance of rotating part of governor assembly).	ea	1	1	1	1	1	1	6	X
72	H-48	6L6440-4.32S	SCREW, machine; slot drive; fil HD, unfinished steel, normal hardness, zinc coated; #4-40 NC-2; $1\frac{1}{4}$ " lg; full thd; corners at point slightly rounded; Sig C dwg #SC-D-9953 det 4 (fastens master 1-second cam on shaft).	ea	2	1	1	1	2	2	10	X
73	H-49	6L6632-3.49S	SCREW, machine; slot drive; RH; steel; #6-32 NC-2; $\frac{3}{16}$ " lg; full thd (fastens cover on master 1-second contact assembly).	ea	3	1	1	1	2	3	13	X
74	H-1	6L6632-5.49S	SCREW, machine; slot drive; RH; steel; #6-32 NC-2; $\frac{5}{16}$ " full thd (holds 40-second disc assembly on shaft).	ea	1	1	1	1	1	1	6	X
75	H-50	6L6632-5.5SF	SCREW, machine; slot drive; washer head; steel, normal hardness phosphated finished #6-32 NC-2; $\frac{5}{16}$ " lg; full thd; (fastens cover on governor).	ea	4	1	1	1	2	3	17	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASUREMENT	QUAN-TITY PER EQUIP.	MAINTENANCE		SUPPLY		EXPEND-ABILITY NOTE	
						AUTHORIZED ALLOWANCES		STOCK GUIDE			
						ORGANIZATIONAL Fixed Station	FIELD	DEPOT	Repair Shop		
				2nd		4th	5th				
						1-4 Equip.	5-20 Equip.	Per 50 Equip.	Per 100 Equip.		
76	H-51	6L6632-8.49S	SCREW, machine: slot drive; RH; steel, cad or zinc plated w/iridite treatment; #6-32 NC-2; $\frac{1}{2}$ " lg; full thd (fastens motor on frame).	ea	4	1	1	1	2	X	
77	H-52	6L626-8SHF	SCREW, machine: slotted hex head, unfinished; steel, normal hardness, phosphate finished, #6-32 NC-2 thd; $\frac{1}{2}$ " lg; full thd; Sig C dwg #SC-D-9963 det 16, det 17 (joins two sections of split gear).	ea	6	1	1	3	5	X	
78	H-53	6L6632-44.49S	SCREW, machine: slot drive; RH; unfinished; steel, zinc coated; #6-32 NC-2 thd; $2\frac{3}{4}$ " lg; full thd; (fastens 120 ohm resistor on frame).	ea	1	1	1	1	1	X	
79	H-7	6L7032-6.49S	SCREW, machine: slot drive; RH; steel, cad or zinc plated w/iridite treatment; #10-32 NF-2 thd; $\frac{3}{8}$ " lg; full thd (fastens gear on 40-second disc).	ea	3	1	1	1	2	X	
80	H-55	6L7032-8.49S	SCREW, machine: slot drive; RH; steel, cad or zinc plated w/iridite	ea	2	1	1	1	2	X	

81	H-54	6L4904-12.3SF	treatment; #10-32 NF-2; $\frac{1}{2}$ " lg; full thd (fastens stationary part of governor on frame).	SCREW, machine; slot drive; Fil HD, unfinished; steel, normal hardness phosphate finished; # $\frac{1}{4}$ "-20 NC-2; $\frac{3}{4}$ " lg; full thd; (fastens hub blocks on frame).	ea	4	1	1	1	2	2	10	X
82	H-35	4L7920-4-32.12S	SCREW, machine; slot drive; Fil HD, unfinished steel, normal hardness, cad, steel, or zinc plated w/iridite treatment; # $\frac{1}{4}$ "-20 NC-2; 2" lg full thd (fastens frame to base).	SCREW, machine; slot drive; Fil HD, unfinished steel, normal hardness, cad, steel, or zinc plated w/iridite treatment; # $\frac{1}{4}$ "-20 NC-2; 2" lg full thd (fastens frame to base).	ea	4	1	1	1	2	2	10	X
83	H-56	6L18506-2.33	SCREW, set; slot drive; headless; steel; phosphate finished; #6-32 NF-2; $\frac{1}{8}$ " lg; cup point (fastens collars on master 1-second control drive shaft).	SCREW, set; slot drive; headless; steel; phosphate finished; #6-32 NF-2; $\frac{1}{8}$ " lg; cup point (for collars on pinion shaft).	ea	4	1	1	1	2	2	10	X
84	H-57	6L18506-3.312	SCREW, set; slot drive; headless; steel; phosphate finished; #6-32 NF-2; $\frac{1}{8}$ " lg; cup point (for collars on pinion shaft).	SCREW, set; slot drive; headless; steel; phosphate finished; #6-32 NF-2; $\frac{1}{8}$ " lg; cup point (for collars on pinion shaft).	ea	2	1	1	1	2	2	10	X
85	H-32	6L18510-2.31C	SCREW, set; slot drive; headless; steel; normal hardness, zinc coated; #10-32 NF-2; $\frac{1}{8}$ " lg; cup point; (fastens governor on motor shaft).	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{1}{8}$ " lg; cup point; (fastens split gears on shaft).	ea	2	1	1	1	2	2	10	X
86	H-58	6L18510-3.31F	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{1}{8}$ " lg; cup point.	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{1}{8}$ " lg; cup point.	ea	2	1	1	1	2	2	10	X
87	H-60	6L18510-4.31F	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{1}{4}$ " lg; cup point.	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{1}{4}$ " lg; cup point.	ea	2	1	1	1	2	2	10	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN-TY PER EQUIP.	MAINTENANCE		SUPPLY		STOCK GUIDE	EXPEND-ABILITY NOTE		
						AUTHORIZED ALLOWANCES		STOCK GUIDE					
						ORGANIZATIONAL	Fitted Station	FIELD	DEPOT				
						2nd	3rd	Repair Shop	Repair Shop	Depot, Base			
						1-4 Equip.	5-20 Equip.	4th	5th	Per 50 Equip.	Per 100 Equip.		
88	H-59	6L18510-4-35F	(fastens worm gear on master 1-second drive shaft). SCREW, set; slot drive; headless; steel; normal hardness; phosphate finished; #10-32 NF-2; $\frac{1}{4}$ " lg; cone point; (fastens gear on disc shaft housing).	ea	2	1	1	1	2	10	X		
89	H-61	6L18510-6-31F	SCREW, set; slot drive; headless; steel; normal hardness, phosphate finished; #10-32 NF-2; $\frac{3}{8}$ " lg; cup point; (fastens worm gear on pinion drive shaft, fastens extension on motor shaft).	ea	2	1	1	1	2	10	X		
90	O-68	4H1906	SHAFT: mounts bushing for soldering connector or screw; stainless steel type 416; $\frac{7}{16}$ " lg x 0.0635" diam; $\frac{5}{64}$ " of one end flattened to $\frac{3}{8}$ " wd; Sig C dwg #SC-D-9960 det 12.	ea	8	1	1	2	3	17	X		
91	O-4	4H3086A/S4	SHAFT: pinion that drives disc assembly; steel, park-o-lubrized; cylindrical; $3\frac{3}{16}$ " lg x 0.3123" diam overall, flattened side one end $\frac{9}{16}$ " lg x $\frac{1}{2}$ " d; un-	ea	1	1	1	1	1	4	X		

92	O-61	4H3086A/S7	SPRING: flatted portion $\frac{3}{16}$ " d. 20 deg involute spur gear teeth $\frac{7}{16}$ " lg. other end, 48 pitch, 12 teeth; $\frac{1}{4}$ " PD; Sig C dwg #SC-D-9952 det 15.	ea	8	1	3	12	22	115	X
93	O-62	4H3086A/S8	SPRING: helical compression type; for cont brush holder; #24 copper wire; approx $\frac{3}{8}$ " lg when compressed $\frac{1}{2}$ " diam overall.	ea	2	1	1	4	2	34	X
94	O-63	4H1911-1	SPRING: helical extension type; balance rotating part of governor; 0.0118" diam spring steel wire, parko-lubrized; approx $1\frac{1}{4}$ " lg x $\frac{1}{8}$ " diam overall without lead; Sig C dwg #SC-D-9956 det 4.	ea	1	1	1	2	4	20	X
95	O-64	4H1911	SPRING: helical extension type; tension on movable cont, adjusted to control speed of governor; 0.006" diam spring steel wire, parko-lubrized; approx 0.6" lg x $\frac{3}{16}$ " diam overall without load; Sig C dwg #SC-D-9955 det 22.	ea	1	1	1	2	4	20	X
96	O-26	4H3086A/S5	STOP, cam; for disc cont spring; steel, case hardened; no dimen greater than 1"; Sig C dwg #SC-D-9960 det 6.	ea	8	1	1	3	6	29	X
97	O-46	4H1913	STOP, cam; for master 1-sec cont spring; black phenolic type LTS-	ea	1	1	1	1	2	12	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	QUAN-TITY PER EQUIP.	UNIT OF MEAS-URE	MAINTENANCE			SUPPLY STOCK GUIDE	EXPEND. ABILITY NOTE		
						AUTHORIZED ALLOWANCES		ORGANIZATIONAL Fixed Station 2nd				
						FIELD	DEPOT					
				1-4 Equip.	5-20 Equip.	Repair Shop 4th	Repair Shop 5th	Per 50 Equip.	Per 100 Equip.	Per 100 Equip.		
98	O-41	4H1913-1	E-2, weather proofed; no dimension greater than one inch, Sig C dwg #SC-D-9958 det 14.	ea	1	1	1	1	1	X		
99	E-38	4H3086A/C9	STOP, lever: for movable cont of governor; XX black phenolic, weather proofed; $\frac{7}{8}$ " h x $\frac{3}{16}$ " OD overall; Sig C dwg #SC-D-9956 det 5.	ea	8	1	2	5	10	49		
100	3F	3F3914.2	STRAP, connector: connects movable disc contact to common of circuit; #34 (.006") phosphor bronze; curled into irregular shape; 0.865" wd x 1.209" h x $\frac{3}{16}$ " d; spade ends for mechanical connection; Sig C dwg #SC-D-9960 det 10.	ea	1	1	1	1	2	X		
			STROBOSCOPE: 46 vibrations per sec, fixed freq not calibrated; $11\frac{1}{16}$ " lg x 2.3778" wd x 1.0658" thk overall; accuracy $\pm 0.05\%$ at 20 deg C; manually operated, metal case; tuning fork w/slotted diaphragm attached to ea prong for checking speed	ea								

of motor at 1380 RPM in TIME / INTERVAL APPARATUS SEE -86-											
101	H-62	6L31123	A; Sig C dwg #SC-D-9970. STUD: steel; phosphate finished; $\frac{3}{8}$ " lg overall $\frac{1}{8}$ " lg flattened to $\frac{1}{16}$ " thk; $\frac{1}{4}$ " lg #5-40 NC-2; 0.052" hole in ctr of flattened part; (fastens contact support spring).	ea	8	1	2	5	10	49	X
102	H-13	6L31229	STUD: brass; $2\frac{5}{16}$ " lg overall; full thd #10-32 NF-2; Sig C dwg #SC-D-9961 det 24 (mounts contact assembly in frame).	ea	8	1	2	5	10	49	X
103	H-12	6L31232	STUD: brass; $2\frac{5}{8}$ " lg overall; one end has $1\frac{3}{4}$ " lg #10-32 NF-2 thd, opposite end has slot 0.065" wd x $\frac{3}{16}$ " d; $\frac{13}{16}$ " lg x $\frac{3}{16}$ " wd terminal strip w/#2-56 NC-2 tap inserted and brazed in slot, incl $\frac{3}{16}$ " lg #2-56 NC-2 screw; Sig C dwg #SC-D-9961 det 22 and det 23 (mounts contact assembly on frame).	ea	8	1	2	5	10	49	X
104	H-11	4H3086A/A1	STUD ASSEMBLY: adj cont bumper; c/o 1" lg #10-32 NF-2 Fil H mach screw w/#10-32 NF-2 nut and SAE reg lock washer, $\frac{1}{4}$ " lg #3-48 NC-2 RH mach screw w/washer, and washer, for std #6-screw; steel, zinc coated; approx $1\frac{1}{4}$ " lg x $\frac{5}{16}$ " diam overall; Sig C dwg #SC-D-9960 det 9.	ea	8	1	2	5	10	49	X
105	S-1	3Z9863-52K	SWITCH, toggle: DPST; 25 amp 125 v AC, 9 amp 250 v AC; plastic body;	ea	1	1	1	1	2	12	X

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN- TITY PER EQUIP.	MAINTENANCE		SUPPLY		STOCK GUIDE NOTE
						AUTHORIZED ALLOWANCES	ORGANIZATIONAL Fixed Station 2nd	FIELD Repair Shop 4th	DEPOT Repair Shop 5th	
106	H-63	6L52003-2	1 $\frac{1}{16}$ " lg x 4 $\frac{9}{64}$ " wd x 11 $\frac{1}{16}$ " d overall; 1 $\frac{1}{16}$ " lg bat type handle; locking action, normally open; solder lug term; JAN type ST52K (controls stop and start mechanism).	ea	2	1	1	2	4	20
107	H-64	4H3086A/W1	WASHER, flat: XX black phenolic, weather proofed, round, 1 $\frac{3}{64}$ " ID, 7 $\frac{7}{8}$ " OD, $\frac{1}{8}$ " thk; 0.144" drill hole on $\frac{1}{4}$ " rad; Sig C dwg #SC-D-9947 det 8 (for motor lead binding posts).	ea	8	1	2	7	13	62
108	H-65	6L52005-2	WASHER, flat: XX black phenolic, weather proofed; round, 0.196" ID, $\frac{1}{2}$ " OD, $\frac{1}{8}$ " thk; Sig C dwg #SC-D-9961 det 27 (for terminal stud of disc contact assembly).	ea	2	1	1	2	4	20

109	H-33	6L52011-3	WASHER, flat: XX black phenolic, weather proofed; round, $\frac{3}{8}$ " ID, $\frac{1}{4}$ " OD, $\frac{1}{16}$ " thk; Sig C dwg #SC-D-9955 (for governor assembly).	ea	2	1	1	2	4	20	X
110	H-66	6L52011-2	WASHER, flat: XX black phenolic, weather proofed; round, $\frac{13}{16}$ " ID, $\frac{7}{8}$ " OD, $\frac{1}{8}$ " thk; Sig C dwg #SC-D-9947 (for motor lead binding posts). det 7 (for motor lead binding posts).	ea	2	1	1	2	4	20	X
111	H-67	6L52003-1	WASHER, flat: XX black phenolic, weather proofed; round w/one flat side and rectangular cut 90 deg, 0.189" ID, 1" OD x $\frac{3}{4}$ " wd, $\frac{1}{16}$ " thk overall; rectangular cut is $\frac{19}{64}$ " wd x $\frac{7}{16}$ " d; Sig C dwg #SC-D-9955 det 9 (for governor assembly).	ea	11	1	1	1	4	7	X
112	H-68	6L58006C	WASHER, flat: steel, zinc coated or phosphate finished; round, STD for #6-screw (for various #6-screws).	ea	8	1	1	3	6	29	X
113	H-69	6L58004-1C	WASHER, flat: steel, cad or zinc plated w/iridite treatment, round, STD for $\frac{1}{4}$ " screw (for bolts that fasten frame on base).	ea	2	1	1	1	2	10	X
114	H-70	6L70002-1C	WASHER, lock: steel, zinc coated; SAE reg for #2 screw; split ring type (for master 1-second cam stop mounting).	ea	35	1	3	10	10	97	X
115	H-71	6L70010-2C	WASHER, lock: steel, cad or zinc plated w/iridite treatment, round, SAE reg for #10-screw; split ring type.	ea	8	1	1	3	6	29	X
116	H-72	6L71004C-1	WASHER, lock: steel, cad or zinc plated w/iridite treatment, round,	ea							

ITEM NO.	REFERENCE SYMBOL	STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUAN-TITY PER EQUIP.	MAINTENANCE			SUPPLY STOCK GUIDE	EXPE-N-DIBILITY NOTE
						AUTHORIZED ALLOWANCES		STOCK GUIDE		
						ORGANIZATIONAL	Fixed Station	FIELD	DEPOT	
				2nd		1-4 Equip.	5-20 Equip.	Repair Shop	5th	Depot, Base
						Per 50 Equip.	Per 100 Equip.	Per 50 Equip.	Per 100 Equip.	Per 100 Equip.
117	O-1	4H3086A/W2	SAE reg for $\frac{1}{4}$ " screw; split ring type (for bolts in frame). WORM, gear: drive rotating mechanism; steel, drill rod; $\frac{1}{2}$ " lg single thd, RH, 48 pitch, 0.3333 PD, 0.3749" OD, 0.1875" ID $\frac{5}{8}$ " lg overall; Sig C dwg #SC-D-9851 det 7.	ea	1	1	1	3	6	27 X

STOCK NUMBER LIST											
Stock No.	Item No.	Stock No.	Item No.	Stock No.	Item No.	Stock No.	Item No.	Stock No.	Item No.	Stock No.	
2Z5827.273	-----	45	3G320-25	-----	42	3Z209	-----	-----	60	4H720-2	Item No.
3DA100-837	-----	13	3G320-26	-----	43	3Z239.1	-----	-----	61	4H720-3	-----
3DB1-208	-----	14	3G320-27	-----	44	3Z6001B2-6	-----	-----	62	4H720-4	-----
3F3914.2	-----	100	3H305-5	-----	1	3Z6012A5-2	-----	-----	64	4H720-5	-----
3G100-69	-----	32	3H330-24	-----	5	3Z9863-52K	-----	-----	105	4H1906	-----
3G100.70	-----	35	3H330-25	-----	3	4H313	-----	-----	18	4H1911	-----
RG100-71	-----	38	3H330-26	-----	4	4H313-1	-----	-----	19	4H1911-1	-----
RG100-72	-----	39	3H4328.11-3	-----	59	4H720	-----	-----	25	4H1913	-----
3G320-24	-----	41	3RC21AE101K	-----	63	4H720-1	-----	-----	26	4H1913-1	-----

STOCK NUMBER LIST

Stock No.	Item No.	Stock No.	Item No.	Stock No.	Item No.	Stock No.	Item No.		
4H3086A/A1	104	4H3086A/M1	46	6L3941-4-3	-----	55	6L18506-3-312	-----	84
4H3086A/B1.1	2	4H3086A/S2.1	16	6L3941-4-5	-----	56	6L18510-2-31C	-----	85
4H3086A/B4.1	7	4H3086A/S4	91	6L3941-4-6	-----	57	6L18510-3-31F	-----	86
4H3086A/B5.1	34	4H3086A/S5	96	6L4713-9	-----	65	6L18510-4-31F	-----	87
4H3086A/B5.2	33	4H3086A/S6.1	17	6L4904-12.3SF	-----	81	6L18510-4-35F	-----	88
4H3086A/B5.3	37	4H3086A/S7	92	6L6256-5.1	-----	66	6L18510-6-31F	-----	89
4H3086A/B5.4	40	4H3086A/S8	93	6L6256-6-49S	-----	67	6L31123	-----	101
4H3086A/B5.5	36	4H3086A/W1	107	6L6256-7.1	-----	68	6L31229	-----	102
4H3086A/B6	8	4H3086A/W2	117	6L6348-2.35H	-----	69	6L31232	-----	103
4H3086A/C1	22	4L7920-4-32.12S	82	6L6348-4.1SF	-----	70	6L52003-1	-----	111
4H3086A/C1.1	9	6L626-8HF	77	6L6348-6.3	-----	71	6L52003-2	-----	106
4H3086A/C2.1	10	6L3110-32-4	49	6L6440-4.32S	-----	72	6L52005-2	-----	108
4H3086A/C3.1	11	6L3506-24-10-1	52	6L6632-3.49S	-----	73	6L52011-2	-----	110
4H3086A/C4.1	12	6L3506-24-64S	53	6L6632-5.5SF	-----	75	6L52011-3	-----	109
4H3086A/C6	20	6L3005-40-3F	47	6L6632-5.49S	-----	74	6L58004-1C	-----	113
4H3086A/C7	21	6L3606-32-3	48	6L6632-8.49S	-----	76	6L58006C	-----	112
4H3086A/C8	15	6L3606-32-4F	51	6L6632-44.49S	-----	78	6L70002-1C	-----	114
4H3086A/C9	99	6L3610-32.3	50	6L7032-6.49S	-----	79	6L70010-2C	-----	115
4H3086A/G2	24	6L3841-7-1	54	6L7032-8.49S	-----	80	6L71004C-1	-----	116
4H3086A/G3.1	23	6L3904-10F-1	58	6L18506-2.33	-----	83	6Z1018.1	-----	6
4H3086A/G4	-----	-----	-----	-----	-----	-----	-----	-----	31

BASIC ISSUE ITEMS

(The following listed items comprise the current basic issue equipment consisting of those items required for initial operation, running spare parts and accessories.)

STOCK NO.	DESCRIPTION	UNIT OF MEASURE	QUANTITIES REQUIRED		
			FOR INITIAL OPERATION	RUNNING SPARES AND ACCESSORIES	TOTALS
4H3086A	TIME INTERVAL APPARATUS, EE-86-A: Includes the following items:				
4H3086AZ	BARE UNIT -----	ea	1	-----	1
3F3914.2	STROBOSCOPE: 46 vibrations per sec; fixed frequency -----	ea	1	-----	1
TM-11-445	TECHNICAL MANUAL TM 11-445 -----	ea	-----	2	2

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